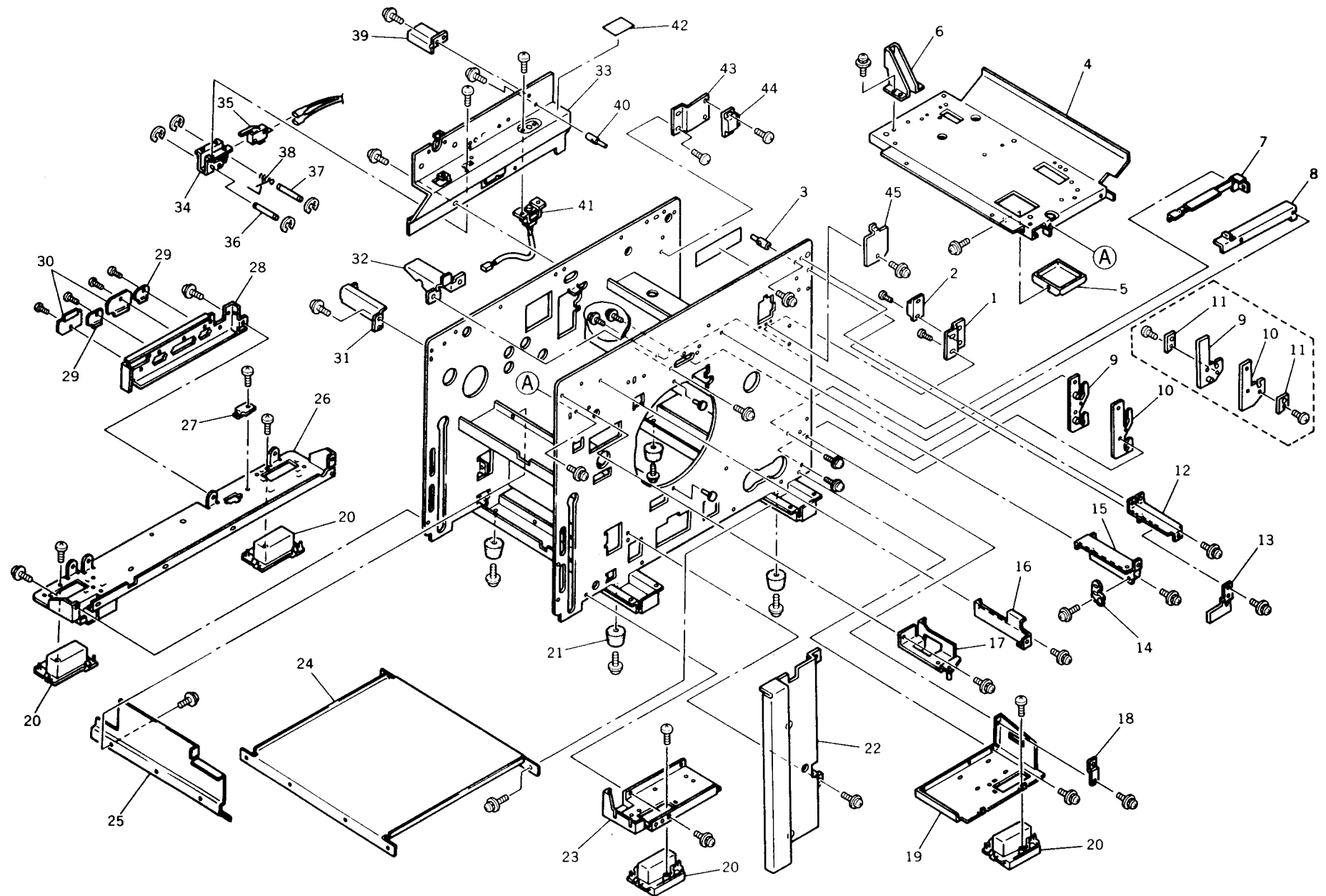


I. PARTS LIST

Fig. 1	MAIN BODY AREA (GR1700, GR1750)	2
Fig. 2	MAIN BODY AREA (GR2710, GR2750)	4
Fig. 3	MAIN BODY AREA (GR3750)	6
Fig. 4	ELEVATOR – SCRAPER AREA	8
Fig. 5	PAPER-FEED TRAY (GR1700)	10
Fig. 6	PAPER-FEED TRAY (GR1750, GR2710, GR2750)	12
Fig. 7	PAPER-FEED TRAY (GR3750)	14
Fig. 8	DRIVE MECHANISM AREA	16
Fig. 9	ROLLER SYSTEM AREA (GR1700, GR1750, GR2710, GR2750)	20
Fig. 10	ROLLER SYSTEM AREA (GR3750)	22
Fig. 11	SQUEEGEE-INK PUMP UNIT AREA (GR1700, GR1750, GR2710, GR2750)	24
Fig. 12	SQUEEGEE-INK PUMP UNIT AREA (GR3750)	28
Fig. 13	DRUM-SCREEN AREA (GR1700, GR1750, GR2710, GR2750)	32
Fig. 14	DRUM-SCREEN AREA (GR3750)	34
Fig. 15	LOCK LEVER AREA	36
Fig. 16	CLAMP-PRESSURE CONTROL AREA (GR1700)	38
Fig. 17	CLAMP-PRESSURE CONTROL AREA (GR1750, GR2710, GR2750, GR3750)	40
Fig. 18	SEPARATOR AREA (GR1700, GR1750, GR2710, GR2750)	42
Fig. 19	SEPARATOR AREA (GR3750)	44
Fig. 20	SUCTION UNIT (GR1700)	46
Fig. 21	SUCTION UNIT (GR1750, GR2710, GR2750, GR3750)	48
Fig. 22	PAPER RECEIVING TRAY	50
Fig. 23	PRECISION STACKING TRAY	52
Fig. 24	UPPER COVER (GR1700, GR1750)	54
Fig. 25	ADF AREA (1) (GR1700, GR1750)	56
Fig. 26	ADF AREA (2) (GR1700, GR1750)	58
Fig. 27	ADF AREA (1) (GR2710, GR2750, GR3750)	60
Fig. 28	ADF AREA (2) (GR2710, GR2750, GR3750)	62
Fig. 29	SCANNER AREA (1)	64
Fig. 30	SCANNER AREA (2)	66
Fig. 31	MASTER-MAKING AREA (1) (GR1700, GR1750, GR2710, GR2750)	68
Fig. 32	MASTER-MAKING AREA (2) (GR1700, GR1750, GR2710, GR2750)	72
Fig. 33	MASTER-MAKING AREA (1) (GR3750)	74
Fig. 34	MASTER-MAKING AREA (2) (GR3750)	76
Fig. 35	CUTTER UNIT (GR1700, GR1750, GR2710, GR2750)	78
Fig. 36	CUTTER UNIT (GR3750)	80
Fig. 37	MASTER REMOVAL UNIT (GR1700, GR1750)	82
Fig. 38	MASTER REMOVAL UNIT (GR2710, GR2750)	86
Fig. 39	MASTER REMOVAL UNIT (GR3750)	88
Fig. 40	MASTER DISPOSAL BOX (GR1700, GR1750, GR2710, GR2750)	90
Fig. 41	MASTER DISPOSAL BOX (GR3750)	92
Fig. 42	ELECTRICAL COMPONENT AREA (1) (GR1700, GR1750, GR2710)	94
Fig. 43	ELECTRICAL COMPONENT AREA (1) (GR2750, GR3750)	98
Fig. 44	ELECTRICAL COMPONENT AREA (2)	102
Fig. 45	EXTERIOR COVER AREA (GR1700, GR1750)	104
Fig. 46	EXTERIOR COVER AREA (GR2710, GR2750, GR3750)	106
Fig. 47	STAGE COVER	108
Fig. 48	DIGITIZER	110
Fig. 49	CONNECTING PARTS FOR OPTION	112

Fig. 1 MAIN BODY AREA (GR1700, GR1750)



No.	Part No.	Part Name	Q'ty	Remark
	011-93110-009	Magnet Catch Ass'y; P.-Rcv.-T.		
1	011-13122-109	*Bracket; Magnet Catch; P.-Rcv.-T.	1	
2	660-05000-018	*Magnet Catch SM50P	1	
3	017-16211-106	Fulcrum; Hook Catch	1	
4	017-26001-207	ADF Base Frame	1	
5	017-16006-103	Bottom Blind Plate; ADF	1	
6	017-16008-009	Bracket A; Back Cover	1	
7	011-11112-009	Bracket R; Suction	1	1700
7	017-23202-104	Bracket RII; Suction	1	1750
8	011-11111-002	Bracket F; Suction	1	1700
8	017-23201-000	Bracket FII; Suction	1	1750
9	011-13146-105	Set Plate R; P.-Rcv. -T.	1	
9	017-23403-304	Set Plate D-R; P.-Rcv.-T.	1	P.S. Tray
10	011-13144-102	Set Plate F; P.-Rcv. -T.	1	
10	017-23401-301	Set Plate D-F; P.-Rcv.-T.	1	P.S. Tray
11	019-13119-009	Lock Plate; P.-Rcv.-T.	2	P.S. Tray
12	011-17206-005	Bracket E; Keyboard	1	
13	011-17231-000	Set Plate Upper; Front Right Cover	1	
	019-97220-001	Keyboard Bracket D Ass'y		
14	002-17017-203	*Cover Catch B; Front	1	
15	019-17206-003	*Bracket D; Keyboard	1	
16	019-17205-007	Bracket C; Keyboard	1	
17	019-17202-008	Upper Hinge	1	
18	011-17209-004	Set Plate; Front Right Cover	1	
19	017-17210-103	Bottom Plate (Right)	1	
20	017-17220-109	Carrying Grasp	4	
21	660-01000-200	Rubber Foot K-45	4	
22	011-34502-009	Inner Cover; CE	1	
23	019-37212-000	Bracket; Hinge; CE	1	
24	011-11113-307	Bottom Cover; CE	1	
25	011-14120-304	Front Cover; M.-Rmv.; CE	1	
26	017-17217-108	Bottom Plate (Left); CE	1	
27	011-17220-008	Blind Plate B; Connector	1	
28	017-37224-003	Mount II; Connector; CE	1	200V
28	017-17221-008	Mount; Connector	1	100V

[illegible]

P.S. Tray: Precision Stacking Tray

This is a detailed exploded view diagram of a mechanical assembly, likely a piece of industrial machinery. The diagram shows various components separated to illustrate their assembly relationship. The parts are numbered from 1 to 52. Key components include a large central frame (38), a base plate (24), a top cover (46), and various internal mechanisms like a motor or actuator (20), a control unit (19), and a handle (7). The diagram uses dashed lines to indicate the assembly path and alignment of the parts. The components are distributed across the frame, with some parts like the motor and control unit positioned at the bottom, and others like the handle and top cover positioned at the top. The overall layout is a top-down perspective, showing the internal structure and the placement of various fasteners and connectors.

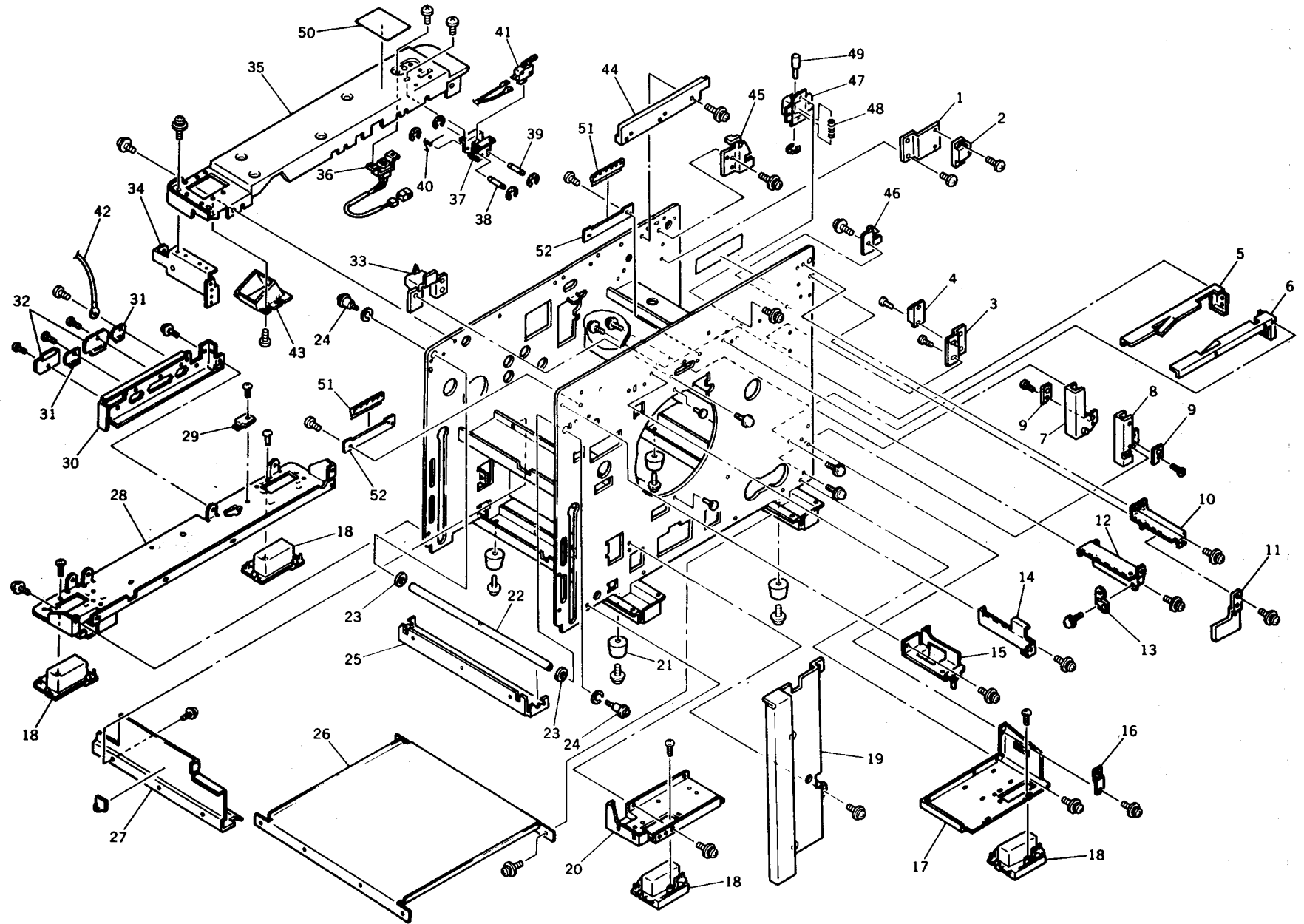
I-5

No.	Part No.	Part Name	Q'ty	Remark
	011-93110-009	Magnet Catch Ass'y; P. -Rcv.-T.		
1	011-13122-109	*Bracket; Magnet Catch; P. -Rcv.-T.	1	
2	660-05000-018	*Magnet Catch SM50P	1	
3	018-36207-005	Fulcrum Support Plate; FB; CE	1	
4	018-16201-000	Fulcrum Shaft; FB	1	
5	607-09001-003	Metal; S14 x 18 x 4.5	2	
6	018-16202-007	Stepped Screw; M6 x 10	2	
7	017-23202-104	Bracket RII; Suction	1	
8	017-23201-000	Bracket FII; Suction	1	
9	011-13146-105	Set Plate R; P. -Rcv. -T.	1	
9	017-23403-304	Set Plate D-R; P. -Rcv.-T.	1	P.S. Tray
10	011-13144-102	Set Plate F; P. -Rcv. -T.	1	
10	017-23401-301	Set Plate D-F; P. -Rcv.-T.	1	P.S. Tray
11	019-13119-009	Lock Plate; P. -Rcv.-T.	2	P.S. Tray
12	011-17231-000	Set Plate Upper; Front Right Cover	1	
	019-97220-001	Keyboard Bracket D Ass'y		
13	002-17017-203	*Cover Catch B; Front	1	
14	019-17206-003	*Bracket D; Keyboard	1	
15	011-17206-005	Bracket E; Keyboard	1	
16	019-17205-007	Bracket C; Keyboard	1	
17	019-17202-008	Upper Hinge	1	
18	011-17209-004	Set Plate; Front Right Cover	1	
19	017-17210-103	Bottom Plate (Right)	1	
20	017-17220-109	Carrying Grasp	4	
21	660-01000-200	Rubber Foot K-45	4	
22	011-34502-009	Inner Cover; CE	1	
23	019-37212-000	Bracket; Hinge; CE	1	
24	011-11113-307	Bottom Cover; CE	1	
25	011-14120-304	Front Cover; M. -Rmv.; CE	1	
26	017-17217-108	Bottom Plate (Left); CE	1	
27	011-17220-008	Blind Plate B; Connector	1	
28	017-37224-003	Mount II; Connector; CE	1	200V
28	017-17221-008	Mount; Connector	1	100V
29	017-17222-004	Blind Plate C; Connector	2	
30	017-17223-000	Blind Plate D; Connector	2	

[illegible]

P.S. Tray: Precision Stacking Tray

Fig. 3 MAIN BODY AREA (GR3750)

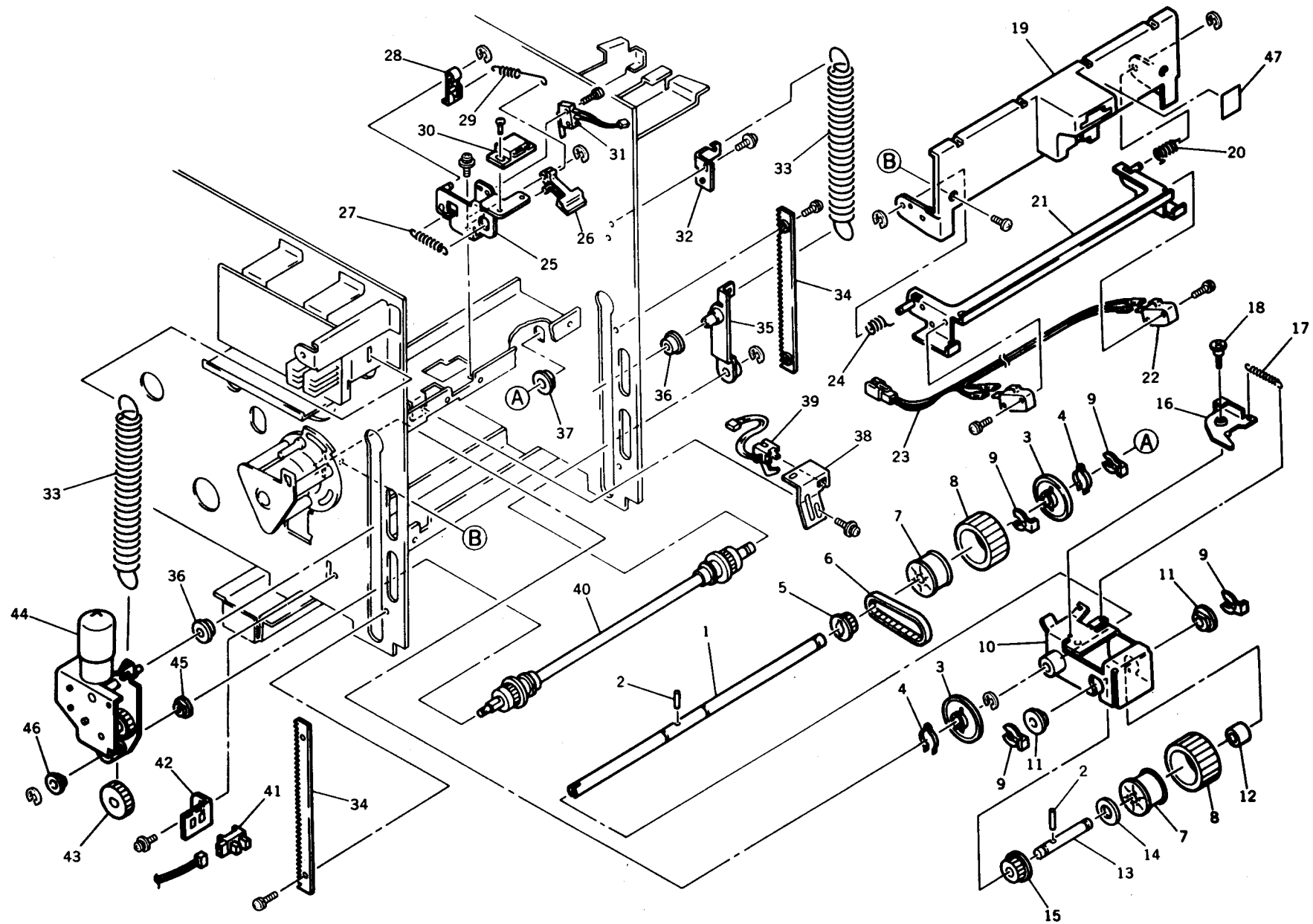


No.	Part No.	Part Name	Q'ty	Remark
	017-93110-100	Magnet Catch Ass'y D; P. -Rcv.-T.; CE		
1	017-23405-200	*Bracket D; Magnet Catch; P. -Rcv.-T.; CE	1	
2	660-05000-018	*Magnet Catch SM50P	1	
	011-93110-009	Magnet Catch Ass'y; P.-Rcv.-T.		
3	011-13122-109	*Bracket; Magnet Catch; P. -Rcv.-T.	1	
4	660-05000-018	*Magnet Catch SM50P	1	
5	019-23205-108	Bracket R; Suction; A3	1	
6	019-23204-004	Bracket F; Suction; A3	1	
7	019-23403-201	Set Plate R; P. -Rcv.-T.; A3	1	
8	019-23401-209	Set Plate F; P. -Rcv.-T.; A3	1	
9	019-13119-009	Lock Plate; P. -Rcv.-T.	2	
10	011-17206-005	Bracket E; Keyboard	1	
11	011-17231-000	Set Plate Upper; Front Right Cover	1	
	019-97220-001	Keyboard Bracket D Ass'y		
12	019-17206-003	*Bracket D; Keyboard	1	
13	002-17017-203	*Cover Catch B; Front	1	
14	019-17205-007	Bracket C; Keyboard	1	
15	019-17202-008	Upper Hinge	1	
16	011-17209-004	Set Plate; Front Right Cover	1	
17	017-17210-103	Bottom Plate (Right)	1	
18	017-17220-109	Carrying Grasp	4	
19	011-34502-009	Inner Cover; CE	1	
20	019-37212-000	Bracket; Hinge; CE	1	
21	660-01000-200	Rubber Foot K-45	4	
22	019-26201-006	Fulcrum Shaft; FB	1	
23	607-09001-003	Metal; S14 x 18 x 4.5	2	
24	018-16202-007	Stepped Screw; M6 x 10	2	
25	019-46205-008	Fulcrum Support Plate; FB; CE	1	
26	014-11114-100	Bottom Cover; A3; CE	1	
27	014-14119-405	Front Cover; M.-Rmv.; A3; CE	1	
28	017-17217-108	Bottom Plate (Left); CE	1	
29	011-17220-008	Blind Plate B; Connector	1	
30	017-37224-003	Mount II; Connector; CE	1	200V
30	017-17221-008	Mount; Connector	1	100V
31	017-17222-004	Blind Plate C; Connector	2	

[illegible]

Fig. 4 ELEVATOR - SCRAPER AREA

8-I



No.	Part No.	Part Name	Q'ty	Remark
	019-91811-407	Scraper Ass'y; CE		A3
	017-91813-405	Scraper Ass'y; CE		B4, A4, L
1	019-21805-108	*Shaft; Pickup Roller	1	A3
1	017-11811-202	*Shaft; Pickup Roller	1	B4, A4, L
2		*Pin; $\phi 2 \times 14$	2	Ref.Pg.II-37
3	011-11522-002	*Paper Guide Roller	2	
4	000-06123-007	*Stopper; Paper Guide Roller	2	
5	611-42100-001	*Pulley; P21-3M060 (HTD)	1	
6	620-31776-002	*Belt; 177-3M-6	1	
	019-11810-103	*Pickup Roller Ass'y	2	
7	006-11332-009	**Core; Pickup Roller	2	
8	019-11806-106	**Rubber Roller; Pickup	2	
9	019-11812-106	*Lock Ring	4	
10	019-11801-104	*Holder Plate; Scraper; CE	1	
11	607-16000-802	*Metal; F10 x 18/16 x 5; 22 x 1.5	2	
12	017-11818-002	*Scraper Collar	1	
13	017-11812-004	*Shaft; Scraper	1	
14	638-90000-012	*Washer; 18 x 10.4 x 0.4	1	A3
15	611-42600-004	*Pulley; P26-3M060 (HTD)	1	
16	019-11803-000	*Upper Arm; Scraper	1	
17	019-11804-006	*Spring; Scraper	1	
18	635-17613-004	*Stepped Screw; M3 x 4	1	
	019-91800-103	Feed Tray Safety SW Ass'y; A3; CE		A3
	017-91805-100	Feed Tray Safety SW Ass'y II; CE		B4, A4, L
19	019-41801-001	*Cover; Pickup Roller; CE	1	A3
19	017-31801-009	*Cover; Pickup Roller; CE	1	B4, A4, L
20	017-11819-009	*Spring F; Safety SW	1	
21	019-21802-109	*Bracket; Feed Tray Safety SW; CE	1	A3
21	017-11802-203	*Bracket; Feed Tray Safety SW; CE	1	B4, A4, L
22	443-02000-708	*Micro-SW; AM50630A331	2	
23	019-55032-000	*Wire Harness; Feed Tray Safety SW	1	
24	017-11820-007	*Spring B; Safety SW	1	
	019-91830-002	P.-F. Pressure Adj. Lever Ass'y		
25	017-11805-008	*Bracket; P.-F. Pressure Adj. Lever	1	
26	011-11810-008	*P.-F. Pressure Adj. Lever	1	

[illegible]

This is a detailed exploded view diagram of a mechanical assembly, likely a piece of electronic equipment or a small machine. The diagram shows the following components and their assembly relationships:

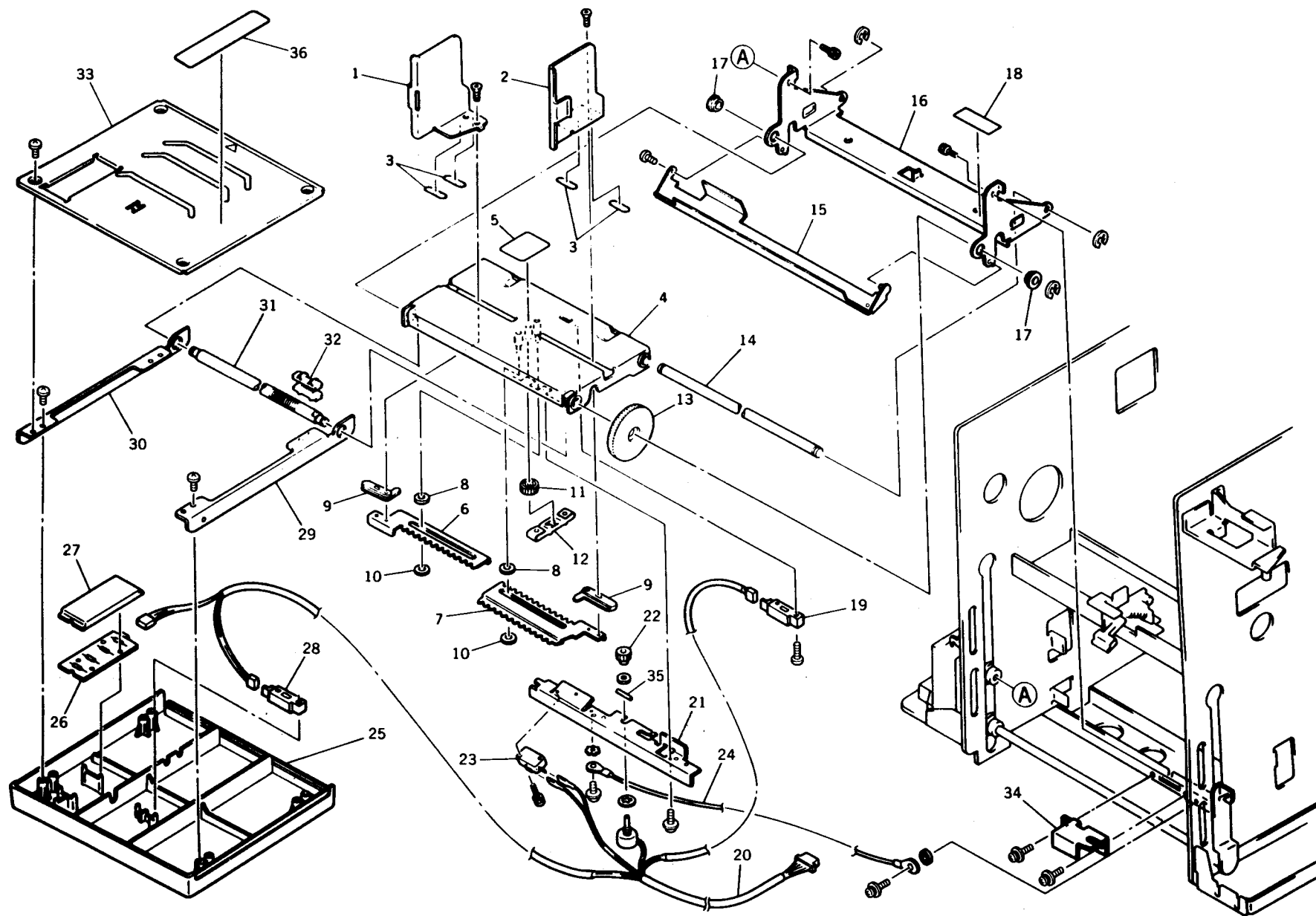
- Part 1:** A small rectangular plate or cover at the top left.
- Part 2:** A vertical support or bracket below part 1.
- Part 3:** A small component, possibly a pin or connector, located near part 2.
- Part 4:** A horizontal bracket or support structure.
- Part 5:** A small rectangular component, possibly a sensor or switch, mounted on part 4.
- Part 6:** A long, thin component, possibly a cable or a long screw, running horizontally.
- Part 7:** A small component, possibly a connector or plug, located near part 6.
- Part 8:** A small circular component, possibly a pin or a small wheel.
- Part 9:** A small component, possibly a pin or a small wheel, located near part 8.
- Part 10:** A small component, possibly a pin or a small wheel, located near part 9.
- Part 11:** A small component, possibly a pin or a small wheel, located near part 10.
- Part 12:** A large gear or pulley mounted on a shaft.
- Part 13:** A long, thin component, possibly a cable or a long screw, running horizontally.
- Part 14:** A horizontal bracket or support structure.
- Part 15:** A small component, possibly a pin or a small wheel, located near part 14.
- Part 16:** A small component, possibly a pin or a small wheel, located near part 15.
- Part 17:** A small component, possibly a pin or a small wheel, located near part 16.
- Part 18:** A small component, possibly a pin or a small wheel, located near part 17.
- Part 19:** A small component, possibly a pin or a small wheel, located near part 18.
- Part 20:** A small component, possibly a pin or a small wheel, located near part 19.
- Part 21:** A large rectangular plate or cover at the bottom left.
- Part 22:** A small component, possibly a pin or a small wheel, located near part 21.
- Part 23:** A small component, possibly a pin or a small wheel, located near part 22.
- Part 24:** A small component, possibly a pin or a small wheel, located near part 23.
- Part 25:** A small component, possibly a pin or a small wheel, located near part 24.
- Part 26:** A small component, possibly a pin or a small wheel, located near part 25.
- Part 27:** A small component, possibly a pin or a small wheel, located near part 26.
- Part 28:** A small rectangular plate or cover at the top right.

The diagram uses dashed lines to indicate the assembly path and alignment of the parts. Various fasteners like screws and pins are shown securing the components together.

No.	Part No.	Part Name	Q'ty	Remark
	017-91511-204	Unit/Paper-Feed Tray; CE		
	017-91513-207	Unit/Paper-Feed Tray; US; CE		U.S.A.
1	011-11510-209	*Side Guide L; P. -F. -T.	1	
2	011-11509-200	*Side Guide R; P. -F. -T.	1	
3	019-11524-100	*Slide Sheet; P. -F. -T.	4	
4	017-41501-100	*Paper Feed Tray; CE	1	
5	011-11516-002	*L. O. Sheet	1	
6	017-11512-205	*Slide Rack; P. -F. -T.; CE	2	
7	443-32001-008	*Sensor S; GP 2A20L	1	
8	011-11513-003	*Collar; Slide Rack; P. -F. -T.	2	
9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
12	011-11524-005	*Adj. Dial	1	
13	011-11503-008	*Shaft B; P. -F. -T.	1	
14	017-31503-008	*Bracket; P. -F. -T.; CE	1	
15	600-50059-017	*Bearing; FLW688ZZ	2	
16	011-11502-001	*Shaft A; P. -F. -T.	1	
17	011-11523-106	*Adj. Nut; P. -F. -T.	1	
18	019-11521-101	*Support Plate L; Feed Board; CE	1	
19	019-11520-105	*Support Plate R; Feed Board; CE	1	
20	011-11529-309	*Feed Board Cover	1	
21	011-31528-007	*Feed Board; CE	1	
21	011-31529-003	*Feed Board; US; CE	1	U.S.A.
22	014-11533-006	*Spring; Slide Rack	1	
23	017-11553-106	*Nut Holder; CE	1	
24	019-55031-004	*Wire Harness S; P. -F. -T.	1	
25	488-90009-002	*Ground Wire; P. -F. -T.	1	
26	550-20590-105	*Seal; P. -F. -T.	1	
26	550-21121-001	*Seal; P. -F. -T.; US	1	
27	019-11502-000	Connector Cover	1	
28	550-21292-108	Seal; Paper Side Guide	1	

[illegible]

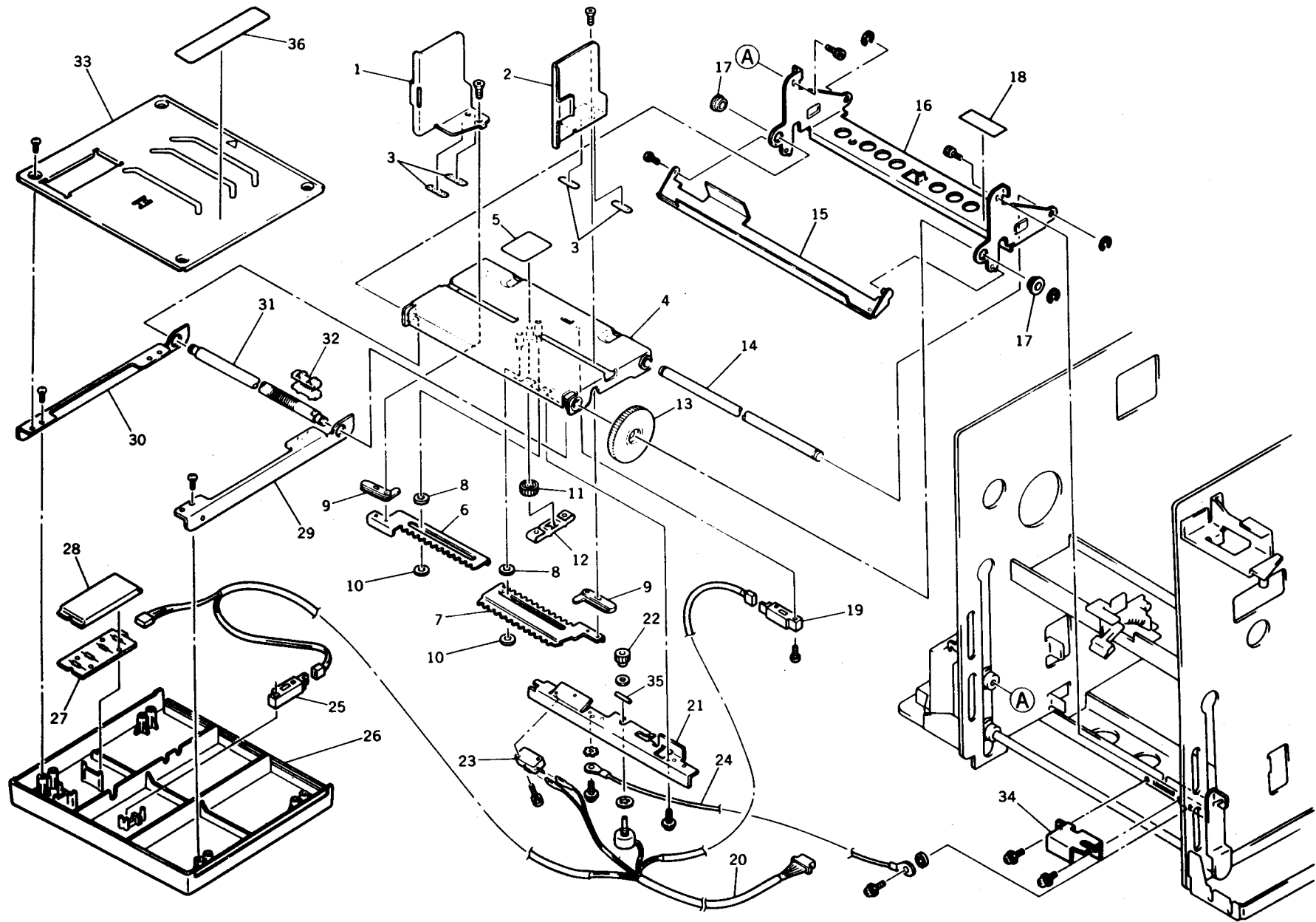
Fig. 6 PAPER-FEED TRAY (GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-91510-208	Unit/Paper-Feed Tray II; CE		
	017-91512-200	Unit/Paper-Feed Tray II; US; CE		U.S.A.
1	011-11510-209	*Side Guide L; P. -F. -T.	1	
2	011-11509-200	*Side Guide R; P. -F. -T.	1	
3	019-11524-100	*Slide Sheet; P. -F. -T.	4	
4	017-41501-100	*Paper Feed Tray; CE	1	
5	011-11516-002	*L. O. Sheet	1	
6	017-11512-205	*Slide Rack; P. -F. -T.; CE	1	
7	017-21507-200	*Slide Rack F; P. -F. -T.; CE	1	
8	011-11513-003	*Collar; Slide Rack; P. -F. -T	2	
9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
12	014-11533-006	*Spring; Slide Rack	1	
13	011-11524-005	*Adj. Dial	1	
14	011-11503-008	*Shaft B; P. -F. -T.	1	
15	017-11513-406	*Actuator Plate; P. -F. -T.; CE	1	
16	017-31503-008	*Bracket; P. -F. -T.; CE	1	
17	600-50059-017	*Bearing; FLW688ZZ	2	
18	550-20590-105	*Seal; P. -F. -T.	1	
19	443-32001-008	*Sensor S; GP 2A20L	1	
20	019-55016-200	*Wire Harness II; P. -F. -T.	1	
21	017-11518-408	*Bracket; Size VR; P. -F. -T.; CE	1	
22	017-11516-103	*Size Gear; P. -F. -T.	1	
23	443-02000-708	*Micro-SW; AM50630A331	1	
24	488-90009-002	*Ground Wire; P. -F. -T.	1	
25	011-11529-309	*Feed Board Cover	1	
26	017-60005-009	*Cassette Det. Sensor; P. -F. -T.	1	
27	017-11519-102	*Lead SW Cover; P. -F. -T.; CE	1	
28	443-32001-008	*Sensor S; GP2A20L	1	
29	019-11521-101	*Support Plate L; Feed Board; CE	1	
30	019-11520-105	*Support Plate R; Feed Board; CE	1	
31	011-11502-001	*Shaft A; P. -F. -T.	1	
32	011-11523-106	*Adj. Nut; P. -F. -T.	1	
33	017-31517-009	*Feed Board II; CE	1	

[illegible]

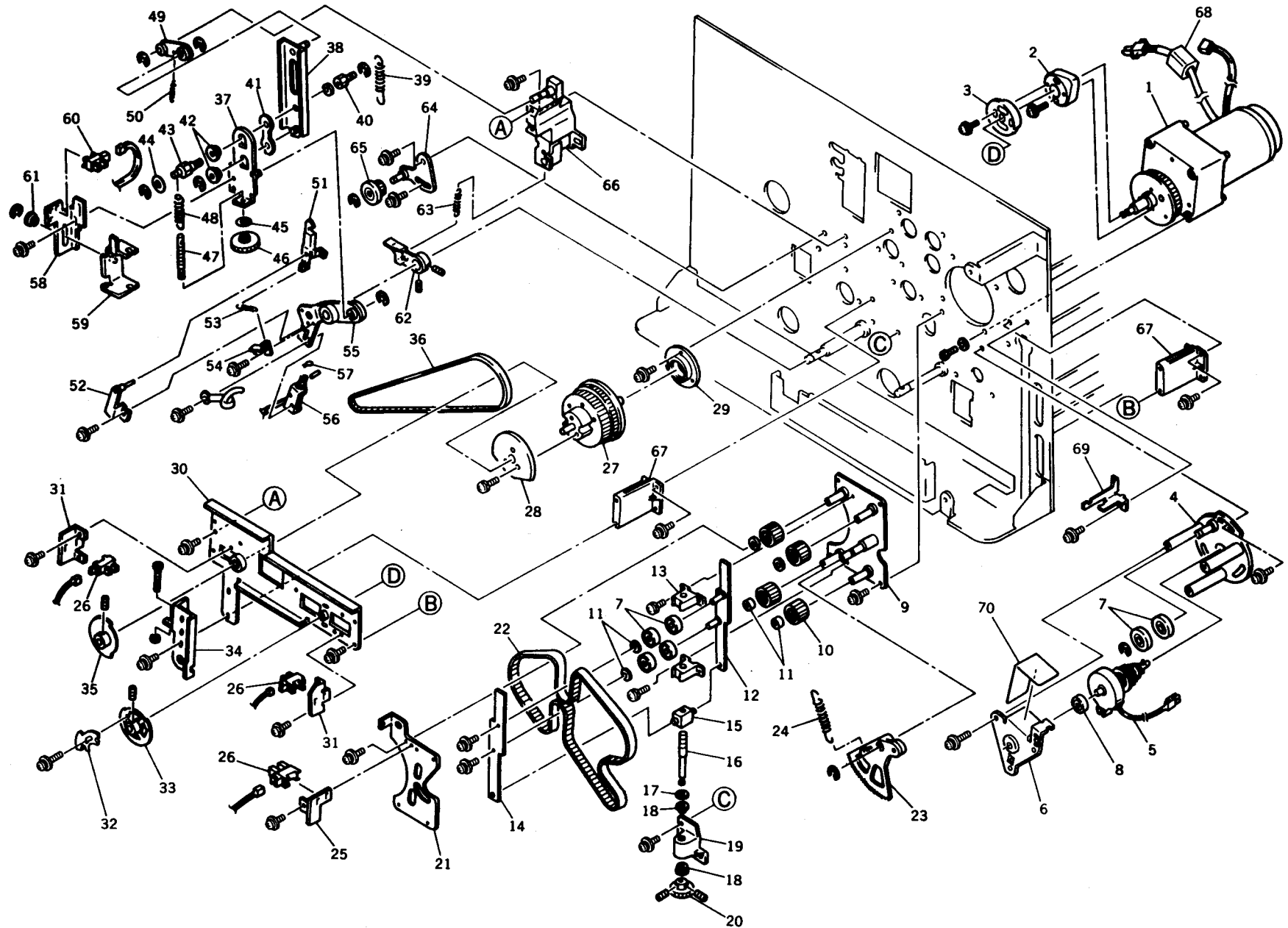
Fig. 7 PAPER-FEED TRAY (GR3750)



No.	Part No.	Part Name	Q'ty	Remark
	019-91500-207	Unit/Paper-Feed Tray; A3; CE		
	019-91501-203	Unit/Paper-Feed Tray; A3; US; CE		U.S.A.
1	011-11510-209	*Side Guide L; P. -F. -T.	1	
2	011-11509-200	*Side Guide R; P. -F. -T.	1	
3	019-11524-100	*Slide Sheet; P. -F. -T.	4	
4	019-41502-101	*Paper Feed Tray; CE	1	
4	019-41503-108	*Paper Feed Tray; US; CE	1	U.S.A.
5	011-11516-002	*L.O. Sheet	1	
6	019-21513-107	*Slide Rack; P. -F. -T.; CE	1	
7	019-21512-100	*Slide Rack F; P. -F. -T.; CE	1	
8	011-11513-003	*Collar; Slide Rack; P. -F. -T.	2	
9	019-11522-108	*Link Plate; Side Guide; P. -F. -T.	2	
10	638-90616-005	*Washer; 6.1 x 12 x 1.6	2	
11	011-11514-000	*Gear; Slide Rack; P. -F. -T.	1	
12	014-11533-006	*Spring; Slide Rack	1	
13	011-11524-005	*Adj. Dial	1	
14	019-21501-001	*Shaft B; P. -F. -T.	1	
15	019-21514-308	*Actuator Plate; P. -F. -T.; CE	1	
16	019-41517-001	*Bracket; P. -F. -T.; CE	1	
17	600-50059-017	*Bearing; FLW688ZZ	2	
18	550-20590-105	*Seal; P. -F. -T.	1	
18	550-21121-001	*Seal; P. -F. -T.; US	1	U.S.A.
19	443-32001-008	*Sensor S; GP2A20L	1	
20	019-55016-200	*Wire Harness II; P. -F. -T.	1	
21	019-21518-109	*Bracket; Size VR; P. -F. -T.; CE	1	
22	017-11516-103	*Size Gear; P. -F. -T.	1	
23	443-02000-708	*Micro-SW; AM50630A331	1	
24	488-90009-002	*Ground Wire; P. -F. -T.	1	
25	443-32001-008	*Sensor S; GP2A20L	1	
26	014-11529-203	*Feed Board Cover	1	
27	017-60005-009	*Cassette Det. Sensor; P. -F. -T.	1	
28	017-11519-102	*Lead SW Cover; P. -F. -T.; CE	1	
29	019-11521-101	*Support Plate L; Feed Board; CE	1	
30	019-11520-105	*Support Plate R; Feed Board; CE	1	
31	014-11502-003	*Shaft A; P. -F. -T.	1	

[illegible]

Fig. 8 DRIVE MECHANISM AREA

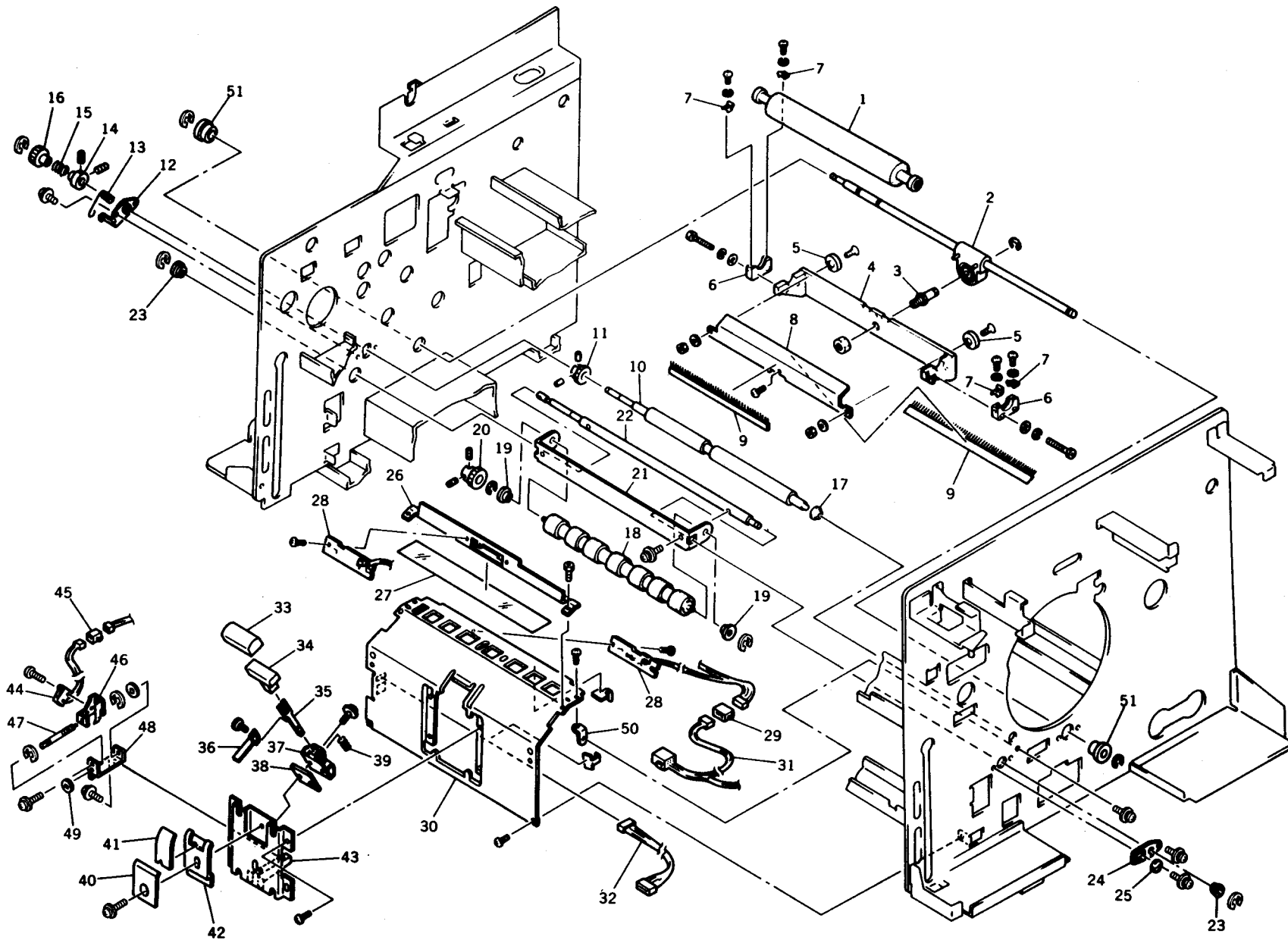


No.	Part No.	Part Name	Q'ty	Remark
	019-91211-000	Unit/Main Motor; T		
1	019-91212-007	*Main Motor Ass'y; T	1	
	011-60027-106	**Photoelectron Disc.	1	
	017-60031-000	**Encoder Sensor	1	
2	002-11220-007	*Cam; Guide Roller	1	
3	011-11240-309	*Cam; Timing Roller	1	
	019-91220-107	Unit/Drive; CE		
4	019-11213-008	*Base Plate; P. -F. Clutch	1	
5	019-65001-006	*P. -F. Clutch	1	
6	019-11220-101	*Bracket; P. -F. Clutch; CE	1	
7	600-08242-006	*Bearing; 628ZZ	6	
8	600-20061-009	*Bearing; 608ZZ	1	
9	011-11208-103	*Base Shaft Plate; Slide Plate	1	
10	019-11201-000	*Idler Pulley	4	
11	002-11227-001	*Spacer; Slide Plate	6	
12	019-11209-000	*Slide Plate (Base)	1	
13	002-11225-009	*Support Block; Slide Plate	2	
14	006-11224-109	*Slide Plate (Front)	1	
15	011-11231-008	*Shaft Block; Slide Plate	1	
16	011-11230-001	*Shaft; Slide Plate	1	
17	638-90616-005	*Washer; 6.1 x 12 x 1.6	1	
18	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
19	011-11220-006	*Shaft Base Block; Slide Plate	1	
20	011-11232-004	*Gear; Slide Plate	1	
21	011-11227-000	*Reinforce Plate; Slide Plate	1	
22	620-78309-003	*Belt; 830-5GT-11	1	
23	002-11291-109	*Sector Gear	1	
24	011-11296-002	Spring; Sector Gear	1	
25	017-11201-102	Bracket A; Sensor	1	
26	443-30003-003	Sensor; LG-203D	3	
	019-91226-008	Main Shaft Ass'y; A4	1	A4
27	019-91228-000	*Main Pulley; Main Shaft	1	
28	017-11238-006	*Cam; Pressure Roller; A4	1	
	019-91225-001	Main Shaft Ass'y	1	B4, L
27	019-91228-000	*Main Pulley; Main Shaft	1	

No.	Part No.	Part Name	Q'ty	Remark
28	017-11237-000	*Cam; Pressure Roller; B4	1	
	019-91227-004	Main Shaft Ass'y; A3	1	A3
27	019-91228-000	*Main Pulley; Main Shaft	1	
28	019-21201-105	*Cam; Pressure Roller; A3	1	
29	006-11216-106	Bearing House A; Main Shaft	1	
30	017-11209-308	Face Plate; Main Shaft	1	
31	017-11202-001	Bracket B; Sensor	2	
	019-91231-001	P Disc Ass'y		
32	019-11238-000	*Range Adj. Plate; P Disc	1	
33	019-11235-001	*P Disc	1	
34	017-91235-002	Face Plate; Pressure Shaft	1	
35	011-11255-004	Pressure Sensor Disc	1	
36	620-97506-006	Belt; 750-3GT-6	1	
	019-91230-005	Pressure Link Ass'y		A3
	017-91230-108	Pressure Link Ass'y		B4, A4, L
37	017-11215-006	*Pressure Link; Bottom	1	
38	017-11214-000	*Pressure Link; Top	1	
39	019-21202-004	*Spring C; Pressure Link	1	A3
39	017-11226-008	*Spring B; Pressure Link	1	B4, A4, L
40	017-11217-009	*Link Boss B	1	
41	017-11224-005	*Link Spacer	1	
42	607-15002-003	*Metal; F8 x 12 x 5; 16 x 2	2	
43	017-11216-002	*Link Boss A	1	
44	638-90804-006	*Washer; 8 x 15 x 0.4	1	
45	607-70815-005	*Washer; UH3000	1	
46	011-11245-009	*Gear; Pressure Adj. Screw	1	
47	017-11227-004	*Pressure Adj. Screw	1	
48	017-11225-001	*Spring; Pressure Link	1	
49	017-11223-009	*Linking Plate; Drive Base	1	
50	017-11234-000	*Spring; Linking Plate	1	
51	011-11276-206	*Hook Lever	1	
52	011-11270-003	*Shaft; Hook Lever	1	
53	002-11304-103	*Spring; Hook Lever	1	
54	011-11289-006	*Bracket; Hook Lever Spring	1	
55	011-11280-106	*Pressure Hook	1	

[illegible][illegible]

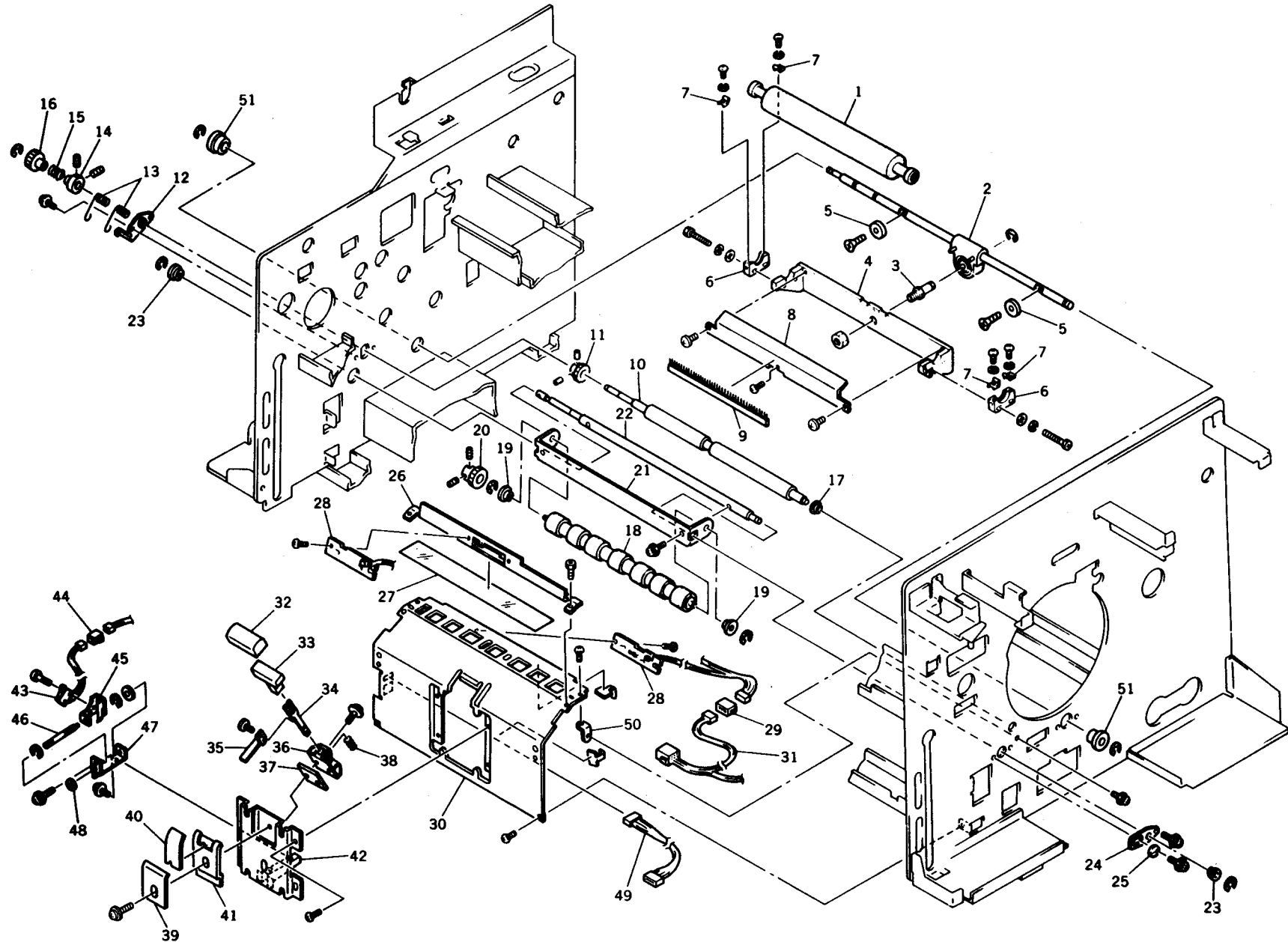
Fig. 9 ROLLER SYSTEM AREA (GR1700, GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
1	011-91420-000	Pressure Roller Ass'y; B4	1	B4
1	011-91421-007	Pressure Roller Ass'y; A4	1	A4, L
	011-91410-307	Pressure Shaft Ass'y; B4		B4
	011-91411-109	Pressure Shaft Ass'y; A4		A4, L
2	011-91412-008	*Pressure Shaft	1	
3	002-11405-007	*Center Shaft; Pressure	1	
4	011-11403-305	*Pressure Roller Support	1	
5	006-11312-008	*Support Collar; R3	2	
6	002-11402-008	*Adjuster; Press. -Roll. Support	2	
7	002-11404-108	*Roller Holder; Pressure	4	
8	011-11409-206	*Guide Cover; Pressure; B4	1	B4
8	017-11401-004	*Guide Cover; Pressure; A4	1	A4, L
9	011-11404-301	*De-electricity Brush; B4	2	B4
9	011-41404-004	*De-electricity Brush; A4	1	A4, L
	011-91320-103	Guide Roller Ass'y		
10	011-11301-103	*Guide Roller	1	
11	006-11306-008	*Gear A; Guide Roller	1	
12	002-11412-003	*Shaft Catch; Guide Roller	1	
13	002-11210-109	*Load Spring; Guide Roller	1	
14	006-11304-005	*Guide Shaft	1	
15	006-11305-109	*One-Way Spring	1	
16	006-11303-009	*Gear; Guide Roller	1	
17	600-50059-017	Bearing; FLW688ZZ	1	
	017-91310-209	Timing Roller Ass'y		
18	006-11301-502	*Timing Roller	1	
19	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
20	006-11307-004	*Gear B; Timing Roller	1	
21	017-11302-103	*Bracket; Timing Roller	1	
22	017-11301-107	*Shaft; Timing Roller	1	
23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	2	
24	000-01327-100	Adj. Plate; Guide Roller; CE	1	
25	000-01328-107	Adj. Eccentric; Guide Roller; CE	1	
	017-91720-008	Unit/Guide Plate II		
26	017-21704-005	*Guide Plate (Upper)	1	
27	017-11706-000	*Sheet; Guide Plate	1	

No.	Part No.	Part Name	Q'ty	Remark
28	017-60003-006	*Paper Sensor	1	
29		**Junction Connector; 6P	1	Ref.Pg.II-37
30	017-21701-103	*Guide Plate (Lower)	1	
31	017-55039-108	*Wire Harness; Guide Plate; 49	1	
32	019-55015-009	*Wire Harness J; Guide Plate	1	
	019-91702-004	*Unit/Stripper		
33	019-11714-007	**Stripper Cover	1	
34	019-11713-000	**Base Plate; Stripper	1	
35	002-11544-007	**Sliding Plate; Stripper	1	
36	011-11712-006	**Actuator Plate; Stack P. -F. SW	1	
37	002-11542-004	**Housing; Stripper	1	
38	011-11720-009	**Stripper Noise Reduction Sheet	1	
39	019-11715-003	**Spring; Stripper	1	
	019-91703-000	**Stripper Sheet Ass'y	1	
40	019-11712-209	***Cover Plate; Stripper	1	
41	019-11717-103	***Stripper Sheet; 90	1	
41	019-11711-202	Stripper Sheet; 80		*1
41	019-11718-002	Stripper Sheet; U		*1
42	019-11710-109	***Guide Base; Stripper	1	
43	019-11706-209	**Bracket; Stripper Unit	1	
44	017-60018-003	**Stack Paper Feeding SW	1	
45		***Junction Connector; 2P	1	Ref.Pg.II-37
46	002-11546-000	**Bracket; Stack Paper Feeding SW	1	
47	002-11549-009	**Adj. Shaft; Stripper	1	
48	002-11548-002	**Adjuster; Stripper	1	
49	002-11550-007	**Stopper Washer; Stripper	1	
50	011-11713-002	L Plate; Guide Plate	2	
51	607-17000-105	Metal; F12 x 18 x 10; 24 x 2.5	2	
*1	Optional Choice			

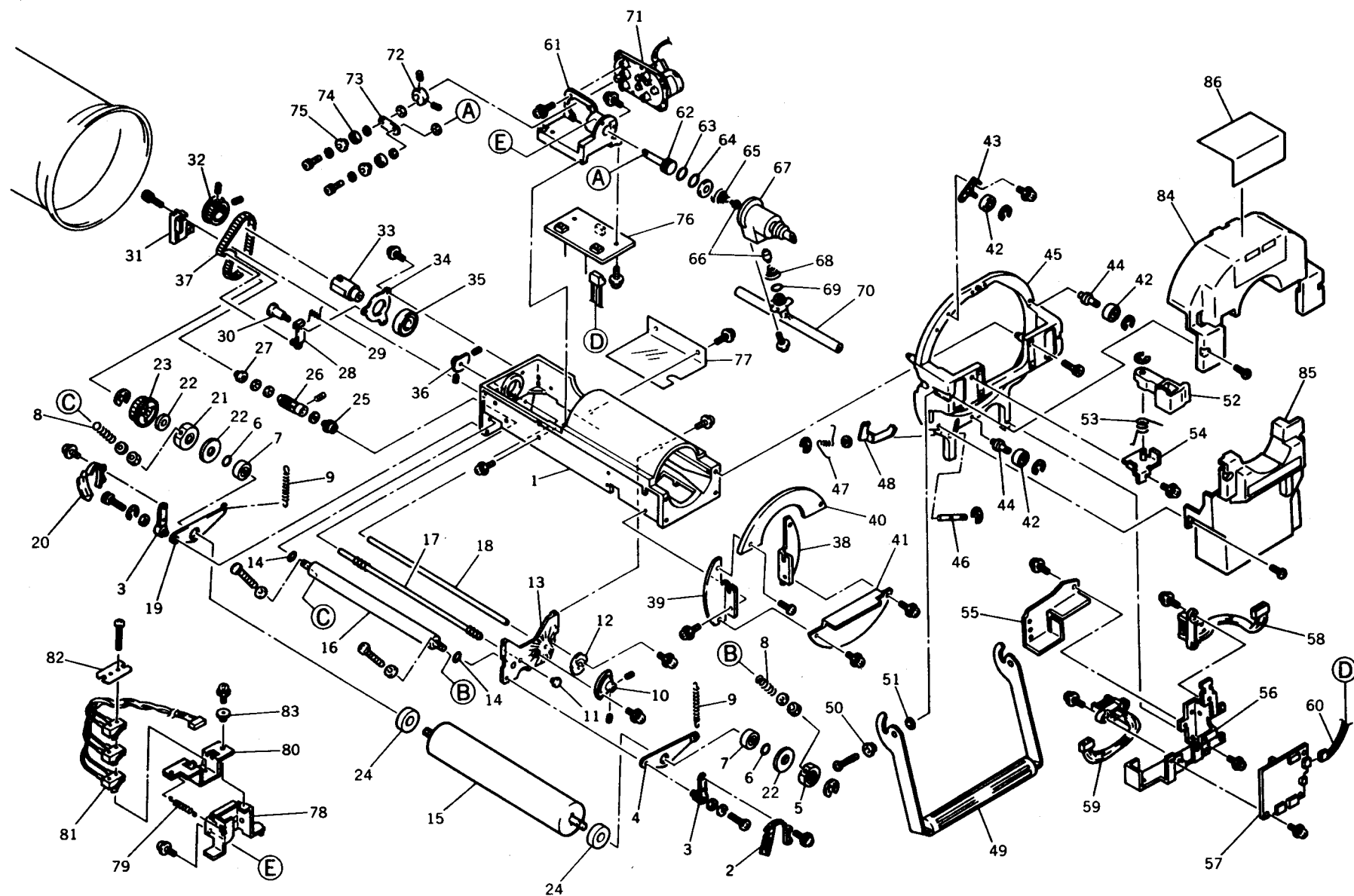
Fig. 10 ROLLER SYSTEM AREA (GR3750)



No.	Part No.	Part Name	Q'ty	Remark
1	014-91420-002	Pressure Roller Ass'y; A3	1	
	014-91410-309	Pressure Shaft Ass'y; A3; CE		
2	014-91412-000	*Pressure Shaft; A3	1	
3	002-11405-007	*Center Shaft; Pressure	1	
4	014-11406-209	*Pressure Roller Support; A3; CE	1	
5	014-11410-001	*Support Collar; A3	2	
6	002-11402-008	*Adjuster; Press.-Roll. Support	2	
7	002-11404-108	*Roller Holder; Pressure	4	
8	014-11404-206	*Guide Cover; Pressure; A3	1	
9	014-11405-008	*De-electricity Brush; A3	1	
	014-91320-008	Guide Roller Ass'y; A3		
10	014-11301-202	*Guide Roller; A3	1	
11	006-11306-008	*Gear A; Guide Roller	1	
12	002-11412-003	*Shaft Catch; Guide Roller	1	
13	002-11210-109	*Load Spring; Guide Roller	2	
14	006-11304-005	*Guide Shaft	1	
15	006-11305-109	*One-Way Spring	1	
16	006-11303-009	*Gear; Guide Roller	1	
17	600-50059-017	Bearing; FLW688ZZ	1	
	019-91310-009	Timing Roller Ass'y; A3		
18	014-11303-108	*Timing Roller; A3	1	
19	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
20	006-11307-004	*Gear B; Timing Roller	1	
21	019-21302-009	*Bracket; Timing Roller	1	
22	019-21301-002	*Shaft; Timing Roller	1	
23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	2	
24	000-01327-100	Adj. Plate; Guide Roller; CE	1	
25	000-01328-107	Adj. Eccentric; Guide Roller; CE	1	
	019-91700-001	Unit/Guide Plate; A3		
26	019-21703-003	*Guide Plate (Upper)	1	
27	017-11706-000	*Sheet; Guide Plate	1	
28	017-60003-006	*Paper Sensor	1	
29		**Junction Connector; 6P	1	Ref.Pg.II-37
30	019-21701-108	*Guide Plate (Lower)	1	
31	017-55039-108	*Wire Harness; Guide Plate; 49	1	

[illegible]

Fig. 11 SQUEEGEE-INK PUMP UNIT AREA (GR1700, GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-92231-000	Unit/Squeegee III; OW		
1	017-12101-403	*Squeegee Stay; OW	1	
2	000-02254-506	*Ink Blocking Plate (Front)	1	
3	002-12219-002	*Adj. Boss; Ink Blocking	2	
4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
5	014-12227-103	*Reverse Rotation Stopper AII	1	
6	640-60080-001	*O Ring; P8-1.9	2	
7	601-10192-005	*Bearing; 6800ZZ	2	
8	000-02211-009	*Spring; Squeegee Gap	2	
9	002-12234-001	*Spring; Adj. Plate (Front)	2	
10	002-12213-101	*Sector Adjustor; Squeegee	1	
11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
12	002-12209-007	*Adj. Collar A; Squeegee	1	
13	017-12105-204	*Side Frame; Squeegee; OW	1	
14	640-60140-012	*O Ring; P14-2.4	2	
15	017-12111-409	*Squeegee Roller; OW	1	
16	017-12114-203	*Doctor Roller II; OW	1	
17	017-12121-005	*Drive Shaft; Squeegee; OW	1	
18	017-12123-008	*Adj. Shaft; Squeegee; OW	1	
19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
20	000-02255-502	*Ink Blocking Plate (Back)	1	
21	017-12115-005	*Reverse Rotation Stopper B	1	
22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
23	011-12205-000	*Pulley; Squeegee Roller	1	
24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
28	002-12229-105	*Tensioner; Squeegee	1	
29	002-12233-005	*Spring; Tensioner; Squeegee	1	
30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
31	017-12122-001	*Shaft Support; Squeegee	1	
	017-12124-403	*Ass'y; Shaft Joint	1	
32	019-12212-005	**Pulley; Main Shaft	1	
33		**Shaft Joint	1	

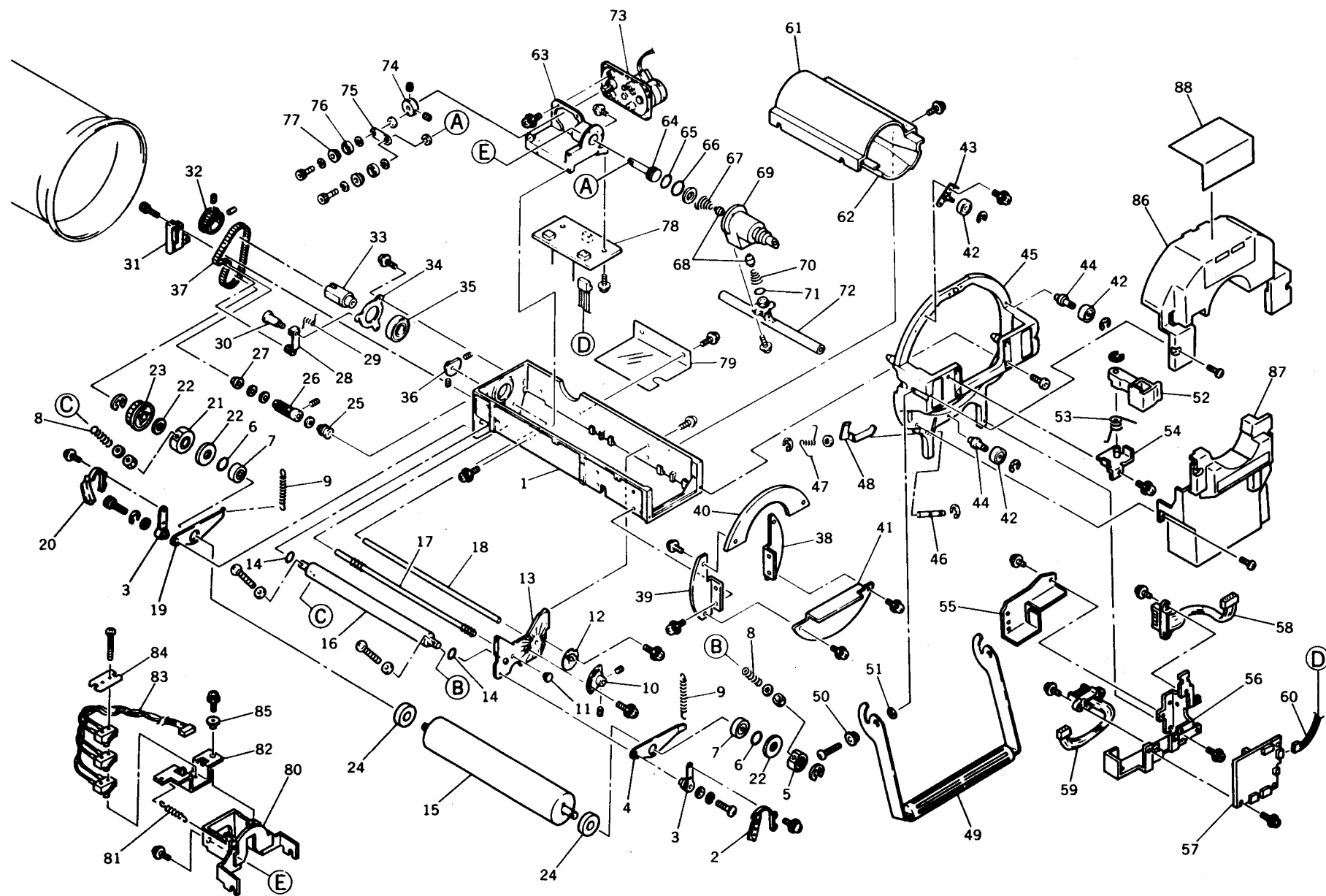
No.	Part No.	Part Name	Q'ty	Remark
34		**Bearing Holder A; Squeegee	1	
35		**Bearing; 6202ZZ	1	
36	002-12210-005	*Adj. Collar B; Squeegee	1	
37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
38	011-12222-304	Bracket R; Drum Cover F	1	
39	011-12223-300	Bracket L; Drum Cover F	1	
40	011-12213-100	Drum Cover F (Upper)	1	
41	011-12224-005	Drum Cover F (Lower)	1	
	017-92300-002	Unit/Drum Frame		
42	000-01169-106	*Support Roller; Drum	3	
43	002-12410-004	*Adj. Plate; Support Roller	1	
44	002-12409-103	*Support Shaft; Support Roller	2	
45	017-12201-408	*Frame; Drum	1	
46	019-12315-009	*Shaft; Locking Plate II; Drum	1	
47	019-12307-006	*Spring; Locking Plate; Drum	1	
48	019-12314-002	*Locking Plate II; Drum	1	
49	017-12216-103	*Drum Lever	1	
50	002-12407-003	*Boss A; Drum Lever	2	
51	002-12418-102	*Spacer; Drum Lever	2	
52	014-12295-001	Lever; Bottle Stopper	1	
53	014-12297-004	Spring; Stopper Lever	1	
54	017-12211-004	Bracket; Stopper Lever	1	
55	017-12213-007	Inner Cover; Drum	1	
56	017-22301-001	Bracket II; Drum Control PCB2	1	
57	019-51005-009	Drum Control PCB2	1	
58	017-55028-106	Wire Harness; Drum (R)	1	
59	017-55029-005	Wire Harness; Drum (L)	1	
60	019-55010-104	Wire Harness; Drum Inner	1	
	017-92220-009	Unit/Ink Pump		
61	002-12303-305	*Bracket; Inking Motor	1	
62	002-12304-107	*Piston Inking Pump	1	
63	640-60140-012	*O Ring; P14-2.4	1	
64	640-60220-024	*O Ring; P22-2.4	1	
65	000-07119-100	*Coil Spring; Inking Pump	1	
66	011-12151-008	*Valve; Inking Pump	2	

No.	Part No.	Part Name	Q'ty	Remark
67	011-12201-200	*Inking Pump Body	1	
68	011-12147-108	*Coil Spring; Inking Pump; RC	1	
69	640-60100-118	*O Ring; P10A-2.4	1	
70	011-12153-000	*Ink Distributor II	1	
71	017-65016-300	*Inking Motor	1	
72	002-12307-203	*Linking Disc; Inking Pump	1	
73	002-12308-013	*Linking Plate; Inking Pump	1	
74	002-12309-001	*Collar; Inking Pump	2	
75	002-12310-107	*Collar Holder; Inking Pump	2	
76	017-60020-300	Drum PCB	1	
	484-00000-800	*Pilot Lamp	1	
77	017-12215-000	PCB Cover; Drum	1	
78	017-22206-009	Bracket; Bottle SW	1	
79	019-12211-009	Spring; Bottle SW	1	
	019-92230-009	Bottle Set SW Ass'y		
80	019-12209-004	*Holder; Bottle SW	1	
81	019-60010-104	*Bottle Set SW	1	
82	019-12210-002	*Set Plate; Bottle SW	1	
83	011-12218-005	Boss; Bottle Set SW	1	
84	019-12302-101	Drum Cover (Upper)	1	
85	019-12303-108	Drum Cover (Lower)	1	
86	550-20981-104	Seal; Ink (Black)	1	
86	550-20982-100	Seal; Ink (Black); Pic.	1	
	550-21293-007	Color Seal Set		
		*Seal; Ink (Blue)	1	
		*Seal; Ink (Red)	1	
		*Seal; Ink (Yellow)	1	
		*Seal; Ink (Brown)	1	
		*Seal; Ink (Green)	1	
		*Seal; Ink (Marine Red)	1	
		*Seal; Ink (Bright Red)	1	
		*Seal; Ink (Purple)	1	
		*Seal; Ink (Federal Blue)	1	
		*Seal; Ink (Medium Blue)	1	
		*Seal; Ink (Grey)	1	

[illegible]

Fig. 12 SQUEEGEE-INK PUMP UNIT AREA (GR3750)

I-28



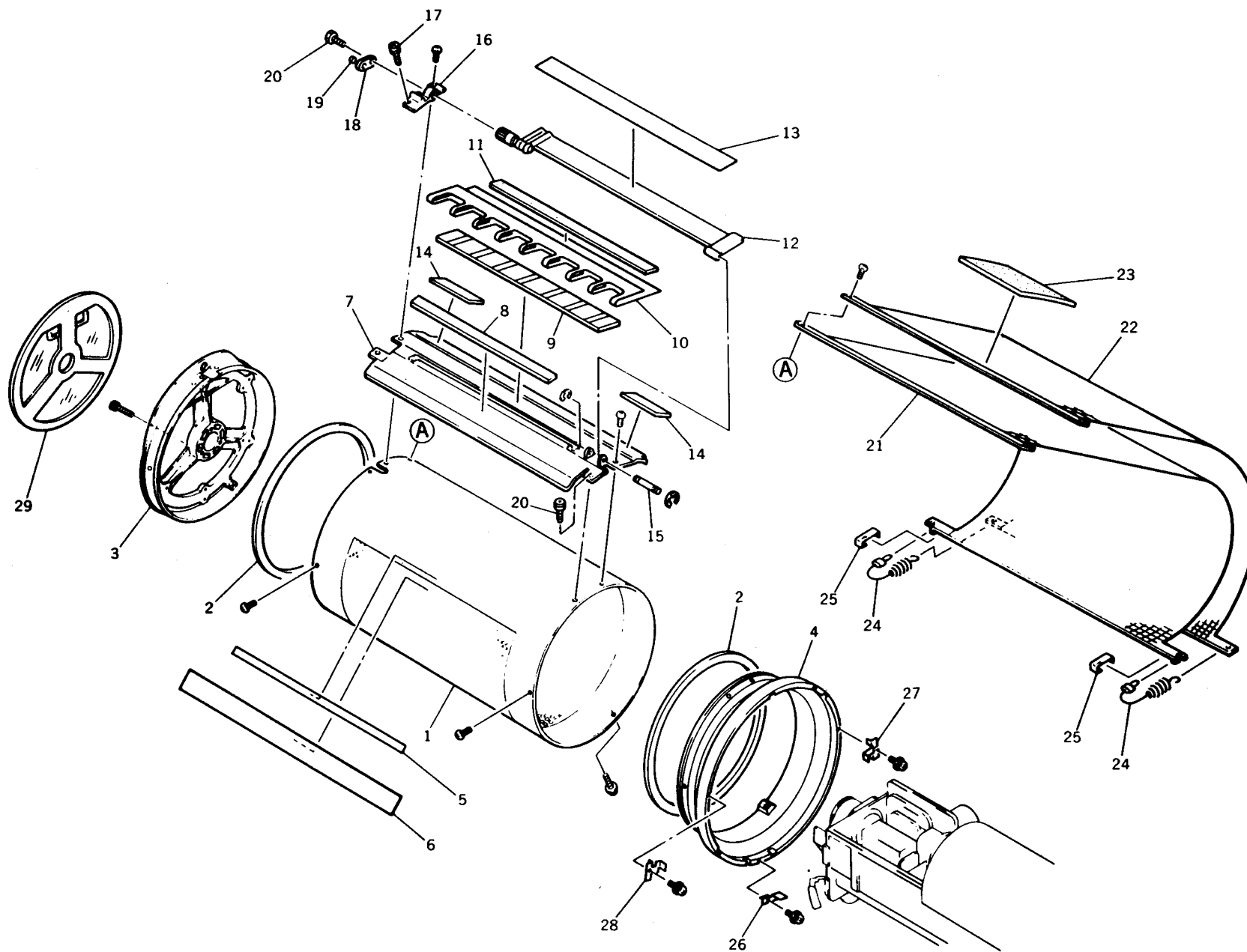
No.	Part No.	Part Name	Q'ty	Remark
	019-92200-002	Unit/Squeegee; A3		
1	014-12201-104	*Squeegee Stay; A3	1	
2	000-02254-506	*Ink Blocking Plate (Front)	1	
3	002-12219-002	*Adj. Boss; Ink Blocking	2	
4	019-12206-005	*Adj. Plate (Front); Squeegee	1	
5	014-12227-103	*Reverse Rotation Stopper AII	1	
6	640-60080-001	*O Ring; P8-1.9	2	
7	601-10192-005	*Bearing; 6800ZZ	2	
8	000-02211-009	*Spring; Squeegee Gap	2	
9	002-12234-001	*Spring; Adj. Plate (Front)	2	
10	002-12213-101	*Sector Adjustor; Squeegee	1	
11	002-12240-001	*Shaft Catch; Drive; Squeegee	1	
12	002-12209-007	*Adj. Collar A; Squeegee	1	
13	011-12211-302	*Side Frame; Squeegee	1	
14	640-60140-012	*O Ring; P14-2.4	2	
15	014-12221-407	*Squeegee Roller; A3	1	
16	014-12226-000	*Doctor Roller II; A3	1	
17	014-12252-000	*Drive Shaft; Squeegee; A3	1	
18	014-12251-004	*Adj. Shaft; Squeegee; A3	1	
19	019-12207-001	*Adj. Plate (Back); Squeegee	1	
20	000-02255-502	*Ink Blocking Plate (Back)	1	
21	019-22206-003	*Reverse Rotation Stopper B	1	
22	638-90000-020	*Washer; 18 x 10.2 x 0.2	3	
23	011-12205-000	*Pulley; Squeegee Roller	1	
24	019-12208-008	*Spacer; 18 x 10 x 1.8	2	
25	640-70030-100	*V Ring; VRY2.7 x 3.5 x 4.1	1	
26	002-12238-104	*Axis; Drive Shaft; Squeegee	1	
27	607-10000-010	*Metal; F3 x 5 x 3; 8 x 1.4	1	
28	002-12229-105	*Tensioner; Squeegee	1	
29	002-12233-005	*Spring; Tensioner; Squeegee	1	
30	011-12221-006	*Fulcrum; Tensioner; Squeegee	1	
31	011-12241-007	*Shaft Support II; Squeegee	1	
	011-12206-406	*Ass'y; Shaft Joint	1	
32	019-12212-005	**Pulley; Main Shaft	1	
33		**Shaft Joint	1	

No.	Part No.	Part Name	Q'ty	Remark
34		**Bearing Holder A; Squeegee	1	
35		**Bearing; 6202ZZ	1	
36	002-12210-005	*Adj. Collar B; Squeegee	1	
37	620-21209-002	*Squeegee Belt; B120M x L-9.5	1	
38	011-12222-304	Bracket R; Drum Cover F	1	
39	011-12223-300	Bracket L; Drum Cover F	1	
40	011-12213-100	Drum Cover F (Upper)	1	
41	011-12224-005	Drum Cover F (Lower)	1	
	017-92300-002	Unit/Drum Frame		
42	000-01169-106	*Support Roller; Drum	3	
43	002-12410-004	*Adj. Plate; Support Roller	1	
44	002-12409-103	*Support Shaft; Support Roller	2	
45	017-12201-408	*Frame; Drum	1	
46	019-12315-009	*Shaft; Locking Plate II; Drum	1	
47	019-12307-006	*Spring; Locking Plate; Drum	1	
48	019-12314-002	*Locking Plate II; Drum	1	
49	017-12216-103	*Drum Lever	1	
50	002-12407-003	*Boss A; Drum Lever	2	
51	002-12418-102	*Spacer; Drum Lever	2	
52	014-12295-001	Lever; Bottle Stopper	1	
53	014-12297-004	Spring; Stopper Lever	1	
54	017-12211-004	Bracket; Stopper Lever	1	
55	017-12213-007	Inner Cover; Drum	1	
56	017-22301-001	Bracket II; Drum Control PCB2	1	
57	019-51005-009	Drum Control PCB2	1	
58	017-55028-106	Wire Harness; Drum (R)	1	
59	017-55029-005	Wire Harness; Drum (L)	1	
60	019-55010-104	Wire Harness; Drum Inner	1	
	014-12216-101	Bottle Guide II Ass'y		
61	011-12208-000	*Bottle Guide (Over)	1	
62	014-12217-000	*Bottle Guide II (Base)	1	
	019-92220-003	Unit/Ink Pump; A3		
63	002-12303-305	*Bracket; Inking Motor	1	
64	002-12304-107	*Piston Inking Pump	1	
65	640-60140-012	*O Ring; P14-2.4	1	

No.	Part No.	Part Name	Q'ty	Remark
66	640-60220-024	*O Ring; P22-2.4	1	
67	000-07119-100	*Coil Spring; Inking Pump	1	
68	011-12151-008	*Valve; Inking Pump	2	
69	014-12211-002	*Inking Pump Body; A3	1	
70	011-12147-108	*Coil Spring; Inking Pump; RC	1	
71	640-60100-118	*O Ring; P10A-2.4	1	
72	014-12213-005	*Ink Distributor; A3	1	
73	017-65016-300	*Inking Motor	1	
74	002-12307-203	*Linking Disc; Inking Pump	1	
75	002-12308-013	*Linking Plate; Inking Pump	1	
76	002-12309-001	*Collar; Inking Pump	2	
77	002-12310-107	*Collar Holder; Inking Pump	2	
78	017-60020-300	Drum PCB	1	
	484-00000-800	*Pilot Lamp	1	
79	017-12215-000	PCB Cover; Drum	1	
80	019-22203-101	Bracket; Bottle SW	1	
81	019-12211-009	Spring; Bottle SW	1	
	019-92230-009	Bottle Set SW Ass'y		
82	019-12209-004	*Holder; Bottle SW	1	
83	019-60010-104	*Bottle Set SW	1	
84	019-12210-002	*Set Plate; Bottle SW	1	
85	011-12218-005	Boss; Bottle Set SW	1	
86	019-12302-101	Drum Cover (Upper)	1	
87	019-12303-108	Drum Cover (Lower)	1	
88	550-20981-104	Seal; Ink (Black)	1	
89	550-20982-100	Seal; Ink (Black); Pic.	1	
	550-21293-007	Color Seal Set		
		*Seal; Ink (Blue)	1	
		*Seal; Ink (Red)	1	
		*Seal; Ink (Yellow)	1	
		*Seal; Ink (Brown)	1	
		*Seal; Ink (Green)	1	
		*Seal; Ink (Marine Red)	1	
		*Seal; Ink (Bright Red)	1	
		*Seal; Ink (Purple)	1	

[illegible]

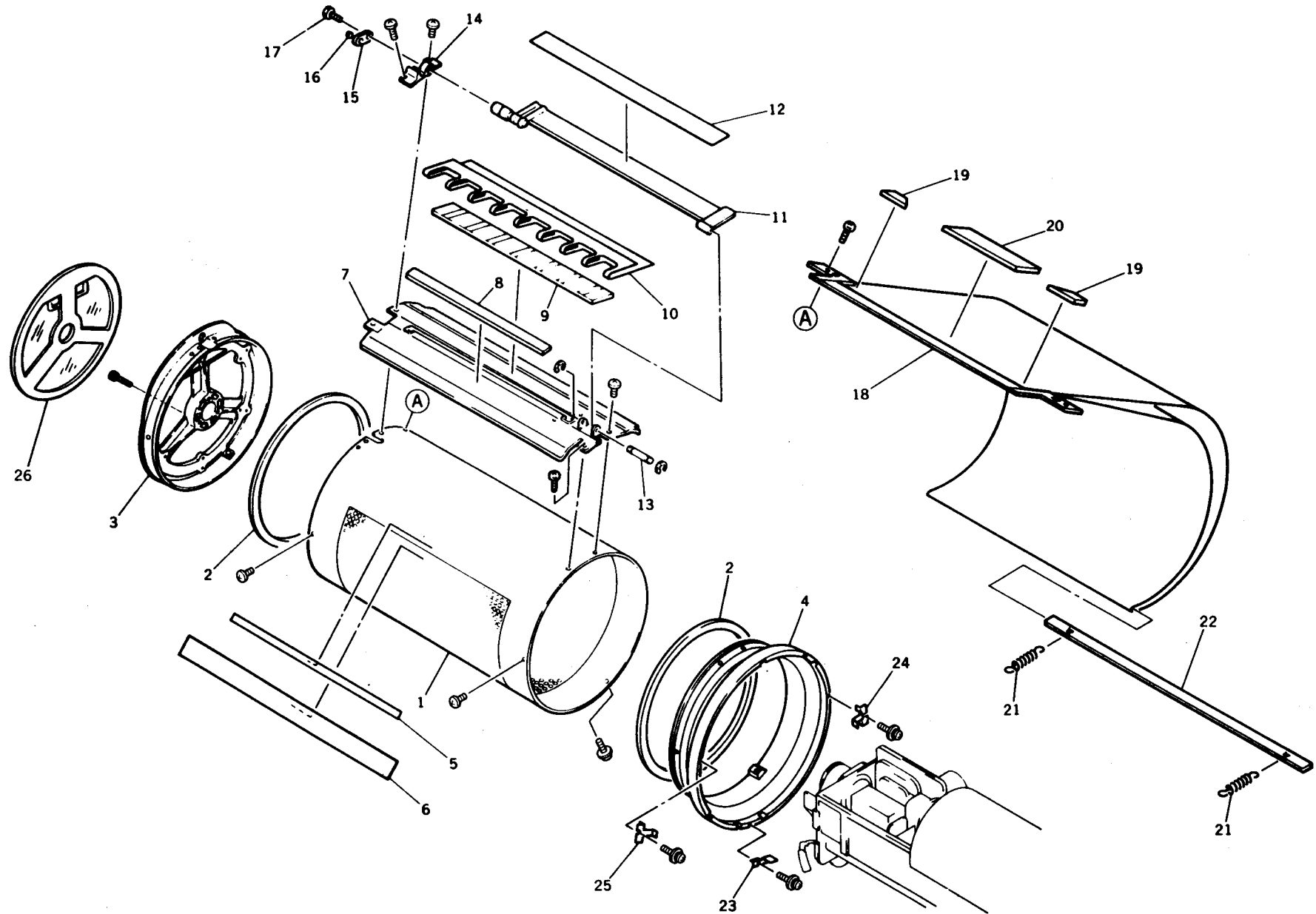
Fig. 13 DRUM-SCREEN AREA (GR1700, GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-92108-004	Unit/Drum Screen; B4		
	017-92117-003	Unit/Drum Screen; US		L
	017-92118-000	Unit/Drum Screen; A4		
	017-92120-004	*Drum Body Ass'y; B4	1	
	017-92121-000	*Drum Body Ass'y; US	1	L
	017-92122-007	*Drum Body Ass'y; A4	1	
1	017-12010-009	**Drum Body; OW	1	B4
1	017-12006-001	**Drum Body; 100US	1	L
1	017-12004-009	**Drum Body; A4	1	
2	011-12139-008	**Drum Seal	2	
3	017-12011-005	**Drum Body Support (Left); OW	1	
4	017-12001-107	**Drum Body Support (Right)	1	
5	011-12104-000	*Seal Tape	1	
6	011-12140-006	*Ink Blocking Sheet; B4	1	B4, L
6	011-12142-009	*Ink Blocking Sheet; A4	1	A4
7	011-12120-200	*Clamp Plate Base	1	
8	011-12130-000	*Clamp Magnet B	1	
9	002-12110-108	*Clamp Magnet A; B4	1	
10	011-12132-500	*Sheet; Clamp Plate	1	
11	002-12134-104	*Sticker Sheet; Drum	1	
12	011-12110-506	*Clamp Plate Ass'y	1	
13	011-12129-100	*Clamp Sub-Plate	1	
14	011-12134-006	*Sheet; Drum; B4	2	
15	011-12114-005	*Shaft; Clamp Plate	1	
16	011-12124-108	*Compensator	1	
17	011-12141-100	*Screw; Spring Hanger	2	
	011-92106-008	*Ass'y; Angular Magnet Plate		
18	011-12154-104	**Plate II; Angular Magnet	1	
19	660-05500-100	**Magnet TDK REC 18 D5 x 2	1	
20	011-12155-208	*Screw; Angular Magnet	1	
21	011-12105-200	*Screen A	1	
22	011-12107-009	*Screen B	1	
23	017-22107-108	*Light Absorber Strip; B4	1	
24	011-12136-009	*Spring; Screen	2	
25	011-12131-007	*Hanger Plate	2	

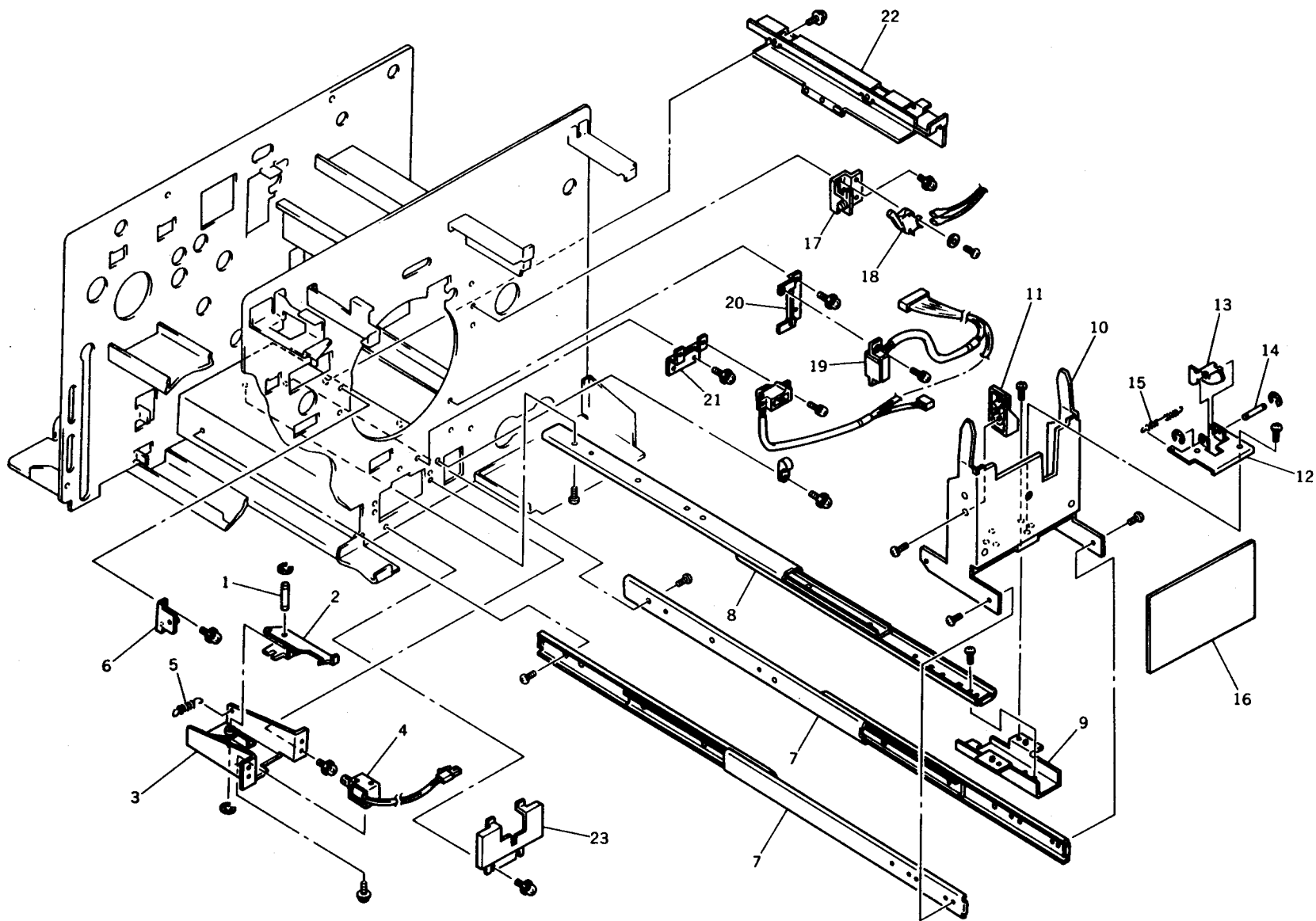
[illegible]

Fig. 14 DRUM-SCREEN AREA (GR3750)



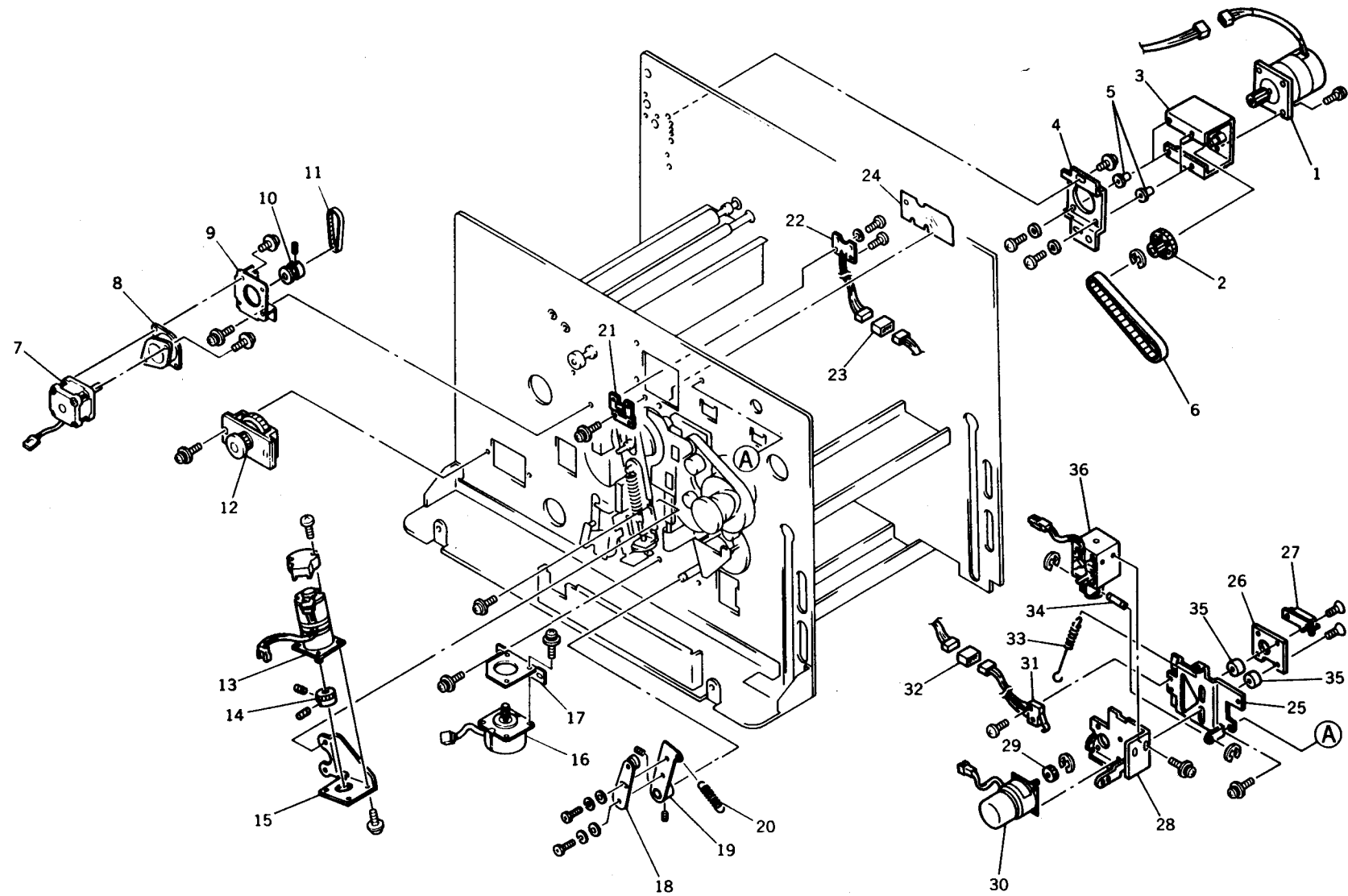
[illegible][illegible]

Fig. 15 LOCK LEVER AREA



[illegible][illegible]

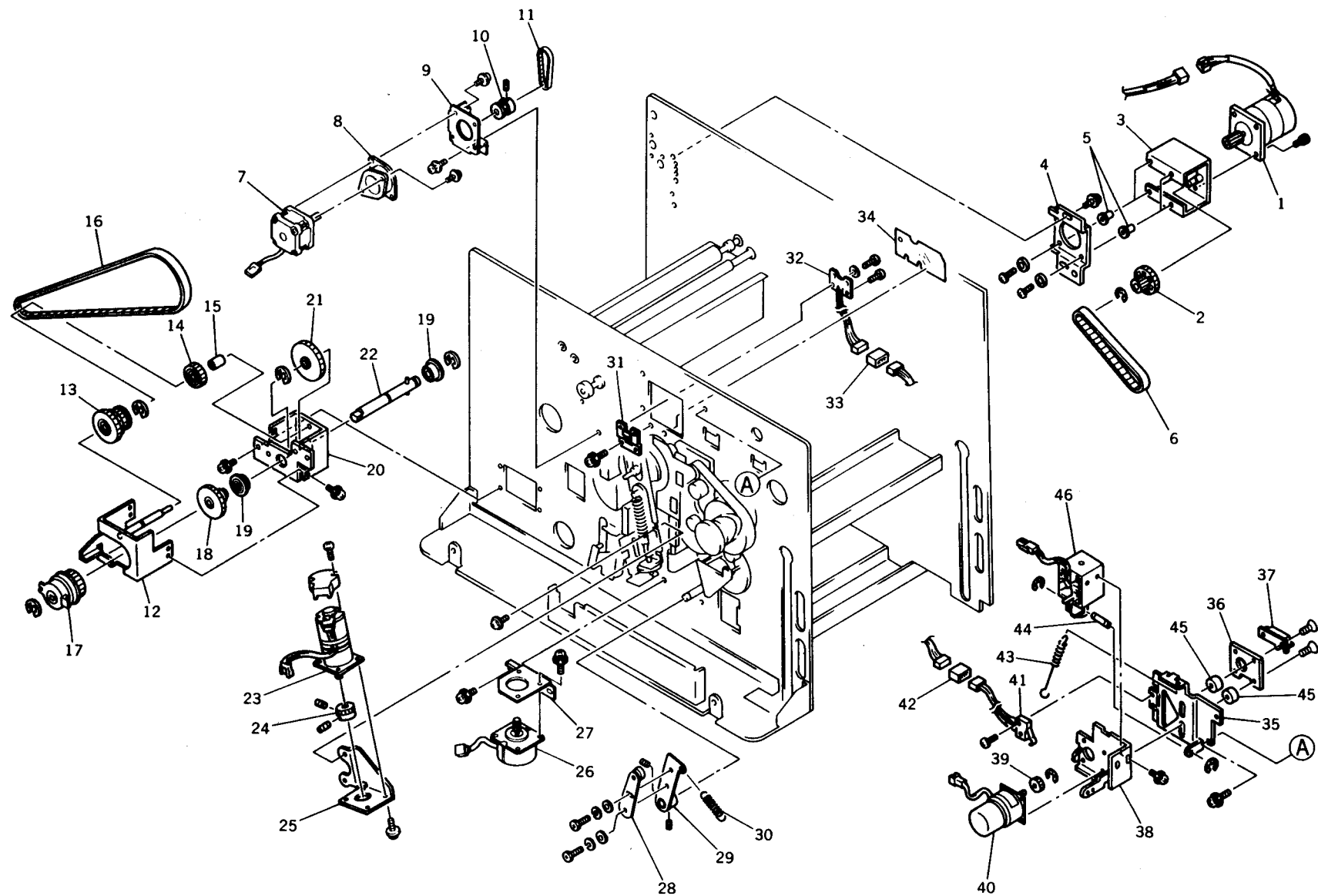
Fig. 16 CLAMP-PRESSURE CONTROL AREA (GR1700)



No.	Part No.	Part Name	Q'ty	Remark
	019-95040-103	Unit/Write Pulse Motor		
1	019-65002-002	*Write Pulse Motor	1	
2	011-15018-007	*Pulley; Write Pulse Motor	1	
3	011-15146-102	*Bracket; Write Pulse Motor	1	
4	019-15125-006	*Base Plate; Write Pulse Motor	1	
5	665-04950-205	*Nut; E-632	4	
6	620-21429-002	Belt; B142M x L-9.5	1	
	017-95050-007	Unit/Loading Pulse Motor		
7	017-65015-100	*Loading Pulse Motor	1	
8	014-15155-006	*Mount; Loading Pulse Motor	1	
9	011-15037-109	*Bracket; Loading Pulse Motor	1	
10	009-35214-009	*Pulley PM (16); Exit Roller	1	
11	620-20714-005	Belt; B71M x L4.8	1	
12	011-91230-007	Unit/Drive Gear; Transfer Belt	1	
	017-91266-005	Pressure Control Motor Ass'y	1	
13	017-65005-309	*Pressure Control Motor	1	
14	011-11244-002	*Gear; Pressure Control Motor	1	
15	017-11229-007	*Bracket; Pressure Control Motor	1	
	017-91240-103	Unit/Print Positioning Motor		
16	017-11240-000	*Print Positioning Motor	1	
17	019-11214-004	*Bracket; Print Positioning Motor	1	
	006-91440-001	Unit/Adj. Plate; Timing Lever		
18	002-11421-100	*Adj. Plate; Timing Lever	1	
19	006-11308-108	*Timing Lever	1	
20	006-11311-206	Spring; Timing Lever; R3	1	
	017-93220-002	Angular Sensor Ass'y		
21	017-12409-009	*Bracket; Angular Sensors	1	
22	017-60016-000	*Angular Sensor	1	
23		**Junction Connector; 4P	1	Ref.Pg.II-37
24	002-12537-209	Protection Sheet	1	
	017-92400-201	Unit/Clamp		
25	014-12401-006	*Base Plate; Clamp Solenoid	1	
26	011-12405-107	*Bracket; Compensator Plate	1	
27	019-12401-002	*Compensator Plate	1	
28	014-12402-304	*Bracket; Clamp Solenoid	1	

[illegible]

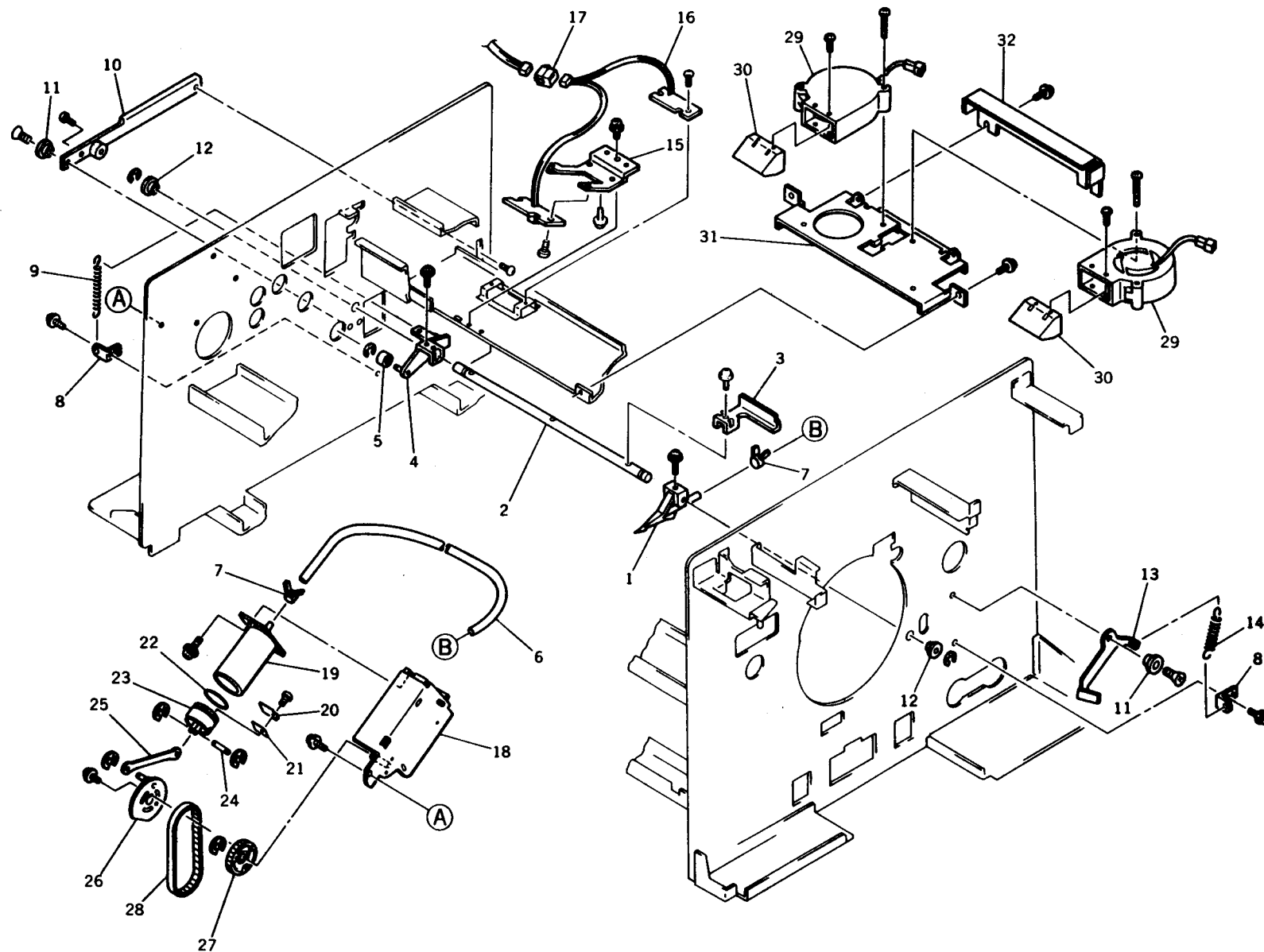
Fig. 17 CLAMP-PRESSURE CONTROL AREA (GR1750, GR2710, GR2750, GR3750)



No.	Part No.	Part Name	Q'ty	Remark
	019-95040-103	Unit/Write Pulse Motor		
1	019-65002-002	*Write Pulse Motor	1	
2	011-15018-007	*Pulley; Write Pulse Motor	1	
3	011-15146-102	*Bracket; Write Pulse Motor	1	
4	019-15125-006	*Base Plate; Write Pulse Motor	1	
5	665-04950-205	*Nut; E-632	4	
6	620-21429-002	Belt; B142 M x L-9.5	1	B4, A4, L
6	620-21909-004	Belt; B190 M x L-9.5	1	A3
	017-95050-007	Unit/Loading Pulse Motor		
7	017-65015-100	*Loading Pulse Motor	1	
8	014-15155-006	*Mount; Loading Pulse Motor	1	
9	011-15037-109	*Bracket; Loading Pulse Motor	1	
10	009-35214-009	*Pulley PM (16); Exit Roller	1	
11	620-20714-005	Belt; B71M x L4.8	1	
	019-93602-104	Unit/Clutch; A3		A3
	017-93602-100	Unit/Clutch		B4, A4, L
12	019-23605-408	*Clutch Cover; A3	1	A3
12	017-23605-403	*Clutch Cover	1	B4, A4, L
13	019-13601-102	*Gear A; Clutch	1	
14	019-13604-004	*Idler Gear; Clutch	1	
15	634-05020-000	*Collar; ϕ 5.1 x 2.5	1	
16	620-97506-006	*Belt; 750-3GT-6	1	
17	019-65007-101	*Suction Clutch	1	
18	019-13602-001	*Gear B; Clutch	1	
19	600-08168-108	*Bearing; SC866ZZNR/1K	2	
20	019-23601-208	*Bracket; Suction Drive; A3	1	A3
20	017-23601-203	*Bracket; Suction Drive	1	B4, A4, L
21	019-13603-105	*Drive Gear; Clutch	1	
22	019-23604-304	*Shaft; Clutch; A3	1	A3
22	017-23604-300	*Shaft; Clutch	1	B4, A4, L
	017-91266-005	Pressure Control Motor Ass'y	1	
23	017-65005-309	*Pressure Control Motor	1	
24	011-11244-002	*Gear; Pressure Control Motor	1	
25	017-11229-007	*Bracket; Pressure Control Motor	1	
	017-91240-103	Unit/Print Positioning Motor		

[illegible]

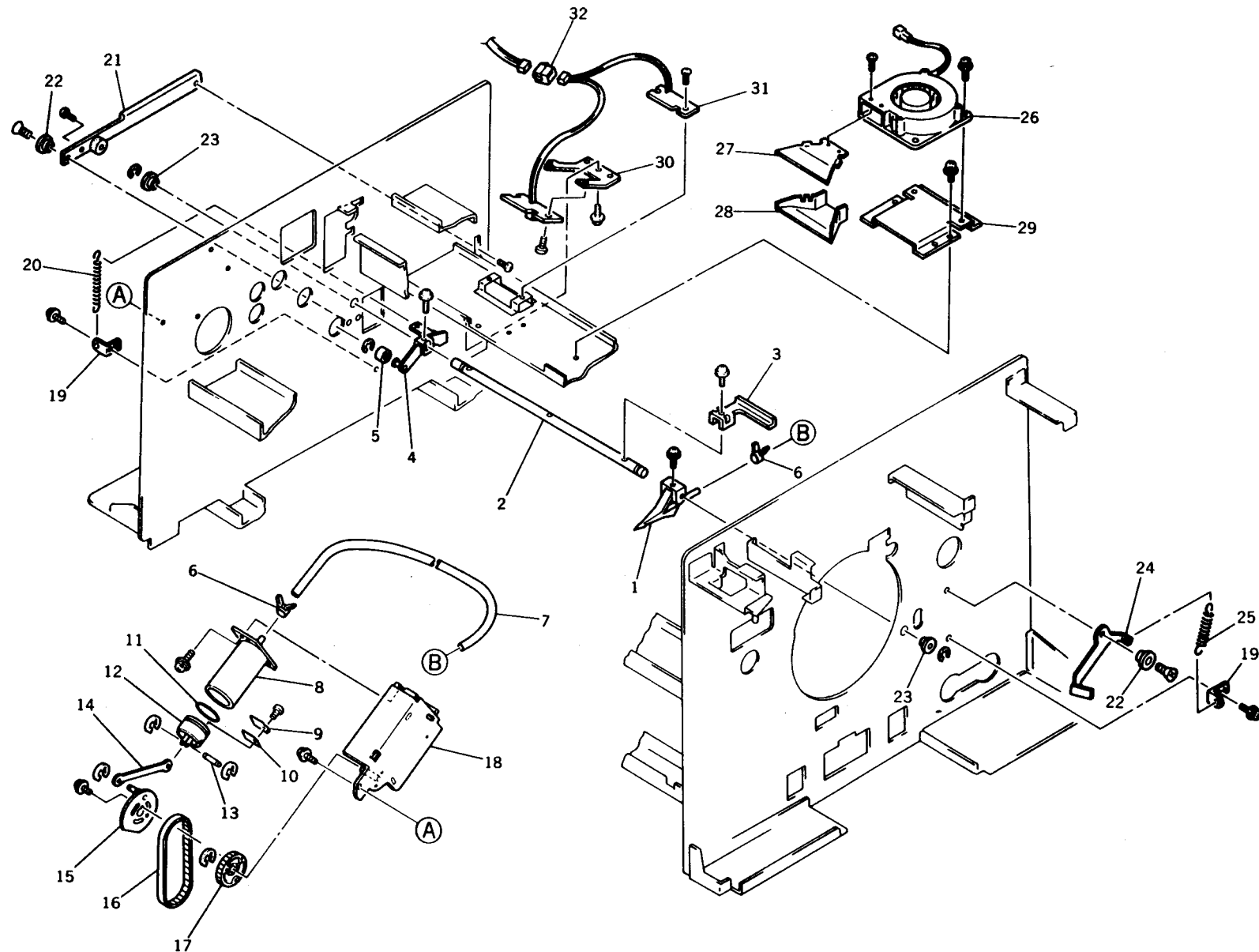
Fig. 18 SEPARATOR AREA (GR1700, GR1750, GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-93310-109	Separator Ass'y; CE		
1	019-13301-109	*Separator II	1	
2	011-13304-207	*Shaft; Separator; CE	1	
3	011-13311-106	*Release Lever	1	
4	011-13301-208	*Lever; Separator	1	
5	000-01515-004	*Collar; Separator	1	
6	019-13514-005	*Air Hose; Separator	1	
7	665-02901-002	*Power Band T10	2	
8	011-13310-002	Hook Plate	2	
9	002-13352-105	Spring; Separator	1	
10	011-13307-206	Adj. Stopper; Separator	1	
11	011-13306-005	Collar A; Separator	2	
12	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
13	017-13301-007	Release Lever; Separator	1	
14	007-13121-100	Spring; Release Lever	1	
	019-93201-002	Paper Receiving Sensor IV (Receive) Ass'y		
15	017-23314-000	*Bracket II; P. -Rcv. Sensor II (Receive)	1	
16	019-60013-006	*Paper Receiving Sensor IV (Receive)	1	
17		**Junction Connector; 6P	1	Ref.Pg.II-37
	019-93320-109	Air Pump Ass'y		
18	019-13507-106	*Bracket; Air Pump	1	
19	019-13501-000	*Cylinder; Air Pump	1	
20	019-13517-004	*Cylinder Valve II; Air Pump	1	
21	019-13518-000	*Cylinder Valve Sheet; Air Pump	1	
22	640-60340-003	*O Ring; P34-3.5	1	
23	019-13516-105	*Piston Head II; Air Pump	1	
24	019-13512-002	*Arm Shaft; Air Pump	1	
25	019-13511-006	*Arm; Air Pump	1	
26	019-13504-000	*Cam Plate; Air Pump	1	
27	019-13503-003	*Cam Pulley; Air Pump	1	
28	620-73758-004	*Belt; 375-5GT-8	1	
	017-93301-002	Separation Fan Ass'y II		
29	017-65019-008	*Separation Fan	2	
30	017-23311-000	*Nozzle; Separation	2	
31	017-23312-007	*Bracket II; Separation Fan	1	

[illegible]

Fig. 19 SEPARATOR AREA (GR3750)

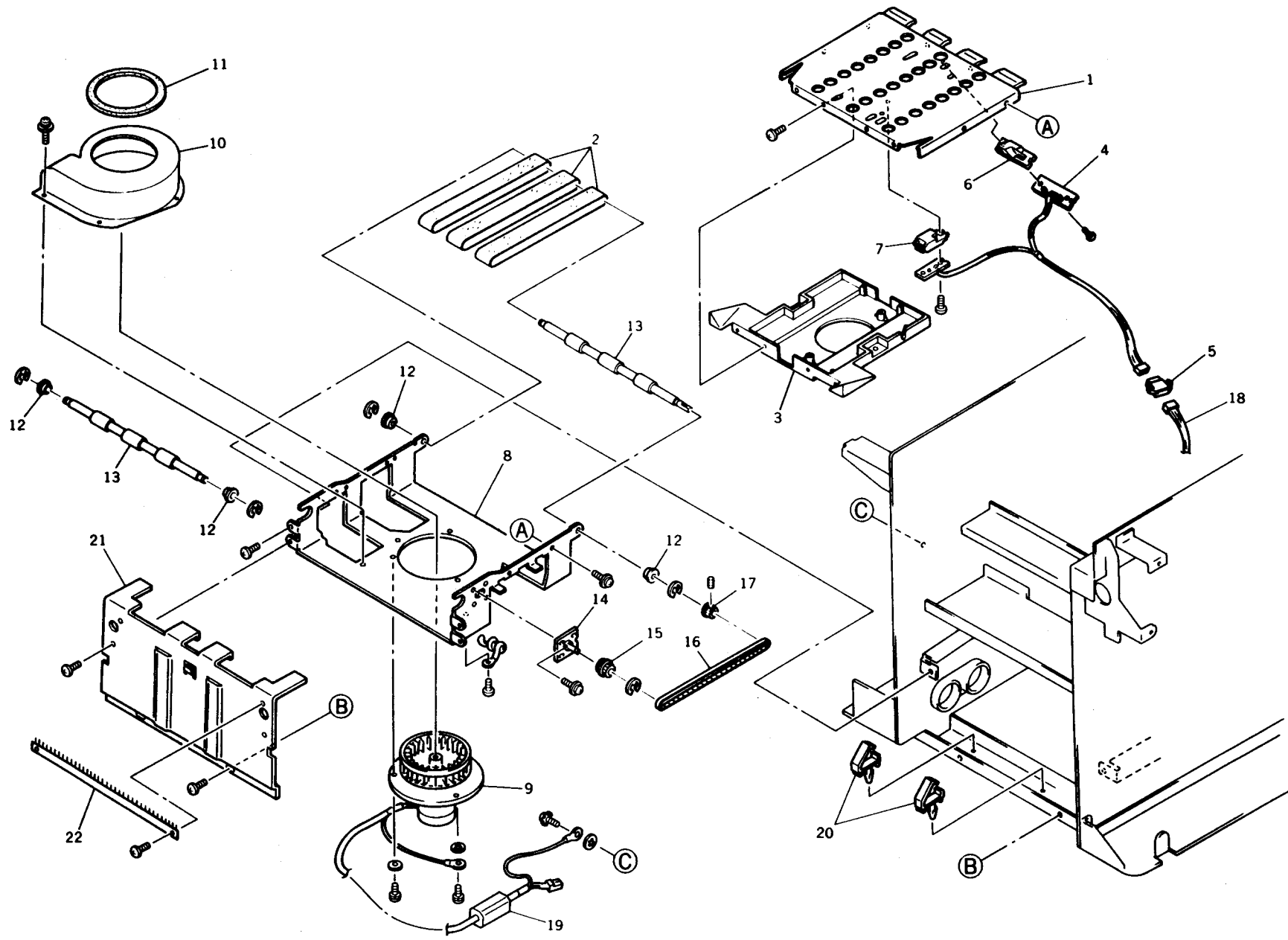


I-45

No.	Part No.	Part Name	Q'ty	Remark
	019-93300-108	Separator Ass'y; A3; CE		
1	019-13301-109	*Separator II	1	
2	019-23301-107	*Shaft; Separator II; A3; CE	1	
3	011-13311-106	*Release Lever	1	
4	011-13301-208	*Lever; Separator	1	
5	000-01515-004	*Collar; Separator	1	
6	665-02901-002	*Power Band T10	2	
7	019-13514-005	*Air Hose; Separator	1	
	019-93320-109	Air Pump Ass'y		
8	019-13501-000	*Cylinder; Air Pump	1	
9	019-13517-004	*Cylinder Valve II; Air Pump	1	
10	019-13518-000	*Cylinder Valve Sheet; Air Pump	1	
11	640-60340-003	*O Ring; P34-3.5	1	
12	019-13516-105	*Piston Head II; Air Pump	1	
13	019-13512-002	*Arm Shaft; Air Pump	1	
14	019-13511-006	*Arm; Air Pump	1	
15	019-13504-000	*Cam Plate; Air Pump	1	
16	620-73758-004	*Belt; 375-5GT-8	1	
17	019-13503-003	*Cam Pulley; Air Pump	1	
18	019-13507-106	*Bracket; Air Pump	1	
19	011-13310-002	Hook Plate	2	
20	002-13352-105	Spring; Separator	1	
21	011-13307-206	Adj. Stopper; Separator	1	
22	011-13306-005	Collar A; Separator	2	
23	607-15000-000	Metal; F8 x 13/12 x 5; 16 x 2	1	
24	017-13301-007	Release Lever; Separator	1	
25	007-13121-100	Spring; Release Lever	1	
	019-93310-006	Separation Fan Ass'y		
26	019-65006-008	*Separation Fan	1	
27	014-13311-000	*Nozzle (Upper); Separation	1	
28	014-13310-004	*Nozzle (Lower); Separation	1	
29	014-13312-007	Bracket; Separation Fan	1	
	019-93201-002	Paper Receiving Sensor IV (Receive) Ass'y		
30	017-23314-000	*Bracket II; P. -Rcv. Sensor II (Receive)	1	
31	019-60013-006	*Paper Receiving Sensor IV (Receive)	1	

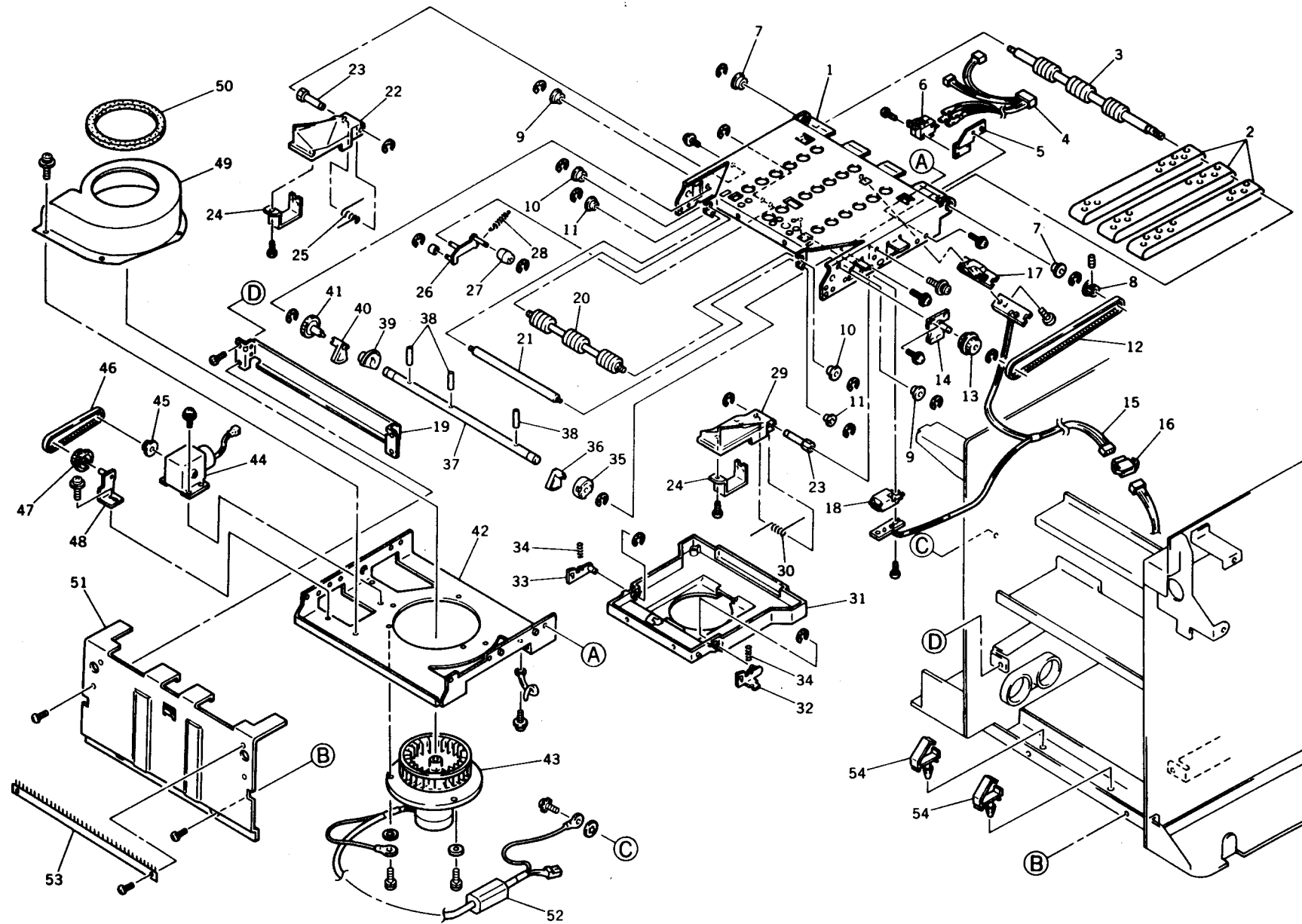
[illegible]

Fig. 20 SUCTION UNIT (GR1700)



[illegible][illegible]

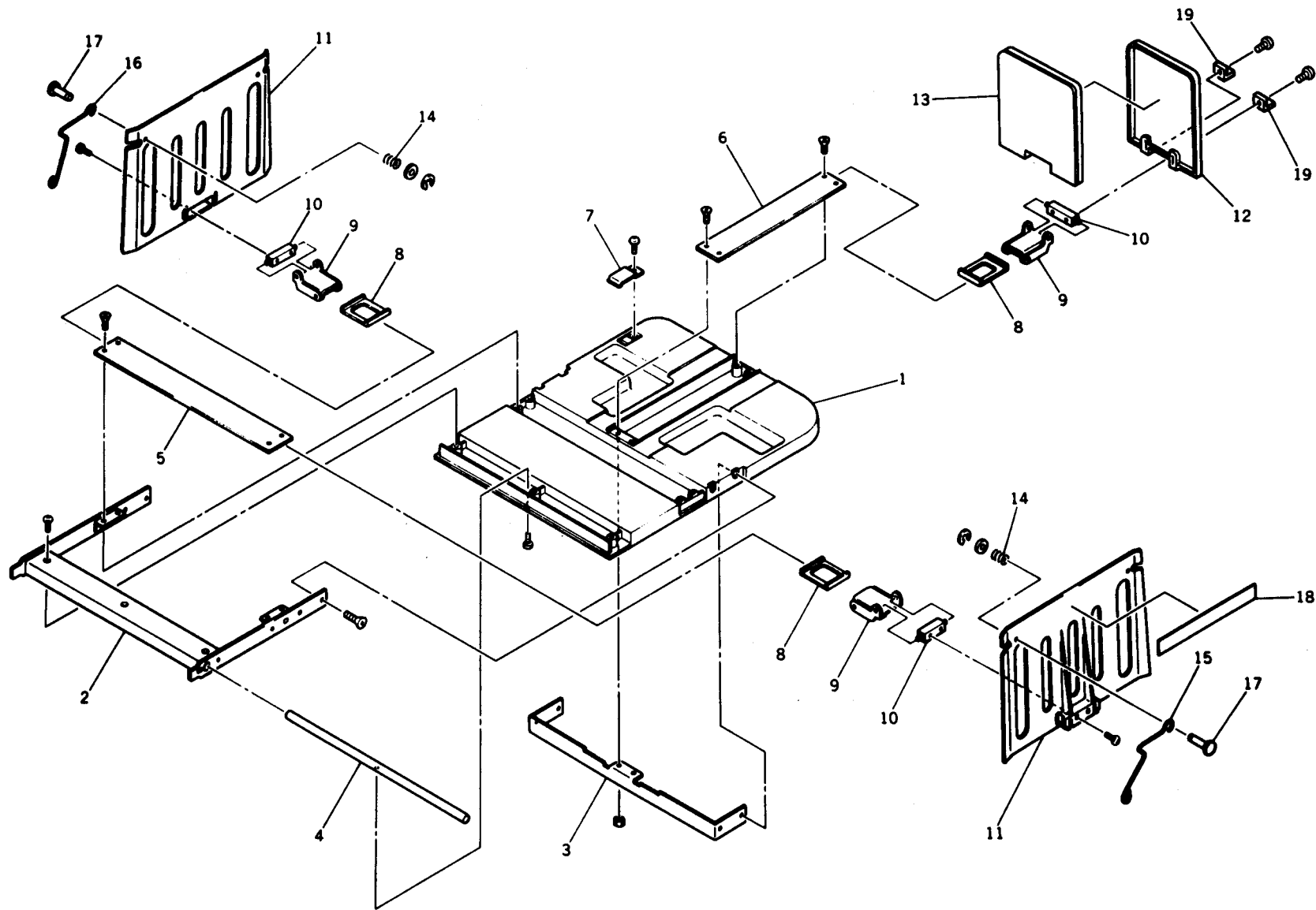
Fig. 21 SUCTION UNIT (GR1750, GR2710, GR2750, GR3750)



No.	Part No.	Part Name	Q'ty	Remark
	019-93200-200	Suction Unit W; A3; CE		3750
	017-93205-208	Suction Unit W; CE		
1	017-13201-703	*Face Cover W; Suction	1	
2	011-13220-003	*Transfer Belt	3	
3	017-13247-002	*Drive Shaft; Suction	1	
4	019-55036-103	*Wire Harness; Suction	1	
5	017-13229-209	*Adj. SW Plate; Suction	1	
6	443-00120-609	*Micro-SW; E21-91N	2	
7	600-08168-000	*Bearing NMB; LNR-1680HH	2	
8	011-13204-008	*Pulley; Suction Motor	1	
9	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
10	600-50046-004	*Bearing; FLAWBC6-12ZZA	2	
11	607-11001-002	*Metal; F4 x 6 x 2.2; 8 x 1	2	
12	620-22394-008	*Belt; 239-M x L-4.8	1	
13	019-13203-000	*Gear Pulley 38; Suction	1	
14	017-13237-104	*Fulcrum Plate II; Gear Pulley; Suction	1	
15	019-60012-000	*Paper Receiving Sensor (Send) IV	1	
16		**Junction Connector; 4P	1	Ref.Pg.II-37
17	017-13220-104	*Cover; Paper Rcv. Sensor 1	1	
18	017-13221-208	*Cover; Paper Rcv. Sensor 2	1	
19	017-13240-008	*Stay; Suction	1	
20	017-13235-004	*Idler Shaft; Suction	1	
21	017-13236-108	*Belt Idler; Suction	1	
22	019-23202-001	*Jump Wing (F); Suction; A3	1	3750
22	017-13206-004	*Jump Wing (F); Suction	1	
23	017-13205-202	*Shaft; Jump Wing	2	
24	017-13208-007	*Wing Plate; Suction	2	
25	017-13239-000	*Spring; Jump Wing (F)	1	
26	017-13211-008	*Shaft Plate; Belt Roller; Suction	1	
27	017-13216-000	*Belt Roller; Suction	1	
28	017-13210-001	*Spring; Belt Roller; Suction	1	
29	019-23203-008	*Jump Wing (R); Suction; A3	1	3750
29	017-13207-000	*Jump Wing (R); Suction	1	
30	017-13241-004	*Spring; Jump Wing (R)	1	
31	017-13219-300	*Suction Cover W (Upper)	1	

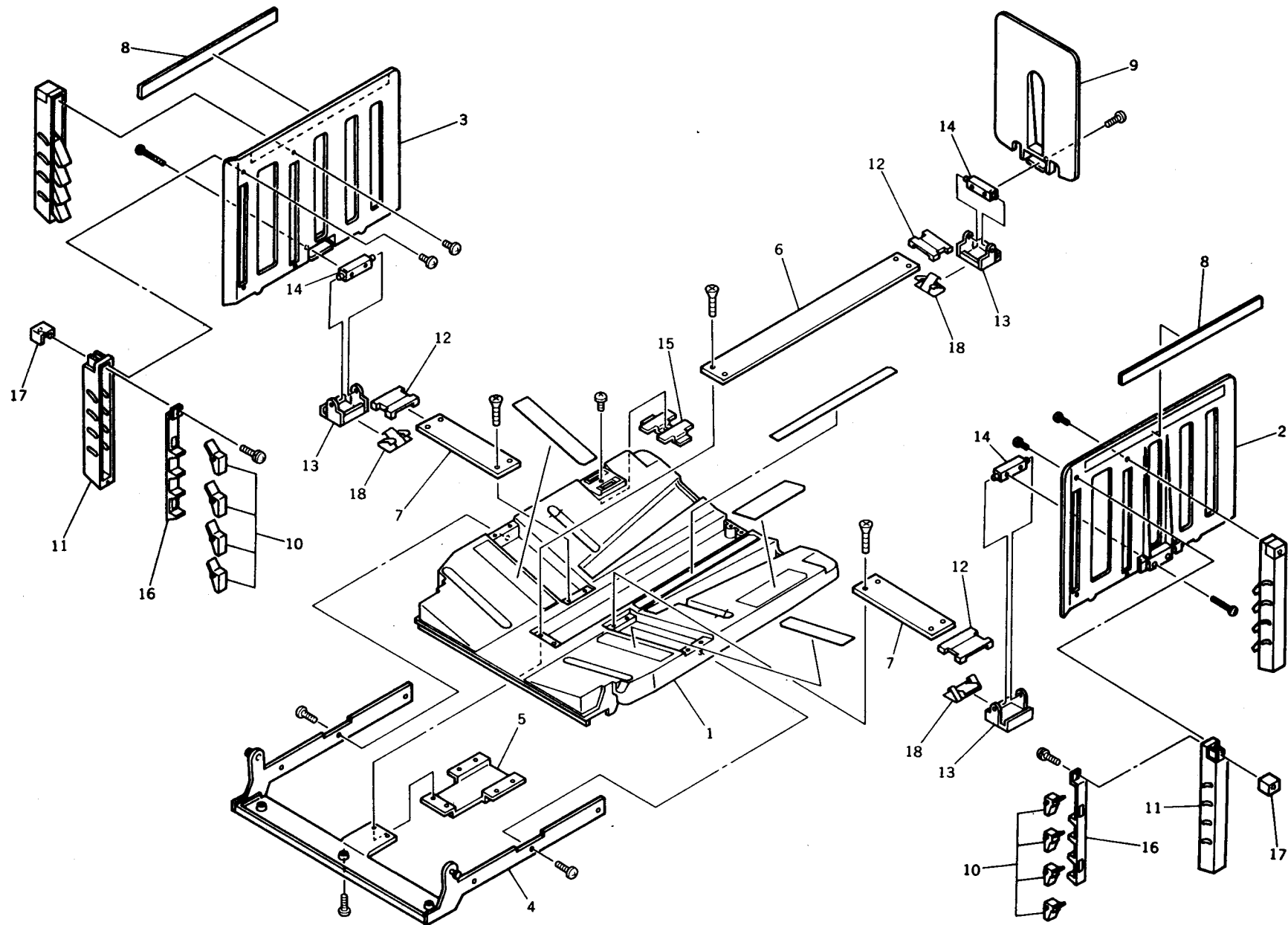
[illegible]

Fig. 22 PAPER RECEIVING TRAY



[illegible][illegible]

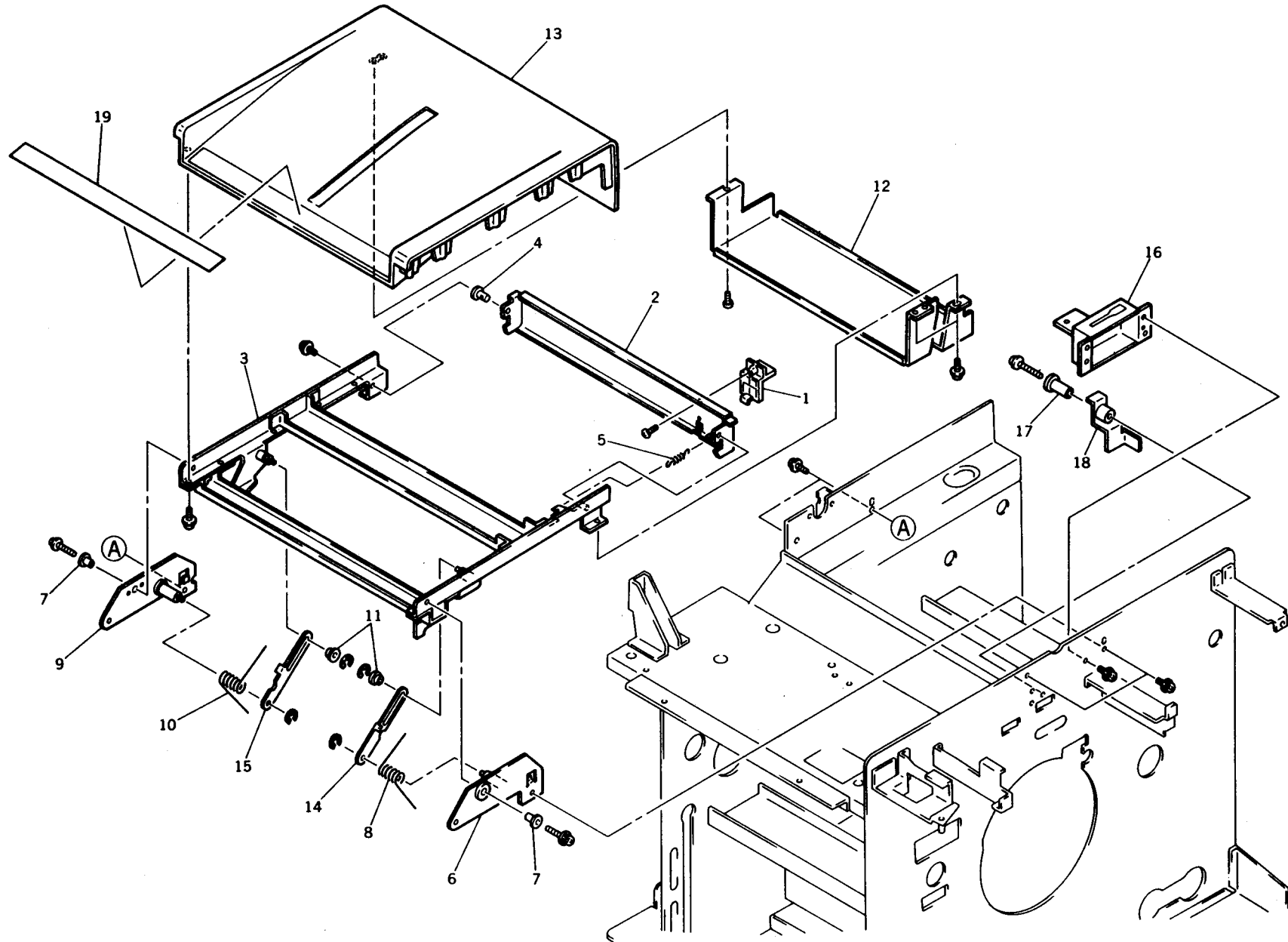
Fig. 23 PRECISION STACKING TRAY



I-53

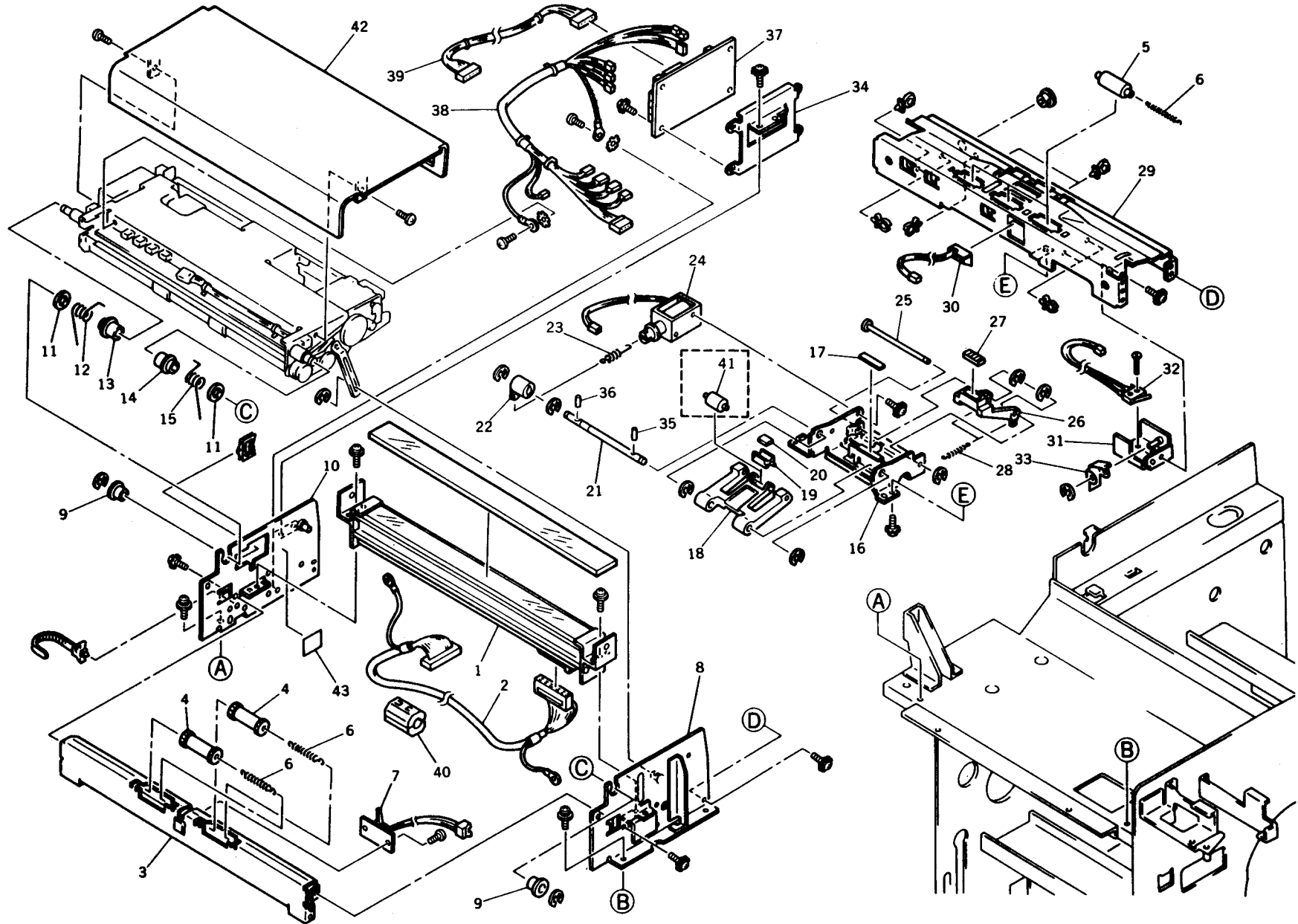
[illegible][illegible]

Fig. 24 UPPER COVER (GR1700, GR1750)



[illegible][illegible]

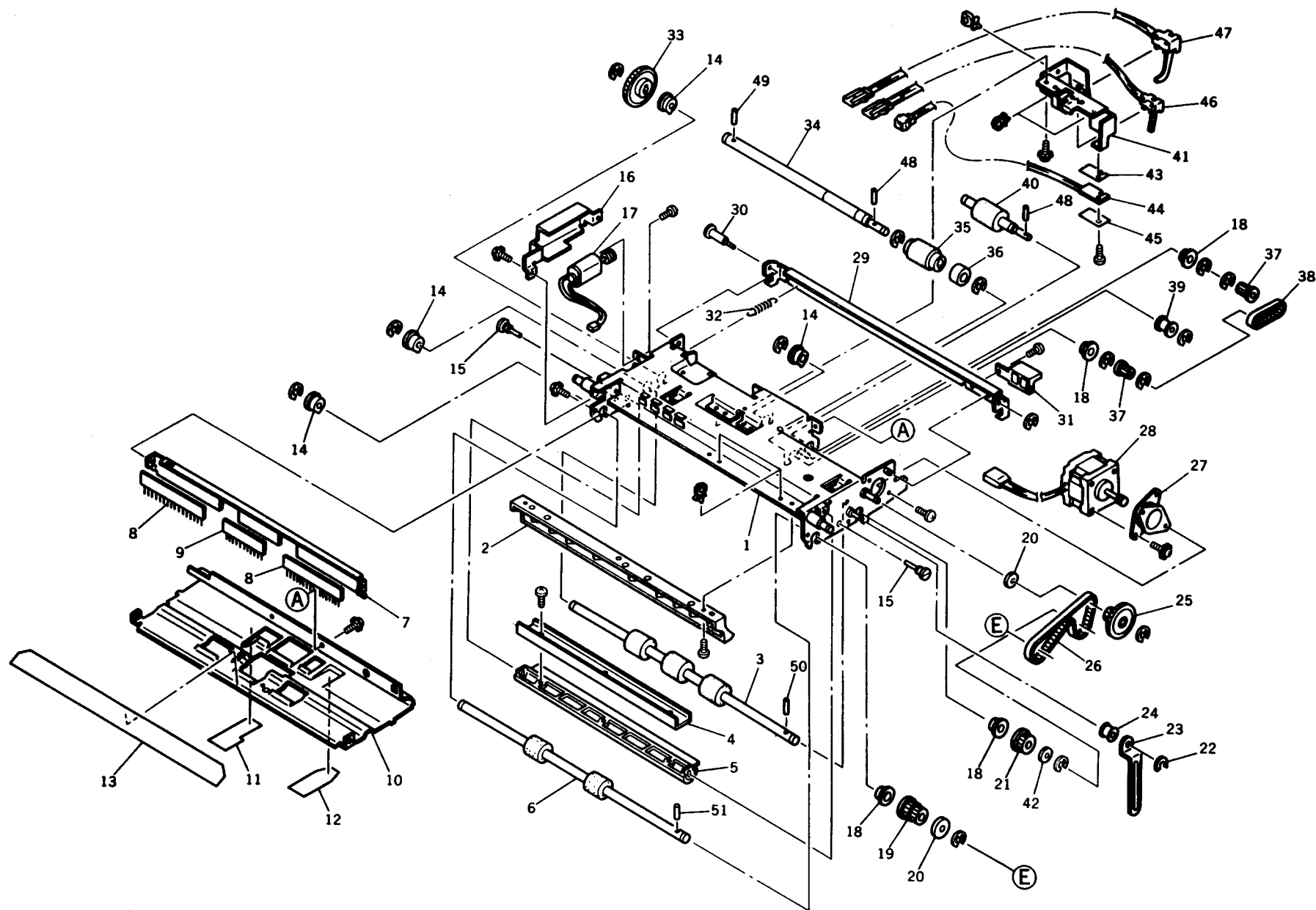
Fig. 25 ADF AREA (1) (GR1700, GR1750)



No.	Part No.	Part Name	Q'ty	Remark
1	017-60045-000	Image Scanner 300-CE	1	1700
1	017-60046-007	Image Scanner 400-CE	1	1750
	017-60044-004	*Image Scanner; Glass Cover	1	
2	019-55011-003	Wire Harness; Image	1	
	017-96000-208	Unit/ADF		
		*ADF AREA (2)		
3	017-16506-203	*Original Guide Base (R); ADF	1	
4	017-16605-007	*Exit Wheel; ADF	4	
5	017-16542-005	*Roller (Lower); ADF	3	
6	017-16555-000	*Roller Spring; ADF	5	
7	017-16604-108	*Original Out Sensor	1	
8	017-16569-205	*Side Frame (II) L; Scanner	1	
9	017-16525-003	*Metal; 8M	2	
10	017-16570-300	*Side Frame (II) R; Scanner	1	
11	017-16593-009	*Spacer; Shaft Hinge	2	
12	017-16553-007	*Spring R; ADF Hinge	1	
13	017-16563-002	*Spacer; ADF Hinge R	1	
14	017-16564-009	*Spacer; ADF Hinge L	1	
15	017-16554-003	*Spring L; ADF Hinge	1	
16	017-16508-109	*Frame B; Original Guide	1	
17	017-16598-108	*Damper Plate; Pickup; ADF	1	
18	017-16511-002	*Pickup Arm; ADF	1	
19	017-16600-005	*Pickup Pad Holder; ADF	1	
20	017-16601-001	*Pickup Pad; ADF	1	
21	017-16543-109	*Pickup Shaft; ADF	1	
22	017-16537-109	*Arm; Original Feed Solenoid	1	
23	018-16557-204	*Spring; Pickup Solenoid	1	
24	017-16573-105	*Original Feed Solenoid	1	
25	017-16544-105	*Shaft; Stripper Arm	1	
26	017-16512-106	*Stripper Arm; ADF	1	
27	017-16539-101	*Original Stripper Pad	1	
28	017-16548-003	*Spring; Stripper Arm	2	
29	017-16501-201	*Original Guide Base (F); ADF	1	
30	017-16580-209	*Original IN Sensor (Receive)	1	
31	017-16566-001	*Bracket; ADF SW	1	

[illegible]

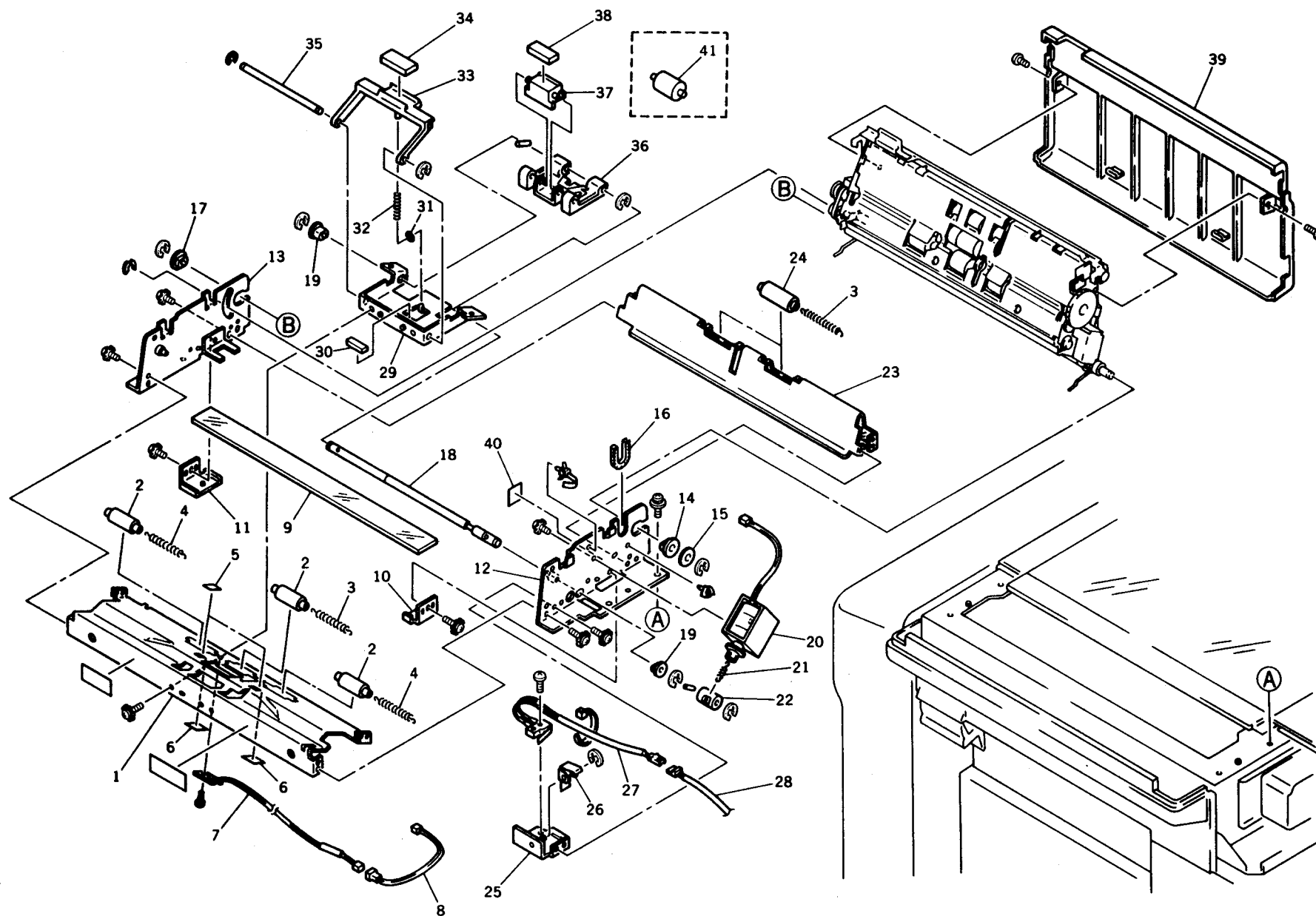
Fig. 26 ADF AREA (2) (GR1700, GR1750)



No.	Part No.	Part Name	Q'ty	Remark
	017-96000-208	Unit/ADF		
		*ADF AREA (1)		
1	017-16565-706	*Upper Frame; ADF	1	
2	017-16505-100	*Rib; Shading	1	
3	017-16510-103	*Transfer Roller; ADF	1	
4	017-16610-108	*Balance Plate; Shading	1	
5	017-16609-100	*Guide; Shading	1	
6	017-16513-005	*Exit Roller (Upper); ADF	1	
7	017-16509-008	*Bracket; De-electricity Brush; ADF	1	
8	017-16545-004	*De-electricity Brush A; ADF	2	
9	017-16546-000	*De-electricity Brush B; ADF	1	
10	017-16507-501	*Original Guide (F); ADF	1	
11	017-16602-008	*Sheet Guide (A); ADF	1	
12	017-16603-004	*Sheet Guide (B); ADF	1	
13	017-16612-003	*Sheet; Shading	1	
14	017-16526-000	*Housing; 8P	4	
15	017-16611-007	*Stepped Screw M4	2	
16	017-16524-007	*Motor Cover; ADF	1	
17	017-16571-102	*ADF Motor	1	
18	017-16561-000	*Metal; 8M (2)	4	
19	017-16522-004	*Exit Pulley; ADF	1	
20	017-16587-009	*Spacer; Exit Pulley	2	
21	017-16528-100	*Transfer Pulley; ADF	1	
22		*Plastic E Ring	1	Ref.Pg.II-37
23	017-16586-002	*Link Plate; ADF	1	
24	017-16531-003	*Tension Pulley; ADF	1	
25	017-16523-108	*Main Gear; ADF	1	
26	017-16589-001	*Belt; 120	1	
27	017-16595-001	*Mount; Read Pulse Motor	1	
28	017-16572-001	*Read Pulse Motor	1	
29	017-16504-103	*Hook Plate; ADF	1	
30	017-16608-006	*Stepped Screw M3	1	
31	017-16514-109	*Open Lever; ADF	1	
32	017-16547-007	*Spring; ADF Lever	1	
33	017-16538-008	*Gear; ADF	1	

[illegible]

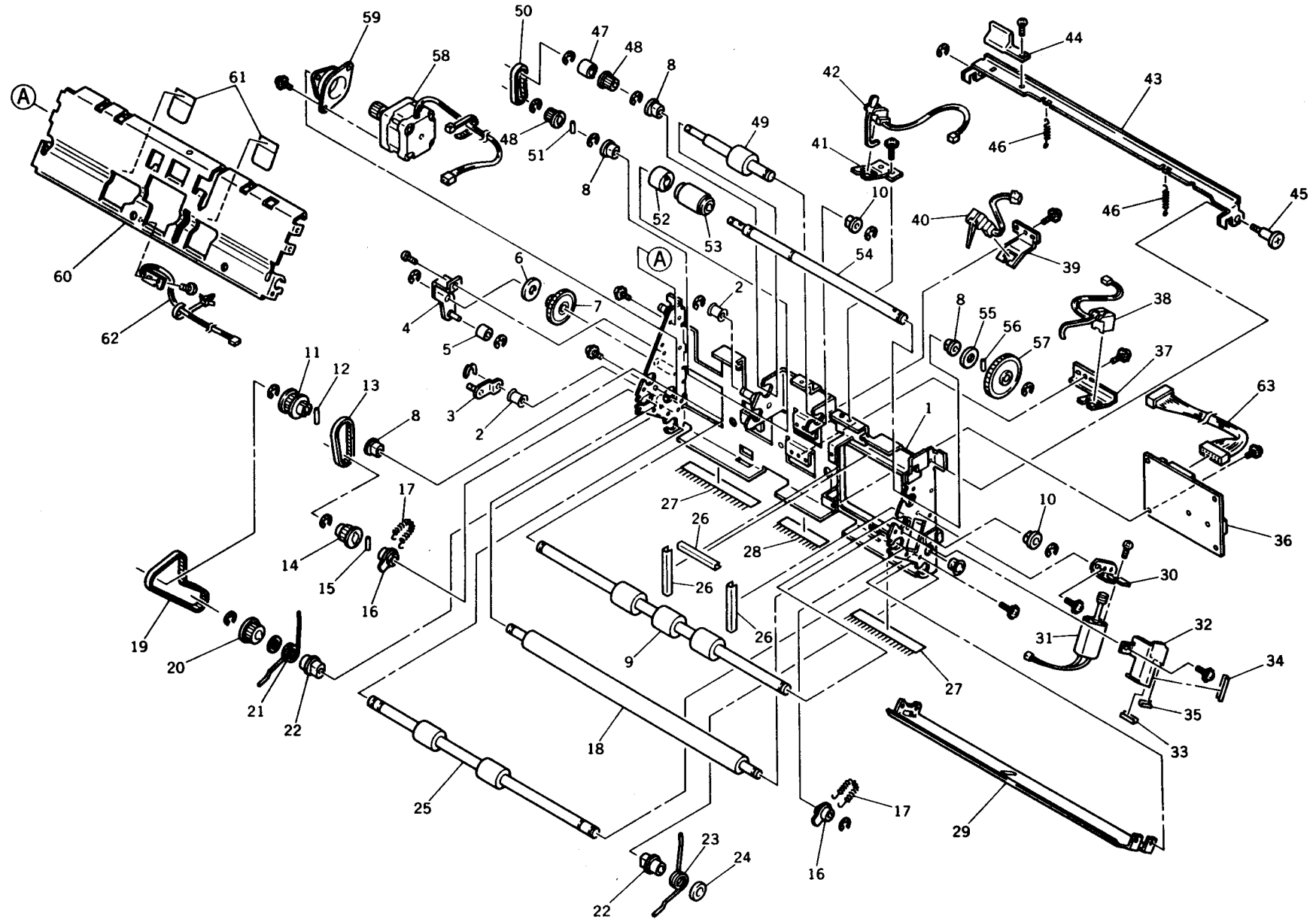
Fig. 27 ADF AREA (1) (GR2710, GR2750, GR3750)



No.	Part No.	Part Name	Q'ty	Remark
		Unit/ADF; FB		
		*ADF AREA (2)		
1	018-16520-009	*Original Guide Base (F); FB-ADF	1	
2	017-16542-005	*Roller (Lower); ADF	3	
3	017-16555-000	*Roller (Spring); ADF	3	
4	018-16590-007	*Roller Spring II; ADF	2	
5	018-16579-003	*Sheet; Pickup; FB-ADF	2	
6	018-16584-007	*Sheet; Original Guide Base (F)	2	
7	018-16568-001	*Original IN Sensor (Receive); FB-ADF	1	
8	018-16569-008	*Wire Harness; Original IN Sensor	1	
9	018-16502-108	*Glass Plate; Image Scanner	1	
10	018-16533-100	*Glass Holder R; Image Scanner	1	
11	018-16534-107	*Glass Holder L; Image Scanner	1	
12	018-16509-200	*Side Frame R; FB-ADF	1	
13	018-16508-203	*Side Frame L; FB-ADF	1	
14	018-16548-000	*Metal; 8M	1	
15	018-16552-008	*Spacer; Exit Roller	1	
16	018-16578-201	*Free Bushing	1	
17	018-16554-000	*Metal; Exit Roller	1	
18	018-16538-005	*Pickup Shaft; FB-ADF	1	
19	018-16551-001	*Metal; 6	2	
20	018-16562-003	*Pickup Solenoid; FB-ADF	1	
21	018-16557-204	*Spring; Pickup Solenoid	1	
22	018-16527-100	*Arm; Pickup Solenoid	1	
23	018-16592-000	*Original Guide Base (R); FB-ADF	1	
24	018-16593-006	*Exit Wheel; ADF; FB	2	
25	018-16517-008	*Bracket; ADF SW	1	
26	017-16560-003	*Actuator; ADF SW	1	
27	018-16570-006	*ADF SW; FB	1	
28	018-16571-002	*Wire Harness; FB-ADF SW	1	
29	018-16528-000	*Frame B; FB-Original Guide	1	
30	017-16598-108	*Damper Plate; Pickup; ADF	1	
31	018-16580-001	*Spacer; Stripper; FB-ADF	1	
32	018-16553-004	*Spring; Stripper Arm	1	
33	018-16529-006	*Stripper Arm; FB-ADF	1	

[illegible]

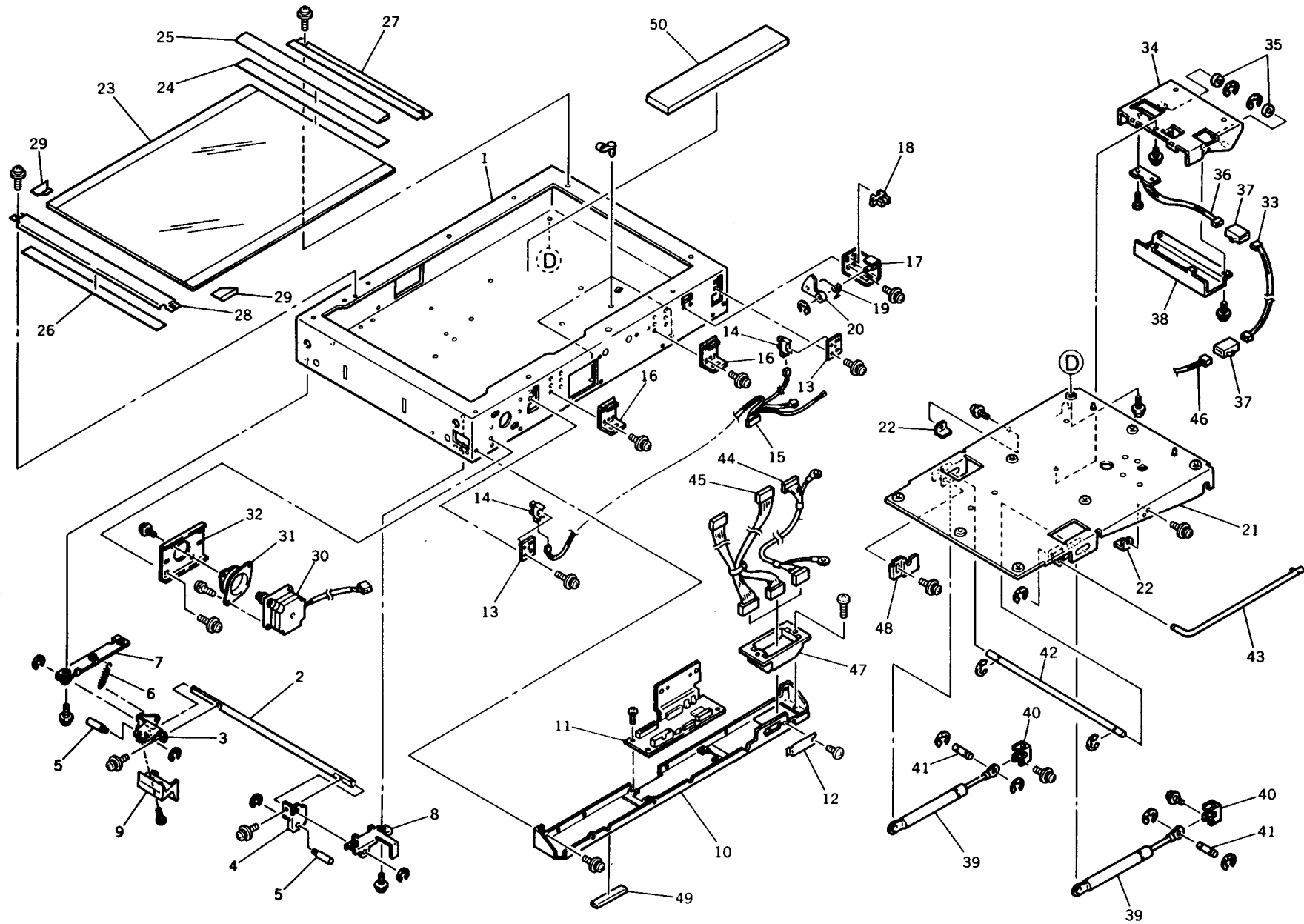
Fig. 28 ADF AREA (2) (GR2710, GR2750, GR3750)



No.	Part No.	Part Name	Q'ty	Remark
		Unit/ADF; FB		
		*ADF AREA (1)		
1	018-16512-200	*Upper Frame; FB-ADF	1	
2	018-16543-009	*Tension Pulley A; FB-ADF	2	
3	018-16506-006	*Stopper Plate; FB-ADF	1	
4	018-16507-100	*Tension Plate; FB-ADF	1	
5	018-16510-003	*Tension Pulley B; FB-ADF	1	
6	018-16546-008	*Spacer; Main Gear; FB-ADF	1	
7	018-16503-104	*Main Gear; FB-ADF	1	
8	018-16548-000	*Metal; 8M	4	
9	018-16513-002	*Transfer Roller; FB-ADF	1	
10	018-16547-004	*Metal; 8P	2	
11	018-16542-100	*Pulley; Transfer Roller	1	
12		*Pin; ϕ 2 x 14	1	Ref.Pg.II-37
13	018-16572-009	*Belt B; 56	1	
14	018-16544-005	*Pulley; Read Roller	1	
15		*Pin; ϕ 2 x 10	1	Ref.Pg.II-37
16	018-16550-102	*Housing; Read Roller	2	
17	017-16562-006	*Spring; Read Roller	2	
18	018-16516-109	*Read Roller	1	
19	018-16585-003	*Belt; 118	1	
20	018-16545-001	*Exit Pulley; FB-ADF	1	
21	018-16559-002	*Spring L; FB-ADF	1	
22	018-16549-007	*Housing; Exit Roller	2	
23	018-16558-006	*Spring R; FB-ADF	1	
24	018-16552-008	*Spacer; Exit Roller	1	
25	018-16514-009	*Exit Roller (Upper); FB-ADF	1	
26	018-16577-000	*Bushing; FB-ADF	3	
27	018-16555-007	*De-electricity Brush A; FB-ADF	2	
28	017-16546-000	*De-electricity Brush B; ADF	1	
29	018-16591-003	*Guide Plate; FB-ADF	1	
30	018-16522-001	*Bracket; ADF Motor	1	
31	018-16561-104	*ADF Motor; FB	1	
32	018-16518-101	*Motor Cover; FB-ADF	1	
33	018-16582-004	*Bushing (2); ADF Motor	1	

No.	Part No.	Part Name	Q'ty	Remark
34	018-16581-008	*Bushing (1); ADF Motor	1	
35	018-16583-000	*Bushing (3); ADF Motor	1	
36	017-51000-100	*ADF PCB	1	
37	018-16537-009	*Bracket; Original Regist. Sensor	1	
38	018-16565-002	*Original Regist. Sensor	1	
39	018-16535-103	*Bracket; Original Out Sensor	1	
40	018-16566-009	*Original Out Sensor	1	
41	018-16536-002	*Bracket; Original Det. Sensor	1	
42	018-16564-006	*Original Det. Sensor	1	
43	018-16523-008	*Hook Plate; FB-ADF	1	
44	018-16532-007	*Open Lever; FB-ADF	1	
45	018-16504-003	*Stepped Screw; M4 x 13	1	
46	018-16556-003	*Spring; Open Lever	2	
47	018-16575-008	*Collar; Pickup Roller; FB-ADF	1	
48	017-16530-007	*Pulley A; ADF	2	
49	018-16540-000	*Pickup Roller (Upper); FB-ADF	1	
50	017-16588-005	*Belt; 44	1	
51		*Pin; ϕ 2 x 10	1	Ref.Pg.II-37
52	018-16541-006	*Collar; Stripper Roller	1	
53	017-16535-009	*Stripper Roller; ADF	1	
54	018-16539-001	*Shaft; Stripper Roller; FB-ADF	1	
55	018-16526-007	*Spacer; WHG	1	
56		*Pin; ϕ 2 x 12	1	Ref.Pg.II-37
57	017-16538-008	*Gear; ADF	1	
58	018-16563-000	*Read Pulse Motor; FB-ADF	1	
59	017-16595-001	*Mount; Read Pulse Motor	1	
60	018-16519-000	*Original Guide (F); FB-ADF	1	
61	018-16576-004	*Sheet Guide; FB-ADF	2	
62	018-16567-005	*Original IN Sensor (Send)	1	
63	019-55076-105	Wire Harness; ADF (FB); CE	1	

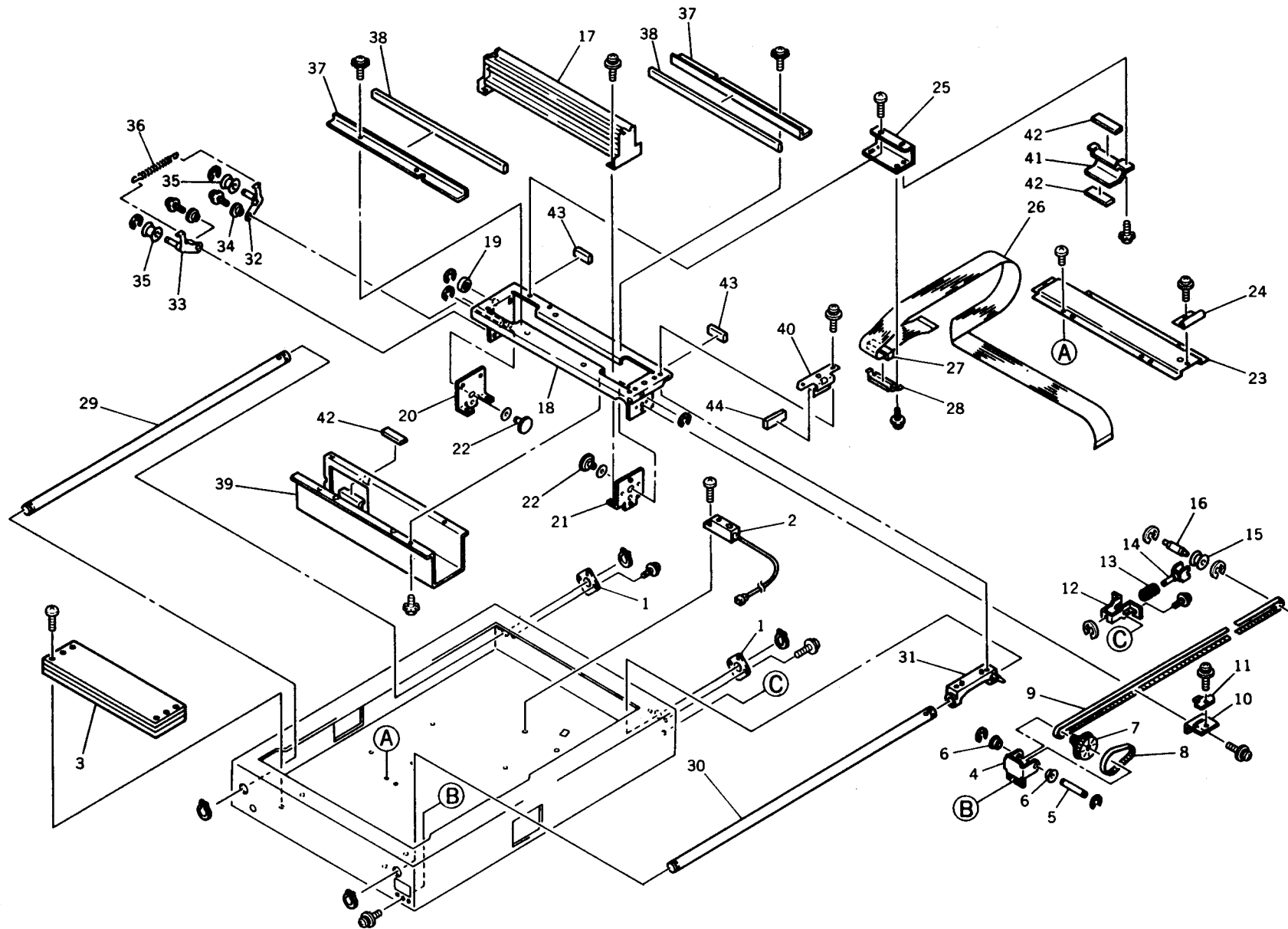
Fig. 29 SCANNER AREA (1)



No.	Part No.	Part Name	Q'ty	Remark
1	019-36050-103	Main Frame; FB-Scanner; CE	1	
2	018-16217-101	Hook Shaft; FB	1	2750, 2710
2	019-26214-000	Hook Shaft; FB; A3	1	3750
3	018-16220-005	Hook Base (F); FB-Hook Shaft	1	
4	018-16222-105	Hook Base (R); FB-Hook Shaft	1	
5	018-16218-000	Shaft; Hook Base	2	
6	018-16223-004	Spring; Hook Shaft	1	
7	018-16225-104	Bracket (F); Hook Shaft	1	
8	018-36227-006	Bracket (R); Hook Shaft; CE	1	
9	018-16224-000	Open Lever; Hook Shaft	1	
10	018-36060-101	Back Frame; FB-Scanner; CE	1	
11	018-96050-008	Flat Bed PCB	1	
12	018-16064-003	Blind Plate; FB-Back Frame	1	
13	018-16031-105	Bracket; FB-Pos. Sensor	2	
14	443-30003-003	Sensor; LG-203D	2	
15	018-55001-108	Wire Harness; FB	1	
16	018-36253-007	Hinge Bracket; FB-Scanner; CE	2	
17	018-16047-109	Bracket; Stage Cover Sensor	1	
18	443-30003-003	Sensor; LG-203D	1	
19	018-16035-003	Actuator Spring; Stage Cover Sensor	1	
20	018-16032-101	Actuator Stage Cover Sensor	1	
21	018-26201-505	Bottom Plate; FB-Scanner; CE	1	2750, 2710
21	019-26202-606	Bottom Plate; FB-Scanner; CE	1	3750
22	018-16250-109	Damper Hook; FB-Scanner; CE	2	
23	018-16040-104	Stage Glass	1	
24	018-16066-006	Shading Plate (L)	1	
25	018-16042-107	Original Stopper	1	
26	018-16067-100	Shading Plate (R)	1	
27	018-16038-002	Glass Holder (L)	1	
28	018-16039-106	Glass Holder (R)	1	
29	018-16071-000	Protection Tape; Stage Glass	2	
30	018-65000-002	R Pulse Motor; FB	1	
31	018-16073-002	Shock-Absorbent Rubber	1	
32	018-16028-007	Bracket; R Pulse Motor	1	
33	019-55024-105	Wire Harness; Disposal Box Master Sensor	1	

[illegible]

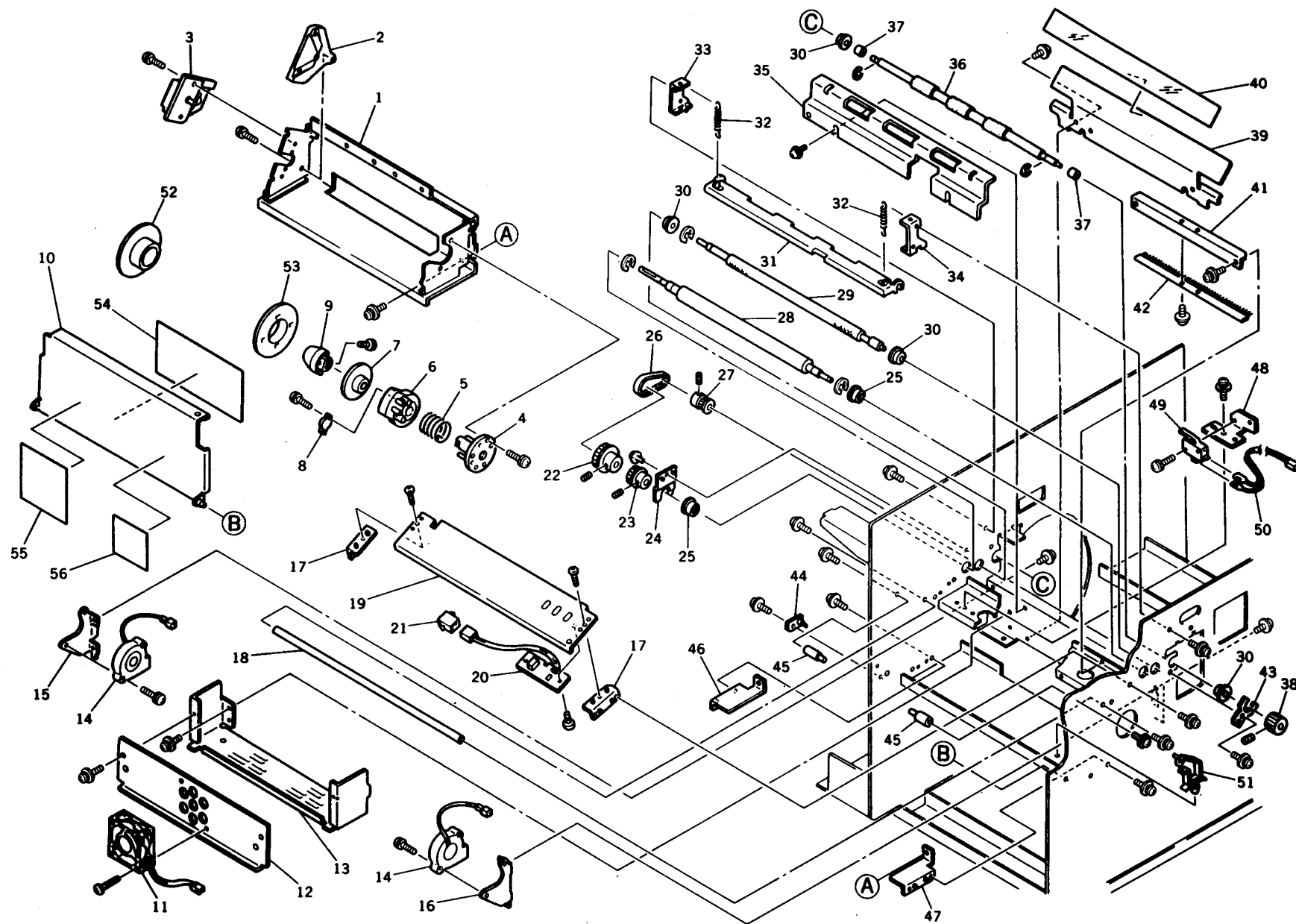
Fig. 30 SCANNER AREA (2)



No.	Part No.	Part Name	Q'ty	Remark
1	018-16037-006	Adj. Plate; FB-Slide Shaft	2	
2	018-60000-004	Original Det. Sensor; FB	1	
3	018-16255-003	Balance Weight; FB	8	
4	018-16018-001	Drive Pulley Holder; FB-Scanner	1	
5	018-16017-005	Drive Pulley Shaft; FB-Scanner	1	
6	600-50046-004	Bearing; FLAWBC6-12ZZA	2	
7	611-30090-000	Pulley; P63/20-2M-6; HTD	1	
8	620-82006-007	Belt; 106100 x 6 HTD	1	
9	620-89996-002	Belt; 106614 x 6 HTD	1	
10	018-16019-008	Belt Stand Plate; FB-Scanner	1	
11	018-16020-006	Belt Holder Plate; FB-Scanner	1	
12	018-16023-005	Tension Holder; FB-Scanner	1	
13	018-16027-000	Tension Spring; FB-Scanner	1	
14	018-16024-001	Tension Plate; FB-Scanner	1	
15	611-01420-000	Pulley; ϕ 14 x 8	1	
16	018-16022-009	Tension Shaft; FB-Scanner	1	
17	018-60023-004	Image Scanner 301-CE	1	2710
17	019-60018-008	Image Scanner 401-CE	1	3750, 2750
18	018-16013-506	Carriage; Image Scanner; CE	1	
19	600-06172-000	Bearing; F-606ZZ1	1	
20	018-16002-105	Scanner Holder (F)	1	
21	018-16003-209	Scanner Holder (R)	1	
22	018-16004-000	Adj. Pin; Scanner Holder	2	
23	018-36043-002	Cover Plate; Image Flexible Wire; CE	1	
24	018-16044-002	Ground Plate; FB-Scanner	1	
25	018-16030-109	Wire Stand; FB-Image; CE	1	
26	019-55075-109	Image Flexible Wire; CE	1	
27	435-00018-004	TDK Core; HF70SH40 x 1.3 x 8	1	
28	018-16045-106	Core Holder	1	
29	018-16036-204	Slide Shaft; FB-Scanner	1	
30	019-16036-104	Slide Shaft B; FB-Scanner	1	
31	019-16070-205	Slide Guide; FB-Scanner	1	
32	019-16002-102	Arm (L); Carriage	1	
33	019-16004-105	Arm (R); Carriage	1	
34	018-16011-007	Boss; Carriage	1	

[illegible]

Fig. 31 MASTER-MAKING AREA (1) (GR1700, GR1750, GR2710, GR2750)



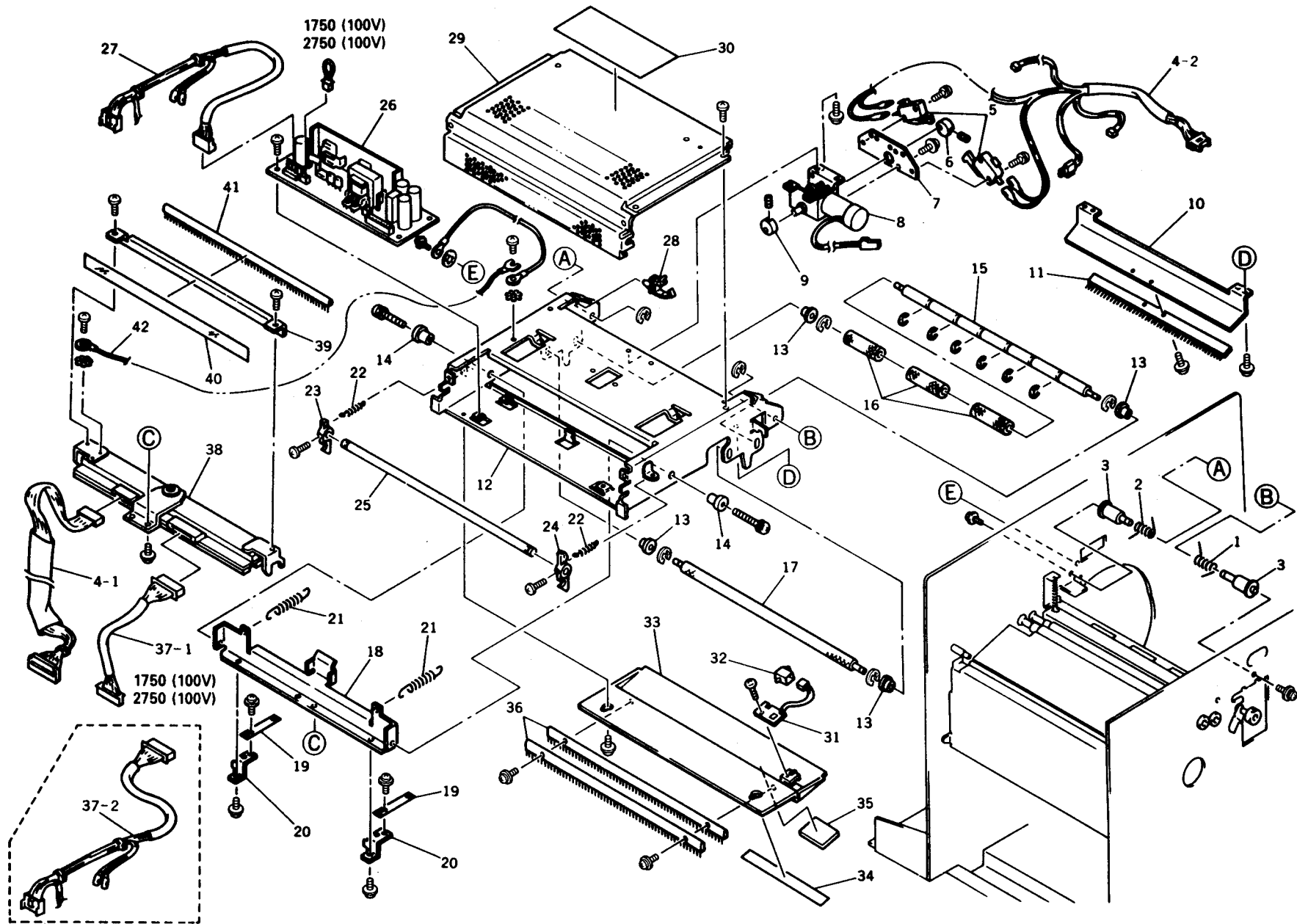
No.	Part No.	Part Name	Q'ty	Remark
	017-95280-207	Unit/Master Roll Holder III; B4; CE		
	017-95281-106	Unit/Master Roll Holder III; A4; CE		
1	017-45201-004	*Master Roll Holder III; B4; CE	1	B4
1	017-45203-007	*Master Roll Holder III; A4; CE	1	A4, L
2	017-15281-003	*Guide Holder D; Master Holder	1	
3	017-95250-006	*Damper Gear Ass'y	1	B4
3	017-95251-002	*Damper Gear Ass'y; A4	1	A4, L
	017-95246-106	*Guide Flange III Ass'y	1	B4
	017-95247-005	*Guide Flange III A4 Ass'y	1	A4, L
4	019-15274-001	**Shaft Flange; Master Holder	1	
5	019-15273-005	**Spring; Master Holder	1	
6	019-15270-006	**Damper Case	1	
7	019-15269-008	**Damper Gear	1	
8	610-00001-006	**HG Damper; 50F	1	B4
8	610-00005-001	**HG Damper; 2G50-L	1	A4, L
9	019-15277-000	**Guide Flange; Master Holder	1	
10	017-35217-107	Cover; Master Roll Holder; CE	1	
	017-95096-007	Stocker Ass'y II		
11	017-65011-007	*Loading Fan; Stocker	1	
12	017-25017-002	*Plate A; Stocker	1	
13	017-25016-103	Stocker	1	
14	015-65041-009	Master Removal Fan	2	
15	017-24152-100	Bracket F; Master Removal Fan	1	
16	017-24153-107	Bracket R; Master Removal Fan	1	
17	017-15124-005	Stay; Set Guide Plate	2	
18	017-25178-006	Set Guide Shaft	1	
	017-95072-000	Set Guide Plate Ass'y II; B4		B4
19	017-25120-105	*Set Guide Plate II; B4	1	
20	019-60015-009	*Master End Sensor (Send)	1	
21		**Junction Connector; 4P	1	Ref.Pg.II-37
	017-95073-007	Set Guide Plate Ass'y II; A4		A4, L
19	017-25121-101	*Set Guide Plate II; A4	1	
20	019-60015-009	*Master End Sensor III (Send)	1	
21		**Junction Connector; 4P	1	Ref.Pg.II-37
22	000-10126-002	Pulley G; Original Feed Roller	1	

No.	Part No.	Part Name	Q'ty	Remark
23	011-15120-006	Pulley A; Write Roller	1	
24	017-15108-000	Fixing Plate; Bearing	1	
25	600-50059-017	Bearing; FLW688ZZ	2	
26	620-20503-004	Belt; B50M x L3.2	1	
27	009-35214-009	Pulley PM (16); Exit Roller	1	
28	011-95077-009	Write Roller; 40	1	
29	011-15009-105	Catch Roller (Lower); M. -M.	1	
30	607-15000-809	Metal; F8 x 16 x 6; 18 x 2	4	
31	017-15102-001	Master Guide Plate	1	
32	014-15146-007	Spring; Master Guide Plate	2	
33	014-15144-209	Spring Hanger L; Master Guide Plate; CE	1	
34	014-15145-205	Spring Hanger R; Master Guide Plate; CE	1	
35	017-15103-105	Guide Plate; Load	1	
36	017-15101-005	Load Roller (Lower); M. -M.	1	
37	607-50806-409	Liner; R-MLC0806M	2	
38	011-15110-000	Pulley; Loading Roller (Lower)	1	
39	017-24146-100	Bracket; Aero Guide Sheet; CE	1	
40	017-24147-000	Aero Guide Sheet	1	
41	017-15104-004	Bracket; De-electricity Brush	1	
42	011-15041-009	De-electricity Brush	1	
43	017-15107-003	Metal Fixing Plate	1	
44	017-15234-005	Set Plate; Master Holder Cover	1	
45	011-15001-007	Support Shaft	2	
46	017-15214-004	Holder Stay F	1	
47	017-15213-008	Holder Stay R	1	
	017-95011-001	Master Loading Unit SW Ass'y		
48	017-25113-001	*Bracket; Micro-SW; M. -M.	1	
49	443-00120-501	*Micro-SW; E21-51N	1	
50	019-55004-007	*Wire Harness; Master Loading Unit SW	1	
51	665-02025-601	Wire Saddle; LWS-2N	1	
52	019-15281-105	Flange F; Master Roll	1	
53	019-15282-101	Flange R; Master Roll	1	
54	550-20987-005	Seal; Setting Master	1	
54	550-20988-001	Seal; Setting Master; Pic.	1	
55	550-21141-002	Seal; Paper Guide Set	1	

I-70

[illegible][illegible]

Fig. 32 MASTER-MAKING AREA (2) (GR1700, GR1750, GR2710, GR2750)



1700, 2710, 1750 (200V), 2750 (200V)

No.	Part No.	Part Name	Q'ty	Remark
	017-95097-003	Unit/Master Making		1700 (Europe)
	017-95004-102	Unit/Master Making		1750
	017-95004-200	Unit/Master Making; CE		1700 (Other)
	017-95003-106	Unit/Master Making; CE		2710, 2750
1	011-15056-006	*Spring (Right); M. -M.	1	
2	011-15055-000	*Spring (Left); M. -M.	1	
3	014-15021-107	*Fulcrum III; M. -M.; CE	2	
4-1	017-55078-103	Wire Harness; TPH Signal K II	1	1700 (Other)
4-1	017-55072-105	Wire Harness; TPH Signal K	1	1700 (Europe)
4-1	019-55063-100	Wire Harness; TPH Signal T	1	1750,2710,2750
4-2	019-55065-006	Wire Harness; M. -M. -Image; CE	1	
5	443-00120-609	*Micro-SW; E21-91N	2	
6	011-15708-100	*Switch Cam	1	
7	011-15710-105	*Bracket; Micro-SW	1	
8	017-65000-005	*Thermal Pressure Motor III Ass'y	1	
9	011-15117-005	*Cam; Thermal Pressure Motor	1	
10	017-15006-002	*Bracket; De-electricity Brush	1	
11	011-15041-009	*De-electricity Brush	1	
12	017-45005-000	*Frame A; M. -M.; CE	1	
13	607-11000-200	*Metal; F4 x 7 x 6; 10 x 1.5	4	
14	011-15004-006	*Fulcrum; TPH	2	
15	017-15008-005	*Shaft; Load Roller	1	
16	017-15009-001	*Load Roller	3	
17	017-15007-106	*Catch Roller (Upper)	1	
18	011-15704-105	*Bracket; TPH	1	
19	011-15716-006	*Pressure Assist Plate	2	
20	011-15717-002	*Bracket; Pressure Assist Plate; K-TPH	2	1700
20	011-15751-103	*Bracket; Pressure Assist Plate; T-TPH; CE	2	Other
21	011-15718-106	*Spring; TPH Pressure	2	
22	011-15098-000	*Hook Spring	2	
23	017-15015-001	*Open/Close Hook II	1	
24	011-15013-005	*Open/Close Hook	1	
25	011-15010-006	*Shaft; Open/Close Hook	1	
26	019-51008-105	Sub-Power Supply PCB VI H	1	*1
27	017-55011-203	Wire Harness; S. Power	1	*1

No.	Part No.	Part Name	Q'ty	Remark
28	665-02025-601	Wire Saddle; LWS-2N	1	
29	017-35010-006	Cover A; M. -M.; CE	1	
30	550-20671-105	Seal; M. -M.	1	
30	550-20672-101	Seal; M. -M.; Pic.	1	
31	019-60016-005	Master End Sensor (Receive)	1	
32		*Junction Connector; 3P	1	Ref.Pg.II-37
33	017-25011-101	Copy Guide Plate II (Lower); B4	1	B4
33	017-25014-100	Copy Guide Plate II (Lower); A4	1	A4, L
34	550-20118-104	TPH Seal	1	
34	550-20228-104	TPH Seal; Pic.	1	
35	014-15013-007	Sheet; Light Absorber; M. -M.	1	
36	011-15051-004	De-electricity Bar; M. -M.	2	
37-1	019-55027-007	Wire Harness; TPH-Power	1	*1
37-2	017-55070-005	Wire Harness; TPH Power B4; CE	1	*2
	017-95042-004	TPH Ass'y; T400 GR		1750, 2750
38		*TPH 260 R22 Ass'y	1	
39	011-15034-002	*Bracket; De-electricity Brush; T-TPH	1	
40	011-15035-009	*Protection Sheet A; TPH	1	
41	011-15036-005	*De-electricity Brush; TPH	1	
42	488-90003-101	*Ground Wire; U3-100-R3	1	
	017-95043-000	TPH Ass'y; T300GR		2710
38		*TPH 260 R21 Ass'y	1	
39	011-15034-002	*Bracket; De-electricity Brush; T-TPH	1	
40	011-15035-009	*Protection Sheet A; TPH	1	
41	011-15036-005	*De-electricity Brush; TPH	1	
42	488-90003-101	*Ground Wire; U3-100-R3	1	
	017-95044-007	TPH Ass'y; K300GR		1700
38		*TPH 260-12MGT-RS	1	
39	011-15734-004	*Bracket; De-electricity Brush;K-TPH	1	
40	011-15035-009	*Protection Sheet A; TPH	1	
41	011-15733-008	*De-electricity Brush; K-TPH	1	
42	488-90003-101	*Ground Wire; U3-100-R3	1	
*1	1750 (100V), 2750 (100V)			
*2	1700, 2710, 1750 (200V), 2750 (200V)			

Fig. 33 MASTER-MAKING AREA (1) (GR3750)

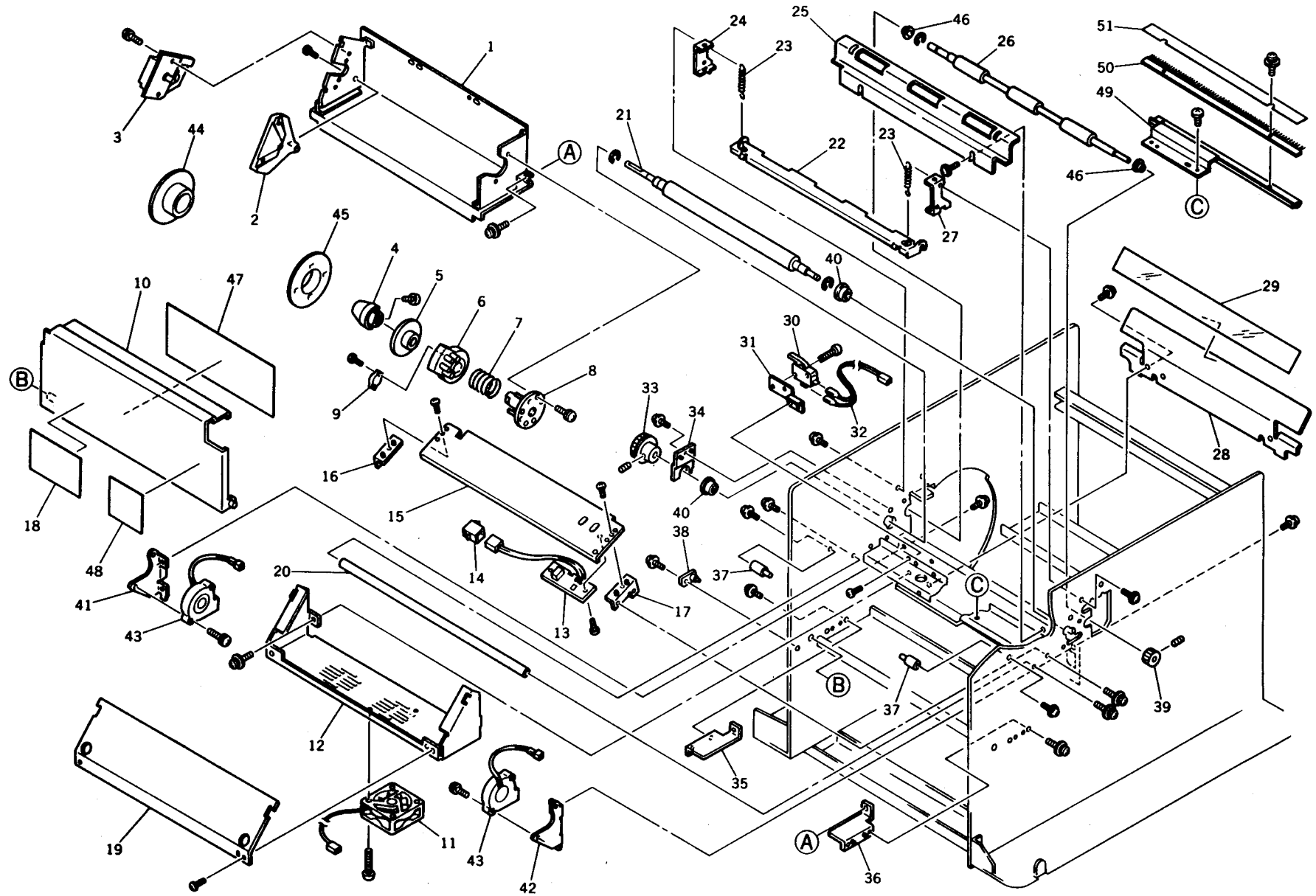
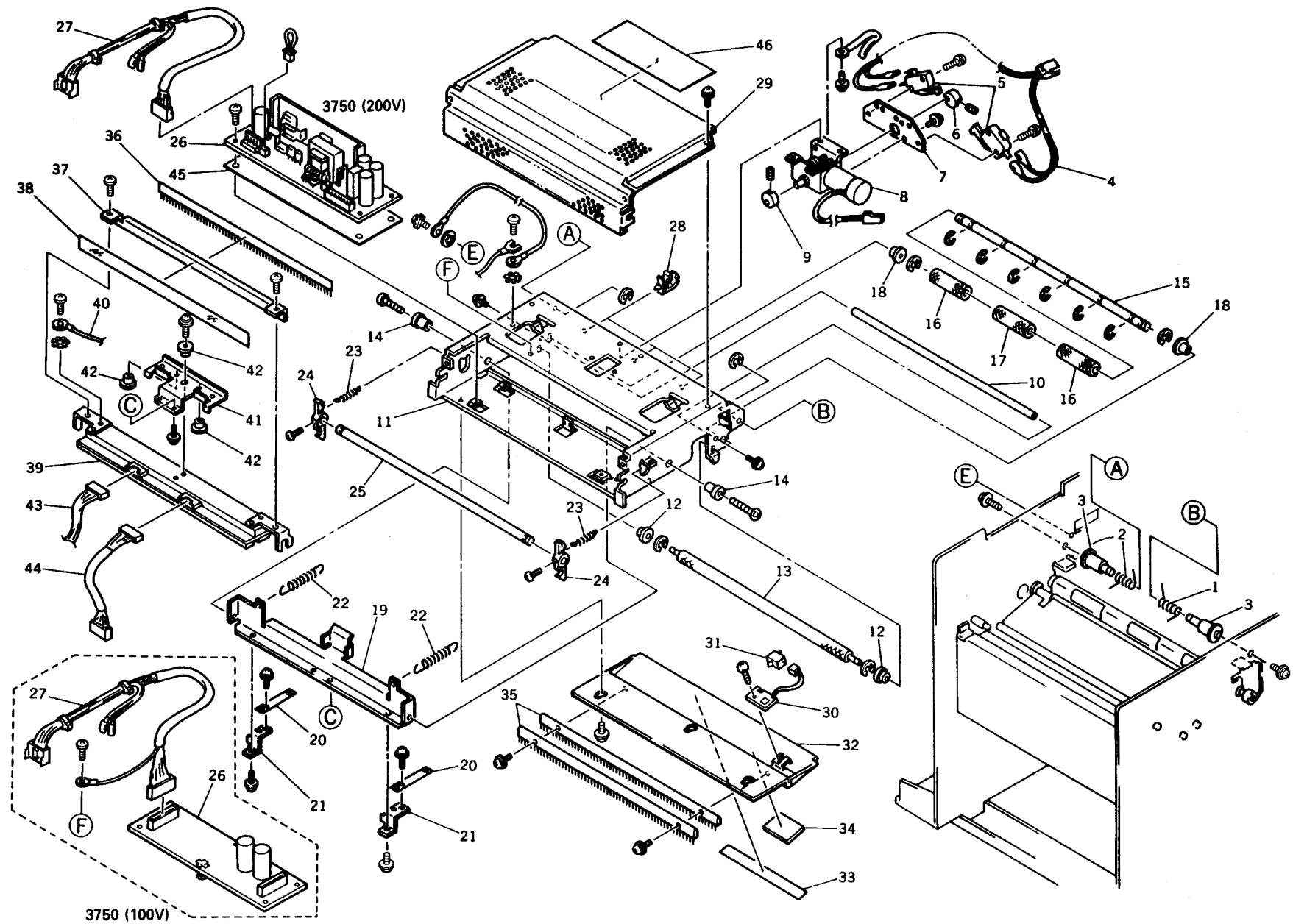


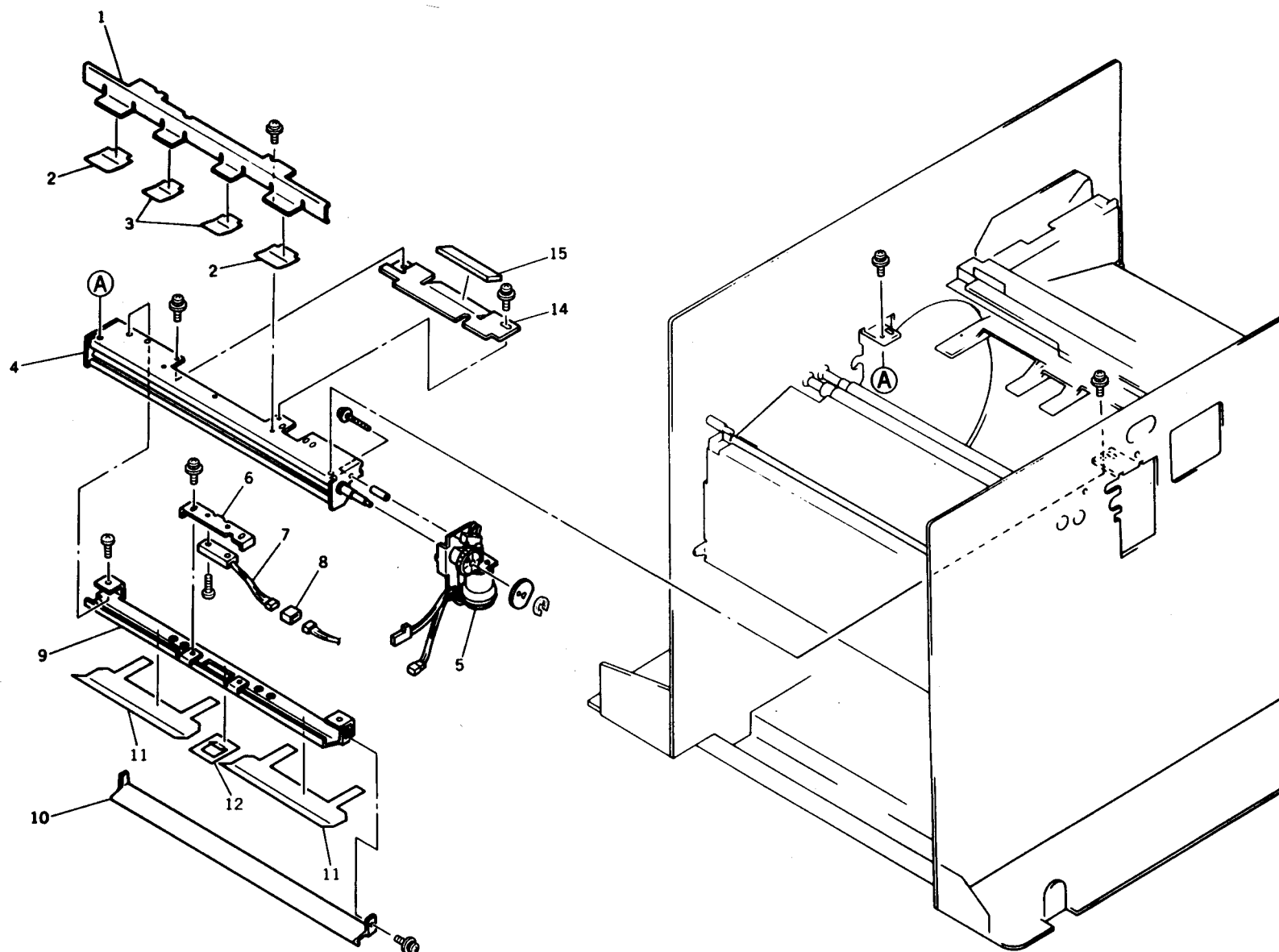
Fig. 34 MASTER-MAKING AREA (2) (GR3750)



No.	Part No.	Part Name	Q'ty	Remark
	019-95000-101	Unit/Master Making; A3; CE		
1	011-15056-006	*Spring (Right); M. -M.	1	
2	011-15055-000	*Spring (Left); M. -M.	1	
3	014-15021-107	*Fulcrum III; M. -M.; CE	2	
4	019-55065-006	Wire Harness; M. -M.-Image; CE	1	
5	443-00120-609	*Micro-SW; E21-91N	2	
6	011-15708-100	*Switch Cam	1	
7	011-15710-105	*Bracket; Micro-SW	1	
8	017-65000-005	*Thermal Pressure Motor III Ass'y	1	
9	011-15117-005	*Cam; Thermal Pressure Motor	1	
10	014-15028-004	*Reinforce Shaft	1	
11	019-45001-000	*Frame A; M. -M.; CE	1	
12	607-11000-200	*Metal; F4 x 7 x 6; 10 x 1.5	2	
13	014-15018-009	*Catch Roller (Upper); A3	1	
14	011-15004-006	*Fulcrum; TPH	2	
15	019-25007-001	*Shaft; Load Roller	1	
16	017-15009-001	*Load Roller	2	
17	014-15007-007	*Load Roller	1	
18	607-13000-607	*Metal; F6 x 9 x 7; 11 x 1	2	
19	014-15004-008	*Bracket; TPH; A3	1	
20	014-15022-006	*Pressure Assist Plate	2	
21	014-15020-208	*Bracket; Pressure Assist Plate; CE	2	
22	011-15718-106	*Spring; TPH Pressure	2	
23	011-15098-000	*Hook Spring	2	
24	011-15013-005	*Open/Close Hook	2	
25	014-15008-003	*Shaft; Open/Close Hook; A3	1	
26	019-51008-105	Sub-Power Supply PCB VI H	1	100V
26	019-51031-000	Sub-Power Supply PCB; CE	1	200V
27	017-55011-203	Wire Harness; S. Power	1	100V
27	019-55080-102	Wire Harness; TPH Power A3; CE	1	200V
28	665-02025-601	Wire Saddle; LWS-2N	1	
29	019-45010-009	Cover A; M. -M.; CE	1	
30	019-60016-005	Master End Sensor (Receive)	1	
31		*Junction Connector; 3P	1	Ref.Pg.II-37
32	019-25011-009	Copy Guide Plate (Lower)	1	

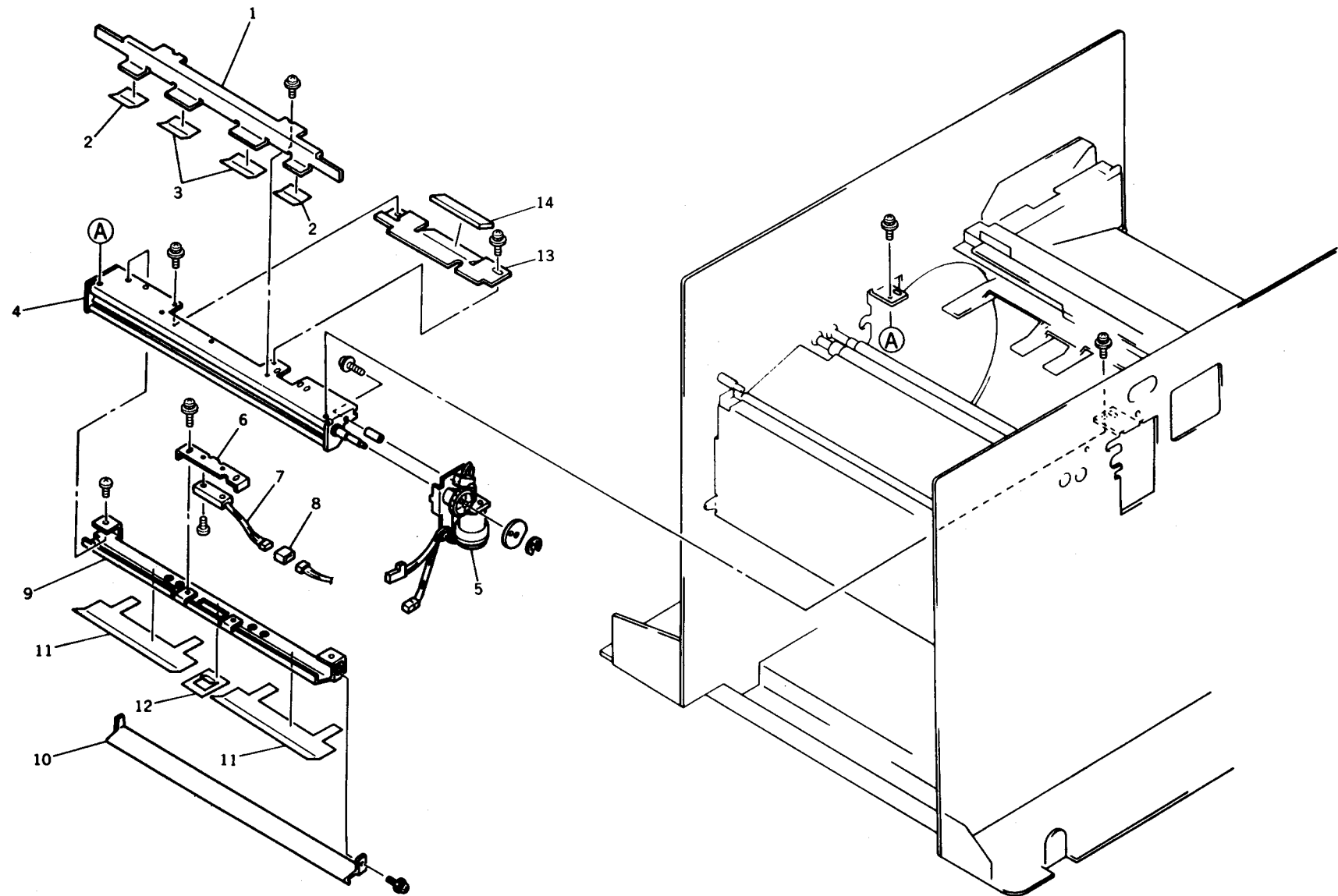
[illegible]

Fig. 35 CUTTER UNIT (GR1700, GR1750, GR2710, GR2750)



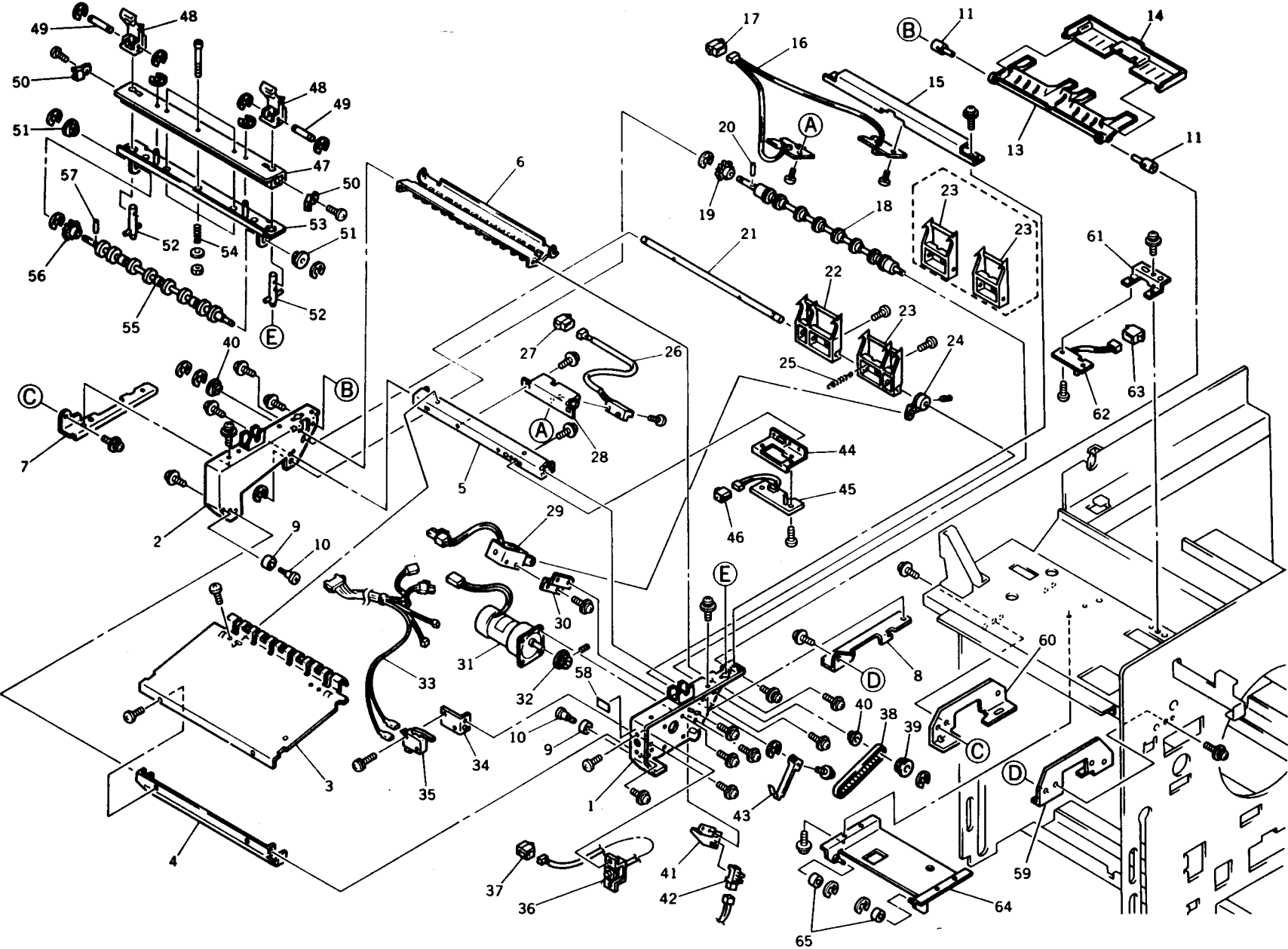
[illegible][illegible]

Fig. 36 CUTTER UNIT (GR3750)



[illegible][illegible]

Fig. 37 MASTER REMOVAL UNIT (GR1700, GR1750)

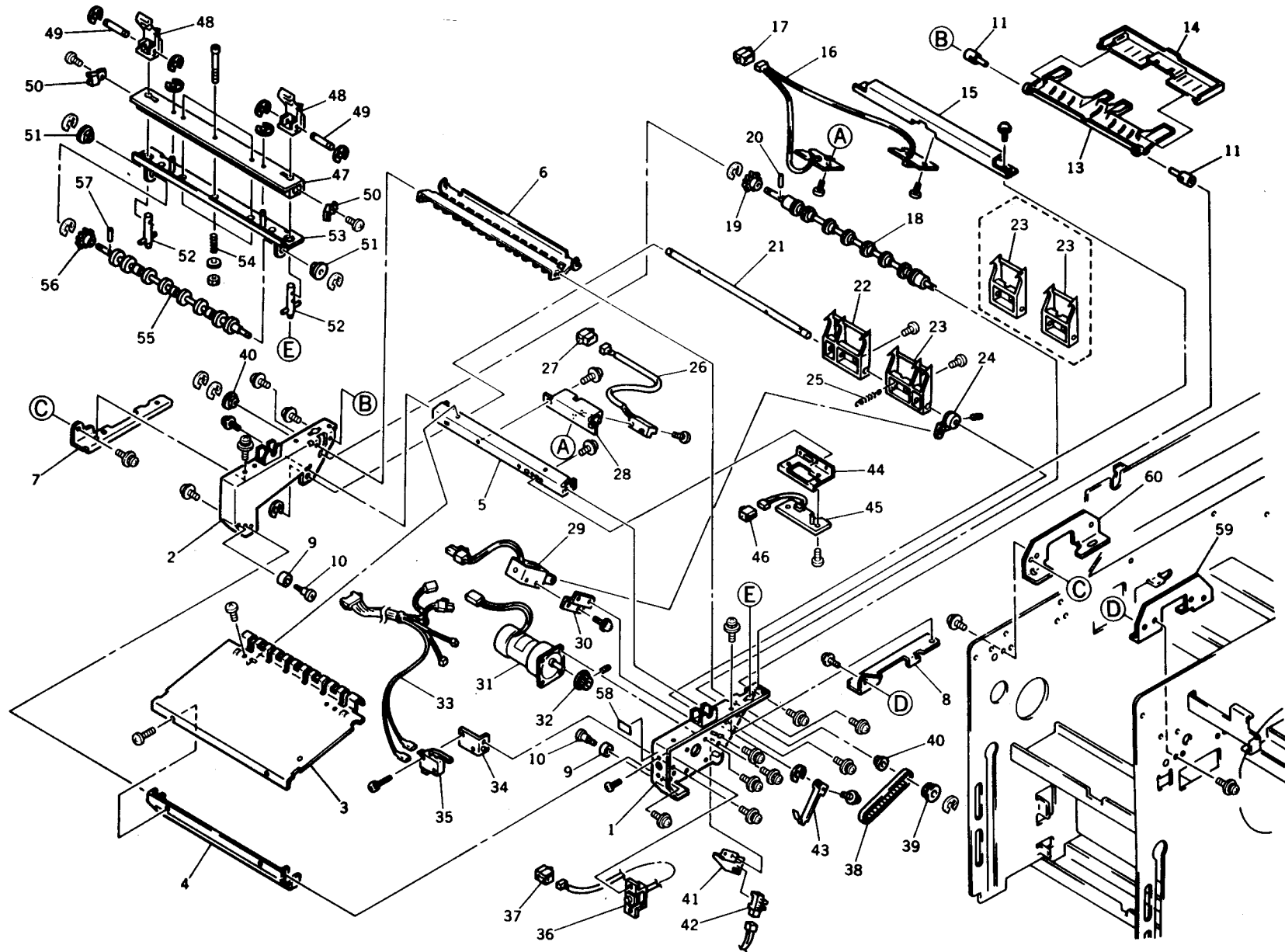


No.	Part No.	Part Name	Q'ty	Remark
	017-94105-100	Unit/Master Removal II; CE		B4
	017-94106-106	Unit/Master Removal II; A4; CE		A4, L
1	017-44101-006	*Right-Side Frame; M. -Rmv.; CE	1	
2	017-44104-005	*Left-Side Frame; M. -Rmv.; CE	1	
3	017-34105-003	*Base Plate; M. -Rmv.; B4; CE	1	B4
3	017-34126-000	*Base Plate; M. -Rmv.; A4; CE	1	A4, L
4	017-34104-007	*Stay B; M. -Rmv.; CE	1	
5	017-24106-001	*Stay A; M. -Rmv.	1	
6	017-14106-208	*Guide Plate; M. -Rmv.; B4; CE	1	B4
6	017-14127-108	*Guide Plate; M. -Rmv.; A4	1	A4, L
7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
9	017-14114-006	*Set Collar; M. -Rmv.	2	
10	017-14115-002	*Screw; M. -Rmv.	2	
11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
13	017-14120-200	*Master Guide; M. -Rmv.	1	
14	017-14172-200	*Guide Plate; M. -Rmv.	1	
15	017-34124-105	*Upper Stay; M. -Rmv.; CE	1	
16	017-60001-208	*Master Removal Sensor	1	
17		**Junction Connector; 5P	1	Ref.Pg.II-37
18	017-14107-204	*Vertical Transport Roller (Down)	1	B4
18	017-14128-201	*Vertical Transport Roller (Down); A4	1	A4, L
19	612-03103-009	*Gear B; 1.25 x 14	1	
20		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-37
21	017-24115-000	*Shaft II; M. -Rmv. Hook; B4	1	B4
21	017-24116-007	*Shaft II; M. -Rmv. Hook; A4	1	A4, L
22	011-14169-001	*Master Removal Hook (Right); B4	1	B4
23	011-14168-005	*Master Removal Hook (Left); B4	1	B4
23	007-17121-104	*Master Removal Hook	2	A4
24	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
25	000-10148-030	*Spring B	1	
26	017-60037-105	*Master Sensor II	1	
27		**Junction Connector; 3P	1	Ref.Pg.II-37
28	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
29	011-65018-300	*Master Removal Solenoid	1	

No.	Part No.	Part Name	Q'ty	Remark
30	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
31	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
32	002-14517-000	*Pulley; Duct	1	
33	019-55005-003	*Wire Harness; M. -Rmv.	1	
34	011-14408-006	*Bracket; Disposal Box SW	1	
35	443-00121-109	*Micro-SW; 21-52N	1	
36	017-60010-002	*Switch A	1	
37		**Junction Connector; 2P	1	Ref.Pg.II-37
38	620-32916-002	*Belt; 291-3M-6	1	
39	011-14121-106	*Pulley B; M. -Rmv.	1	
40	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
41	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
42	443-30005-006	*Sensor; GP1A71A	1	
43	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
44	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
45	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
46		**Junction Connector; 3P	1	Ref.Pg.II-37
	017-94115-202	Holder Ass'y II; V.-Transport Roller; CE		B4
	017-94116-101	Holder Ass'y II; V.-Transport Roller; A4; CE		A4, L
47	017-44135-105	*Upper Holder A; V.-Transport Roller; CE	1	
48	017-24139-104	*Knob; M. -Rmv.	2	
49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
50	017-24141-001	*Lock Plate	2	
51	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
52	017-24138-000	*Guide Boss; M. -Rmv.	2	
53	017-44131-002	*Upper Holder B; V.-Transport Roller; CE	1	
54	007-14113-100	*Spring; Vertical Transport	3	
55	017-14138-207	*Vertical Transport Roller (UP); B4	1	B4
55	017-14141-208	*Vertical Transport Roller (UP); A4	1	A4, L
56	612-03103-009	*Gear B; 1.25 x 14	1	
57		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-37
58	550-20059-108	Seal; P. -F. -T. Down	1	
59	017-44113-004	Fixing Plate F; M. -Rmv.; CE	1	
60	017-44114-000	Fixing Plate R; M. -Rmv.; CE	1	
61	017-24163-005	Bracket; Disposal Box Master Sensor	1	

[illegible][illegible]

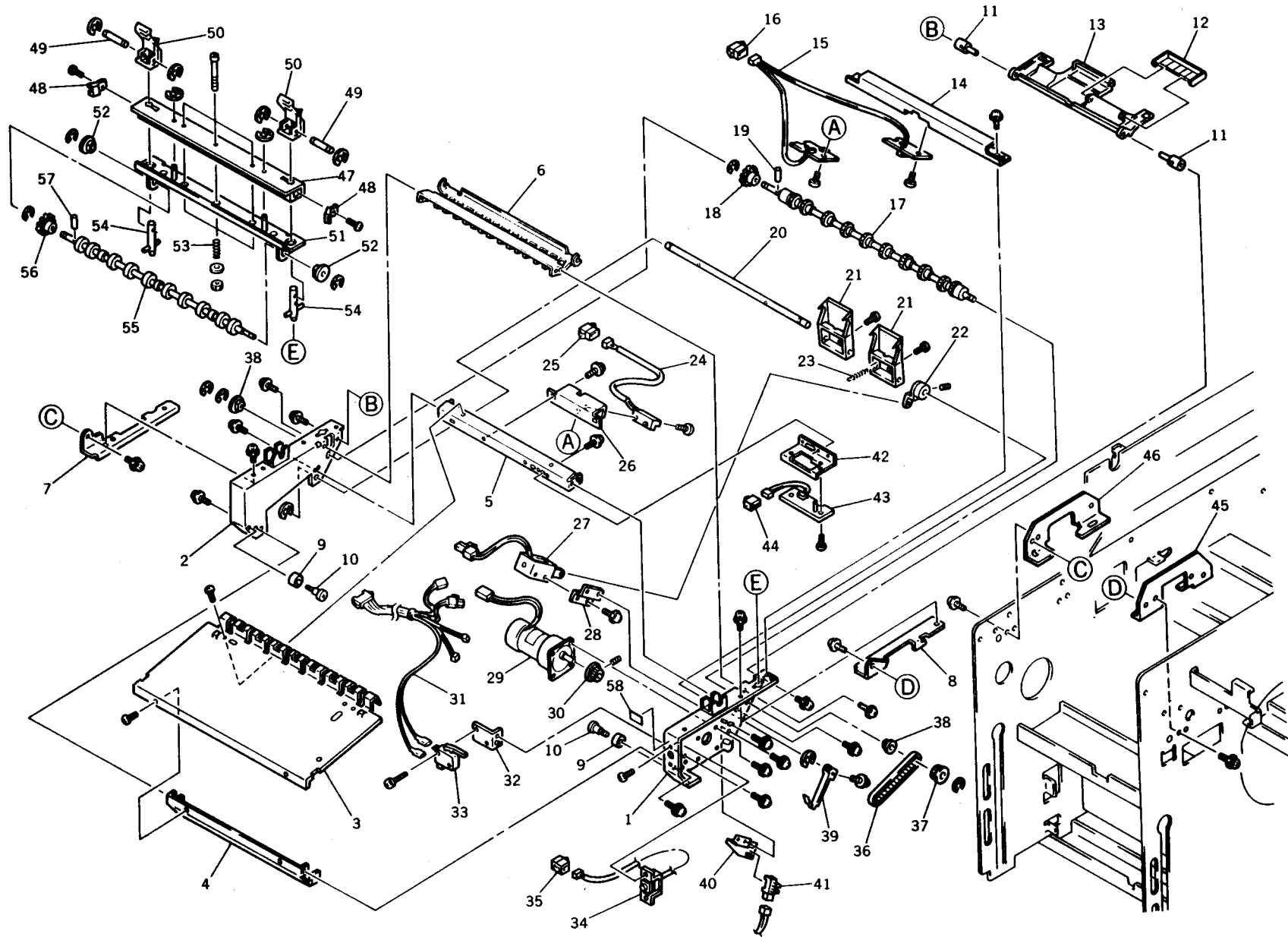
Fig. 38 MASTER REMOVAL UNIT (GR2710, GR2750)



No.	Part No.	Part Name	Q'ty	Remark
	017-94105-100	Unit/Master Removal II; CE		B4
	017-94106-106	Unit/Master Removal II; A4; CE		A4, L
1	017-44101-006	*Right-Side Frame; M. -Rmv.; CE	1	
2	017-44104-005	*Left-Side Frame; M. -Rmv.; CE	1	
3	017-34105-003	*Base Plate; M. -Rmv.; B4; CE	1	B4
3	017-34126-000	*Base Plate; M. -Rmv.; A4; CE	1	A4, L
4	017-34104-007	*Stay B; M. -Rmv.; CE	1	
5	017-24106-001	*Stay A; M. -Rmv.	1	
6	017-14106-208	*Guide Plate; M. -Rmv.; B4; CE	1	
6	017-14127-108	*Guide Plate; M. -Rmv.; A4	1	
7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
9	017-14114-006	*Set Collar; M. -Rmv.	2	
10	017-14115-002	*Screw; M. -Rmv.	2	
11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
13	017-14120-200	*Master Guide; M. -Rmv.	1	
14	017-14172-200	*Guide Plate; M. -Rmv.	1	
15	017-34124-105	*Upper Stay; M. -Rmv.; CE	1	
16	017-60001-208	*Master Removal Sensor	1	
17		**Junction Connector; 5P	1	Ref.Pg.II-37
18	017-14107-204	*Vertical Transport Roller (Down)	1	B4
18	017-14128-201	*Vertical Transport Roller (Down); A4	1	A4, L
19	612-03103-009	*Gear B; 1.25 x 14	1	
20		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-37
21	017-24115-000	*Shaft II; M. -Rmv. Hook; B4	1	B4
21	017-24116-007	*Shaft II; M. -Rmv. Hook; A4	1	A4, L
22	011-14169-001	*Master Removal Hook (Right); B4	1	B4
23	011-14168-005	*Master Removal Hook (Left); B4	1	B4
23	007-17121-104	*Master Removal Hook	2	A4
24	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
25	000-10148-030	*Spring B	1	
26	017-60037-105	*Master Sensor II	1	
27		**Junction Connector; 3P	1	Ref.Pg.II-37
28	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
29	011-65018-300	*Master Removal Solenoid	1	

No.	Part No.	Part Name	Q'ty	Remark
30	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
31	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
32	002-14517-000	*Pulley; Duct	1	
33	019-55005-003	*Wire Harness; M. -Rmv.	1	
34	011-14408-006	*Bracket; Disposal Box SW	1	
35	443-00121-109	*Micro-SW; 21-52N	1	
36	017-60010-002	*Switch A	1	
37		**Junction Connector; 2P	1	Ref.Pg.II-37
38	620-32916-002	*Belt; 291-3M-6	1	
39	011-14121-106	*Pulley B; M. -Rmv.	1	
40	607-13000-402	*Metal; F6 x 10/9 x 6; 12 x 1.5	2	
41	017-24110-009	*Bracket; M. -Rmv. Hook Sensor	1	
42	443-30005-006	*Sensor; GP1A71A	1	
43	017-24109-108	*Actuator; M. -Rmv. Hook Sensor	1	
44	017-24108-101	*Bracket; Disposal Box Master Sensor	1	
45	019-60001-008	*Disposal Box Master Sensor (Rcv.)	1	
46		**Junction Connector; 3P	1	Ref.Pg.II-37
	017-94115-202	Holder Ass'y II; V.-Transport Roller; CE		B4
	017-94116-101	Holder Ass'y II; V.-Transport Roller; A4; CE		A4, L
47	017-44135-105	*Upper Holder A; V.-Transport Roller; CE	1	
48	017-24139-104	*Knob; M. -Rmv.	2	
49	017-24140-005	*Knob Shaft; M. -Rmv.	2	
50	017-24141-001	*Lock Plate	2	
51	607-13000-003	*Metal; F6 x 10/9 x 4; 12 x 1.5	2	
52	017-24138-000	*Guide Boss; M. -Rmv.	2	
53	017-44131-002	*Upper Holder B; V. - Transport Roller; CE	1	
54	007-14113-100	*Spring; Vertical Transport	3	
55	017-14138-207	*Vertical Transport Roller (UP); B4	1	B4
55	017-14141-208	*Vertical Transport Roller (UP); A4	1	A4, L
56	612-03103-009	*Gear B; 1.25 x 14	1	
57		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-37
58	550-20059-108	Seal; P. -F. -T. Down	1	
59	017-44113-004	Fixing Plate F; M. -Rmv.; CE	1	
60	017-44114-000	Fixing Plate R; M. -Rmv.; CE	1	

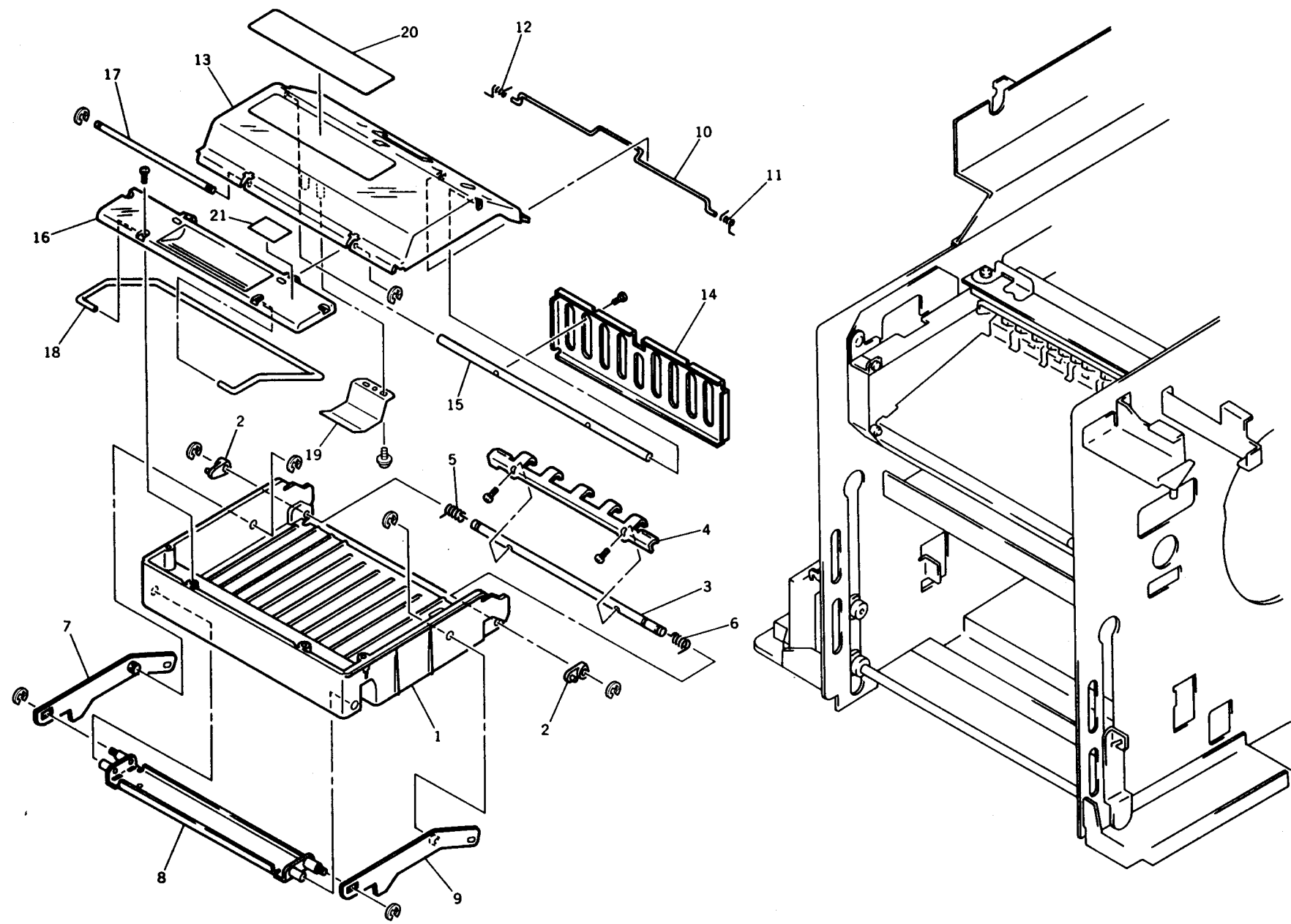
Fig. 39 MASTER REMOVAL UNIT (GR3750)



No.	Part No.	Part Name	Q'ty	Remark
	019-94100-102	Unit/Master Removal; A3; CE		
1	017-44101-006	*Right-Side Frame; M. -Rmv.; CE	1	
2	017-44104-005	*Left-Side Frame; M. -Rmv.; CE	1	
3	019-44103-003	*Base Plate; M. -Rmv; A3; CE	1	
4	019-44102-007	*Stay B; M. -Rmv.; CE	1	
5	019-24101-004	*Stay A; M. -Rmv.	1	
6	019-24104-208	*Guide Plate; M. -Rmv.; A3; CE	1	
7	017-44112-008	*Set Plate R; M. -Rmv.; CE	1	
8	017-44111-001	*Set Plate F; M. -Rmv.; CE	1	
9	017-14114-006	*Set Collar; M. -Rmv.	2	
10	017-14115-002	*Screw; M. -Rmv.	2	
11	017-14116-009	*Fulcrum; Master Guide; M. -Rmv.	2	
12	019-24111-000	*Guide Plate; M. -Rmv.; A3	1	
13	019-24110-100	*Master Guide; M. -Rmv.; A3	1	
14	019-44108-102	*Upper Stay; M. -Rmv.; CE	1	
15	017-60001-208	*Master Removal Sensor	1	
16		**Junction Connector; 5P	1	Ref.Pg.II-37
17	019-24105-000	*Vertical Transport Roller (Down); A3	1	
18	612-03103-009	*Gear B; 1.25 x 14	1	
19		*Pin; ϕ 2.5 x 8	1	Ref.Pg.II-37
20	019-24107-002	*Shaft; M. -Rmv. Hook; A3	1	
21	007-17121-104	*Master Removal Hook	2	
22	011-14115-009	*Linking Plate; M. -Rmv. Hook	1	
23	000-10148-030	*Spring B	1	
24	017-60037-105	*Master Sensor II	1	
25		**Junction Connector; 3P	1	Ref.Pg.II-37
26	017-14111-201	*Sensor Bracket; M. -Rmv.	1	
27	011-65018-300	*Master Removal Solenoid	1	
28	017-14122-106	*Bracket; M. -Rmv. Solenoid	1	
29	017-65003-004	*M. -Rmv. Vertical Transport Motor	1	
30	002-14517-000	*Pulley; Duct	1	
31	019-55005-003	*Wire Harness; M. -Rmv.	1	
32	011-14408-006	*Bracket; Disposal Box SW	1	
33	443-00121-109	*Micro-SW; 21-52N	1	
34	017-60010-002	*Switch A	1	

[illegible]

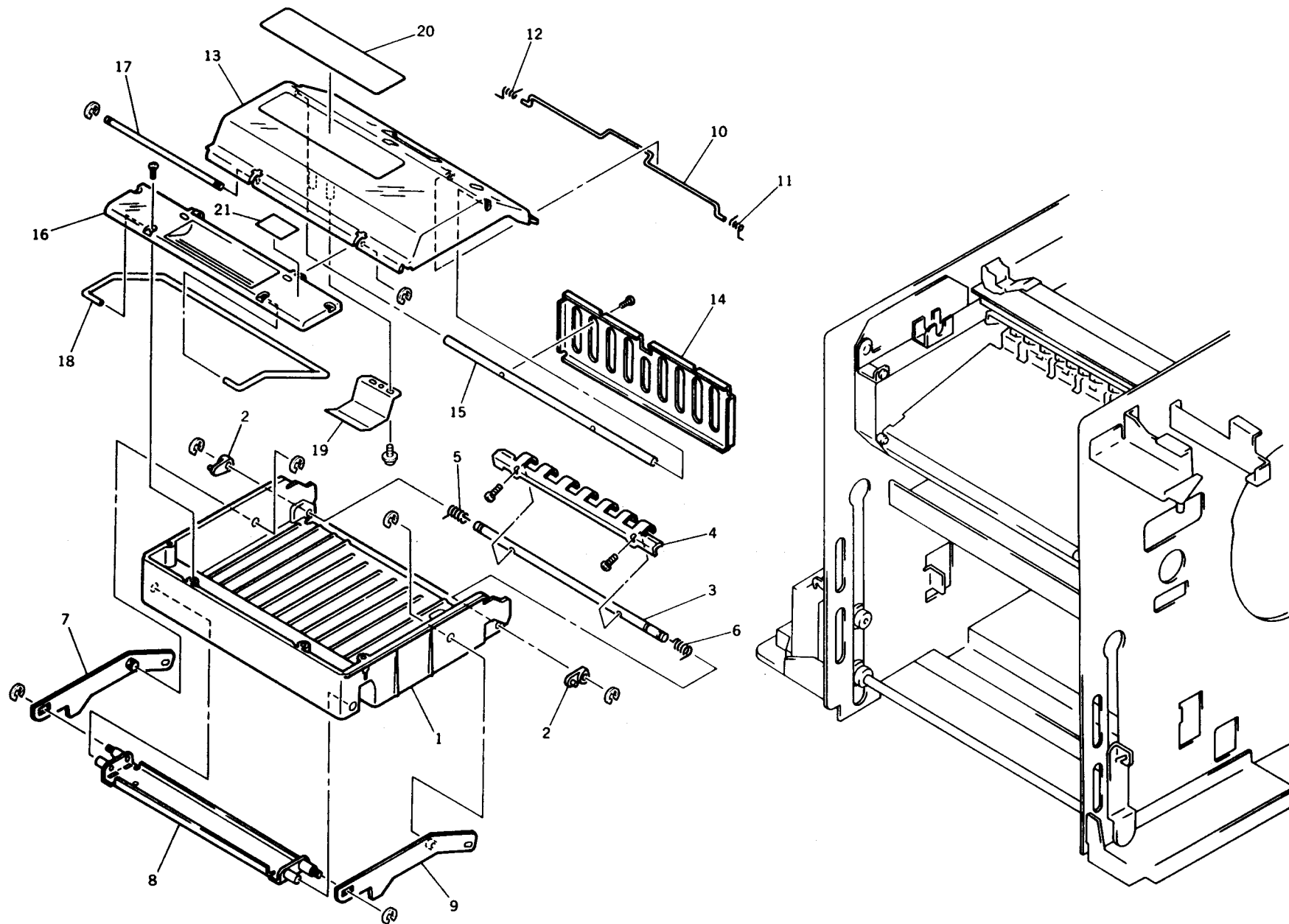
Fig. 40 MASTER DISPOSAL BOX (GR1700, GR1750, GR2710, GR2750)



06-1

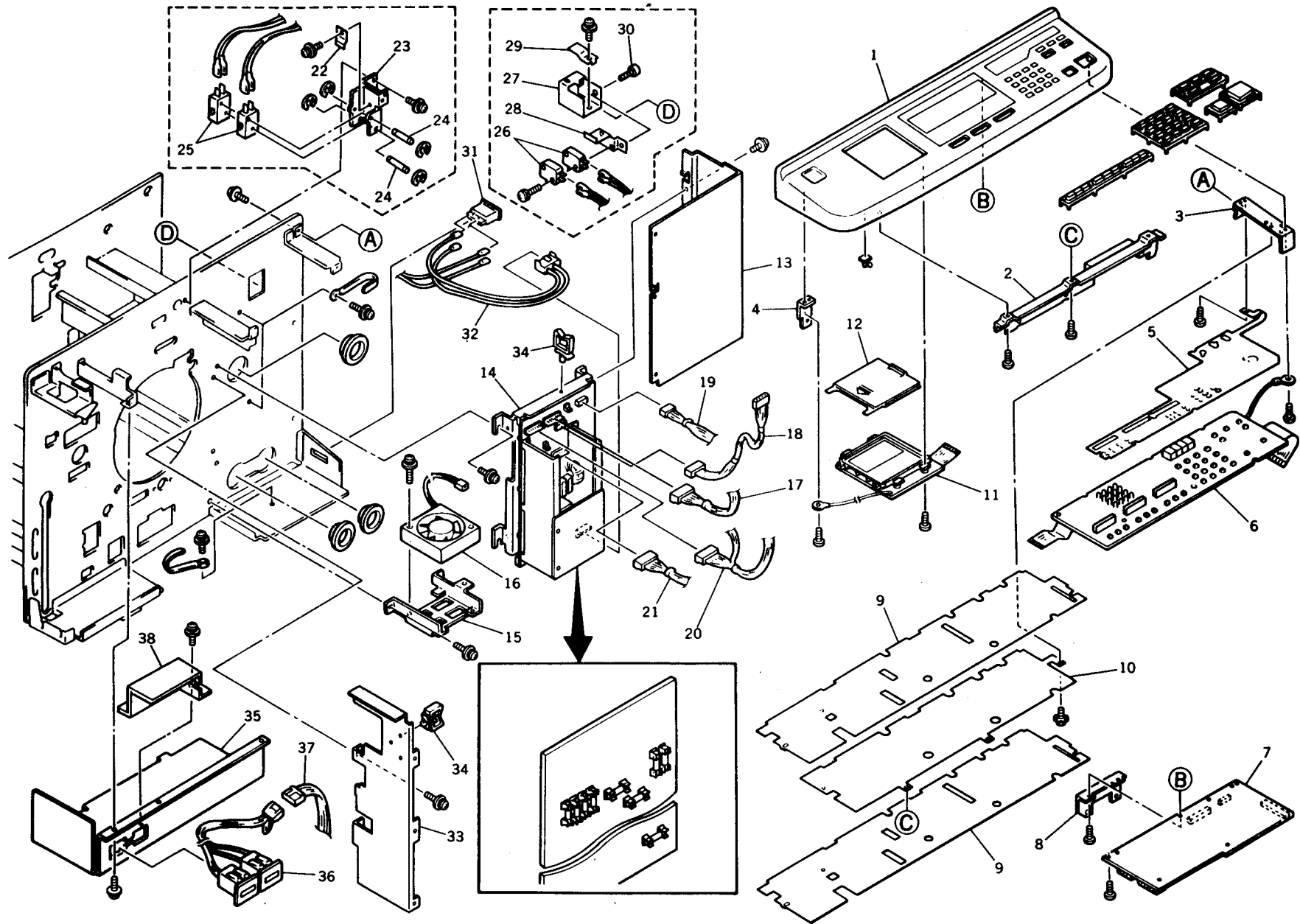
[illegible][illegible]

Fig. 41 MASTER DISPOSAL BOX (GR3750)



[illegible][illegible]

Fig. 42 ELECTRICAL COMPONENT AREA (1) (GR1700, GR1750, GR2710)

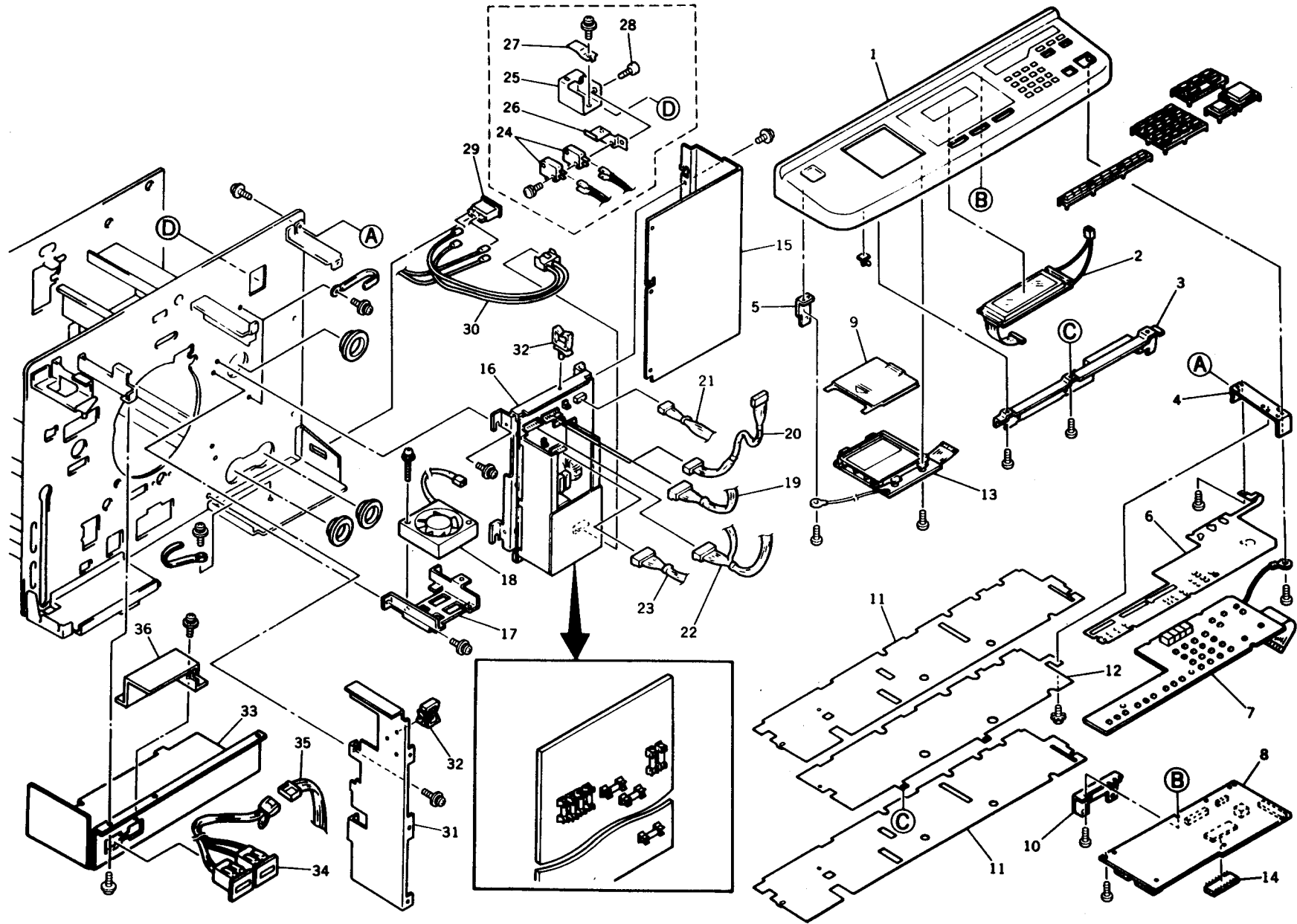


No.	Part No.	Part Name	Q'ty	Remark
	017-97041-102	Unit/Operation Panel; 1700; CE		
	017-97039-108	Unit/Operation Panel; 1700 US; CE		
	017-97040-106	Unit/Operation Panel; 1700 Pic.; CE		
	017-97038-101	Unit/Operation Panel; 1750; CE		
	017-97036-109	Unit/Operation Panel; 1750 US; CE		
	017-97037-105	Unit/Operation Panel; 1750 Pic.; CE		
	018-97023-101	Unit/Operation Panel; 2710; CE		
	018-97022-105	Unit/Operation Panel; 2710 Pic.; CE		
1	017-97156-007	*Key Board Cover; 1700	1	
1	017-97154-004	*Key Board Cover; 1700 US	1	
1	017-97155-000	*Key Board Cover; 1700 Pic.	1	
1	017-97153-008	*Key Board Cover; 1750	1	
1	017-97151-005	*Key Board Cover; 1750 US	1	
1	017-97152-001	*Key Board Cover; 1750 Pic.	1	
1	018-97157-000	*Key Board Cover; 2710	1	
1	018-97156-004	*Key Board Cover; 2710 Pic.	1	
2	019-17090-200	*Reinforce Plate; Panel; CE	1	
3	017-17051-005	*Bracket B; Keyboard	1	
4	017-17050-106	*Bracket A; Keyboard	1	
5	019-17008-007	*Mylar Sheet; Panel SW	1	
6	017-51028-101	*GR LED PCB II	1	1700
6	018-51008-108	*GR LED PCB	1	1750, 2710
7	017-51029-108	*LED CTL PCB II	1	1700
7	018-51007-101	*LED CTL PCB		1750, 2710
8	019-17096-208	*Grand Plate; Panel	1	
9	019-17010-109	*Sheet A; Panel	2	
10	019-17009-100	*Sheet B; Panel	1	
11	017-97096-004	*Sub-Panel Ass'y; 1700	1	
11	017-97094-001	*Sub-Panel Ass'y; 1700 US	1	
11	017-97095-008	*Sub-Panel Ass'y; 1700 Pic.	1	
11	017-97093-005	*Sub-Panel Ass'y; 1750	1	
11	017-97091-002	*Sub-Panel Ass'y; 1750 US	1	
11	017-97092-009	*Sub-Panel Ass'y; 1750 Pic.	1	
11	018-97088-009	*Sub-Panel Ass'y; 2710	1	
11	018-97087-002	*Sub-Panel Ass'y; 2710 Pic.	1	

No.	Part No.	Part Name	Q'ty	Remark
12	019-17011-008	*Door; Panel	1	
13	019-18122-105	Cover (R); Power Supply	1	100V
14	019-51022-205	Power Supply PCB VI N 100		1700, 2710
14	019-51006-102	Power Supply PCB VI H 100	1	1750
14	019-51023-309	Power Supply PCB VI N 200; CE	1	
15	019-17242-107	Bracket; Power Supply Fan	1	
16	019-65003-009	Fan; Power Supply	1	
17	019-55007-006	Wire Harness; Panel - Power	1	
	017-55074-000	Wire Harness; Power 1700; CE		1700(Other)
	019-55060-004	Wire Harness; Power; CE		2710,1750,1700(Europe)
18		*Wire Harness; System - Power	1	
19		*Wire Harness; Motor Con. - Power	1	
20		*Wire Harness; Image - Power	1	
21	017-55011-203	Wire Harness; S. Power	1	1750(100V)
21	017-55070-005	Wire Harness; TPH Power B4; CE	1	1700,2710,1750(200V)
	017-96200-002	Interlock Switch		1700, 1750
22	017-16244-101	*Plate Spring; Interlock Switch	1	
23	017-16253-100	*Bracket; Interlock Switch	1	
24	017-16245-000	*Shaft; Interlock Switch	2	
25	443-00210-004	*Micro-SW; DDIL-AIAA	2	
	019-96105-101	Interlock Switch; FB		2710
26	443-00210-004	*Micro-SW; DDIL-AIAA	2	
27	019-16236-103	*Bracket; Interlock Switch FB	1	
28	018-16239-105	*Bracket B; Interlock Switch FB	1	
29	018-16254-007	*Plate Spring; Interlock Switch FB	1	
30	635-19404-003	*Stepped Screw; M4 x 4.5	1	
31	443-12000-005	Power Switch; JWZ2120-2001	1	
32	019-55025-004	Inlet Terminal; 100V	1	
32	019-55079-007	Inlet Terminal; 200V; CE	1	
33	019-18121-001	Cover Plate; Power Supply	1	
34	665-02025-504	Wire Saddle; WS-4W	3	
35	019-37209-106	Bracket; Counter; En; CE	1	
35	019-37210-104	Bracket; Counter; Pic.; CE	1	
36	011-65022-200	Counter	1	
37	019-55078-000	Wire Harness; CN14; CE	1	

[illegible][illegible]

Fig. 43 ELECTRICAL COMPONENT AREA (1) (GR2750, GR3750)



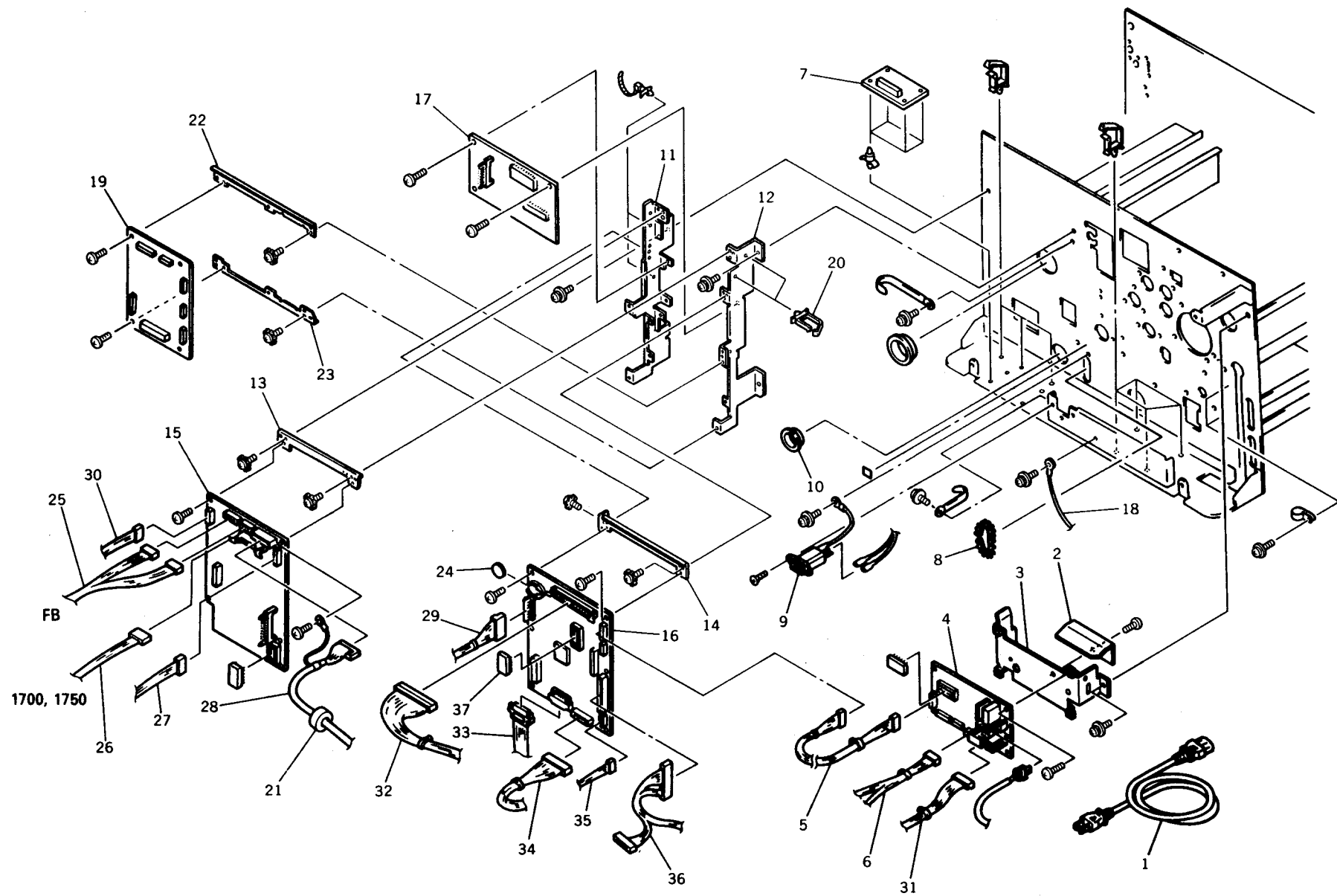
No.	Part No.	Part Name	Q'ty	Remark
	018-97020-102	Unit/Operation Panel; 2750; CE		
	018-97018-108	Unit/Operation Panel; 2750 US; CE		
	018-97019-104	Unit/Operation Panel; 2750 Pic.; CE		
	019-97007-103	Unit/Operation Panel; 3750; CE		
	019-97005-100	Unit/Operation Panel; 3750 US; CE		
	019-97006-107	Unit/Operation Panel; 3750 Pic.; CE		
1	018-97154-001	*Key Board Cover; 2750	1	
1	018-97152-009	*Key Board Cover; 2750 US	1	
1	018-97153-005	*Key Board Cover; 2750 Pic.	1	
1	019-97153-002	*Key Board Cover; 3750	1	
1	019-97151-000	*Key Board Cover; 3750 US	1	
1	019-97152-006	*Key Board Cover; 3750 Pic.	1	
2	019-97090-000	*LCD; Panel	1	
3	019-17090-200	*Reinforce Plate; Panel; CE	1	
4	017-17051-005	*Bracket B; Keyboard	1	
5	017-17050-106	*Bracket A; Keyboard	1	
6	019-17008-007	*Mylar Sheet; Panel SW	1	
7	019-51003-103	*Main SW PCB; Panel	1	
8	019-51016-000	*LCD CTL PCB	1	
9	019-17011-008	*Door; Panel	1	
10	019-17096-208	*Grand Plate; Panel	1	
11	019-17010-109	*Sheet A; Panel	2	
12	019-17009-100	*Sheet B; Panel	1	
13	018-97085-000	*Sub-Panel Ass'y; 2750	1	
13	018-97083-007	*Sub-Panel Ass'y; 2750 US	1	
13	018-97084-003	*Sub-Panel Ass'y; 2750 Pic.	1	
13	019-97057-003	*Sub-Panel Ass'y; 3750	1	
13	019-97055-000	*Sub-Panel Ass'y; 3750 US	1	
13	019-97056-007	*Sub-Panel Ass'y; 3750 Pic.	1	
14	019-80013-	RPU	1	U.S.A.
14	019-80014-	RPE	1	Europe
14	019-80015-	RPA	1	Asia
15	019-18122-105	Cover (R); Power Supply	1	100V
16	019-51006-102	Power Supply PCB VI H100	1	100V
16	019-51023-309	Power Supply PCB VI N200; CE	1	200V

No.	Part No.	Part Name	Q'ty	Remark
17	019-17242-107	Bracket; Power Supply Fan	1	
18	019-65003-009	Fan; Power Supply	1	
19	019-55007-006	Wire Harness; Panel - Power	1	
	019-55060-004	Wire Harness; Power; CE	1	
20		*Wire Harness; System - Power	1	
21		*Wire Harness; Motor Con. - Power	1	
22		*Wire Harness; Image - Power	1	
23	017-55011-203	Wire Harness; S. Power	1	100V
23	017-55070-005	Wire Harness; TPH Power B4; CE		2750(200V)
23	019-55080-102	Wire Harness; TPH Power A3; CE		3750(200V)
	019-96105-101	Interlock Switch; FB		
24	443-00210-004	*Micro-SW; DDIL-AIAA	2	
25	019-16236-103	*Bracket; Interlock Switch FB	1	
26	018-16239-105	*Bracket B; Interlock Switch FB	1	
27	018-16254-007	*Plate Spring; Interlock Switch FB	1	
28	635-19404-003	*Stepped Screw; M4 x 4.5	1	
29	443-12000-005	Power Switch; JWZ2120-2001	1	
30	019-55025-004	Inlet Terminal; 100V	1	
30	019-55079-007	Inlet Terminal; 200V; CE	1	
31	019-18121-001	Cover Plate; Power Supply	1	
32	665-02025-504	Wire Saddle; WS-4W	3	
33	019-37209-106	Bracket; Counter; En; CE	1	
33	019-37210-104	Bracket; Counter; Pic.; CE	1	
34	011-65022-200	Counter	1	
35	019-55078-000	Wire Harness; CN14; CE	1	
36	014-17207-100	Back Cover; Counter	1	2750
		[For Power Supply PCB H100]		
	485-00002-401	Fuse 10A 125V 5.2 ULTS C	1	
	485-00001-804	Fuse 8A 125V 5.2 ULTS C	1	
	485-00003-408	Fuse 3.15A 125V ULTS C	6	
	485-01420-002	Fuse 1A 250V 5.2SD6	2	
		[For Power Supply PCB N200]		
	485-02520-000	Fuse 6.3A 250V 5.2 ET	1	
	485-00003-300	Fuse 5A 250V 5.2 SET	1	
	485-00003-203	Fuse 3.15A 250V 5.2 SET	5	

I-100

[illegible][illegible]

Fig. 44 ELECTRICAL COMPONENT AREA (2)

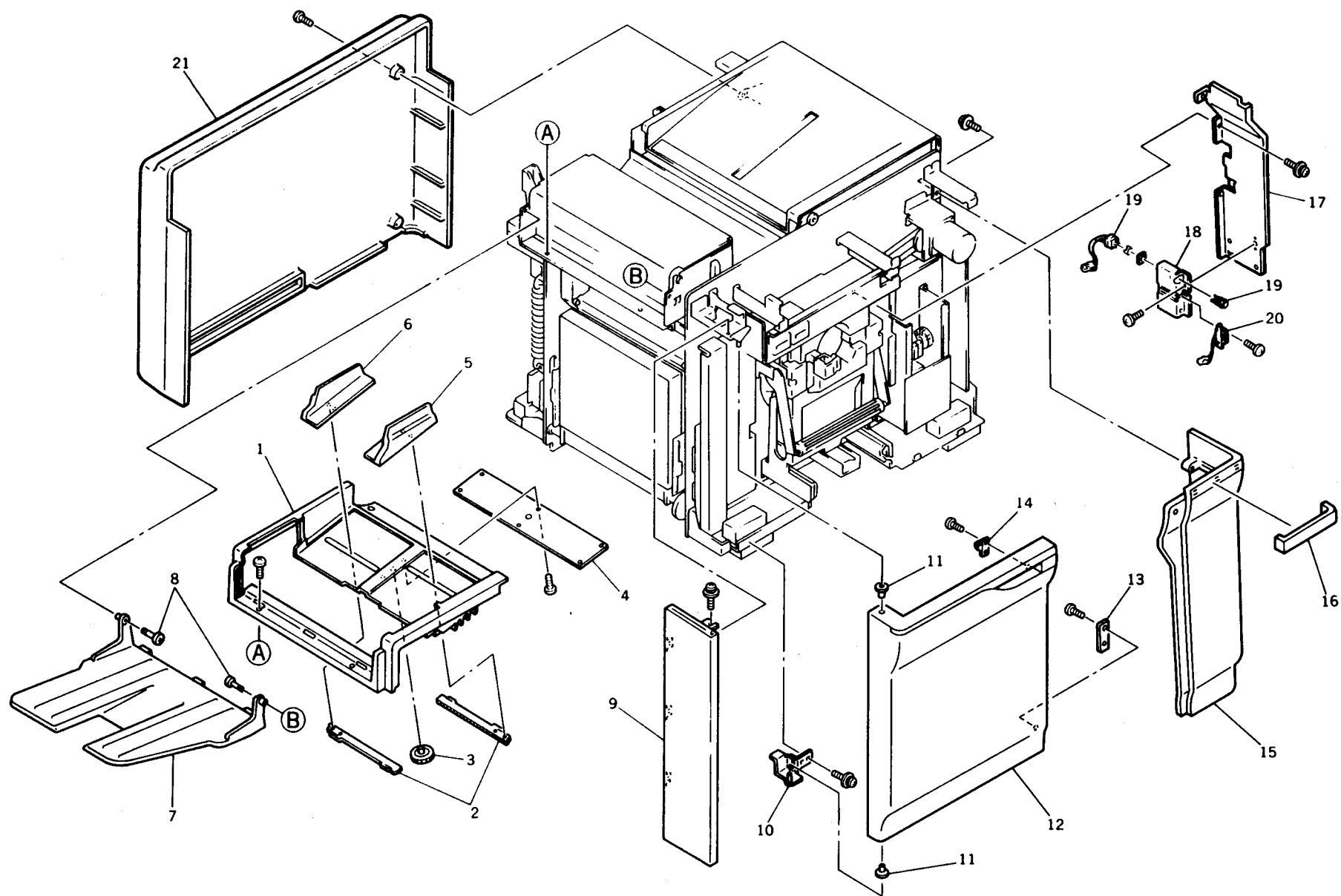


I-103

No.	Part No.	Part Name	Q'ty	Remark
1	488-00013-103	Power Cord; 100V	1	
1	488-00014-100	Power Cord; US	1	
1	488-00015-106	Power Cord; 200V	1	
2	019-27301-004	Protection Plate; Motor Con.	1	3750
3	019-17236-204	Bracket; Motor Control PCB	1	
4	019-51013-508	Motor Control PCB2	1	
5	017-55017-007	Wire Harness; Motor Con.-System	1	
6	017-55031-204	Wire Harness; Elevator Motor	1	
7	019-51030-003	De-electricity PCB	1	
8	665-04037-003	Free Bushing; NJ-23	1	
9	019-55025-004	Inlet Terminal; 100V	1	
9	019-55079-007	Inlet Terminal; 200V; CE	1	
10	665-04014-003	Snap Bushing; SB-2000-26	2	
11	019-18125-201	Bracket (R); System PCB; CE	1	
12	019-18126-100	Bracket (L); System PCB; CE	1	
13	019-18128-006	Reinforce Plate; Image PCB; CE	1	
14	019-18127-107	Reinforce Plate; System PCB; CE	1	
15	017-51030-106	Image Processing PCB; RIP3	1	1700
15	019-51026-103	Image Processing PCB; AIPDF	1	2710,2750,3750
15	019-51001-305	Image Processing PCB; IPDF	1	1750
16	019-51000-309	System PCB 2	1	
17	018-51000-107	Trimming PCB II	1	2750, 3750
18	488-90021-002	Ground Wire; U3-1000-R4		
19	019-51035-005	Option PCB A (CE)	1	
19	019-51036-001	Option PCB B (CE)	1	
20	665-02040-007	Wire Saddle; LWS-2N-VO-MB6	2	
21	435-00028-000	Core; TFC-23-11-14	1	1700
22	019-18129-002	Bracket E; Option PCB; CE	1	
23	019-18130-000	Bracket F; Option PCB; CE	1	
24	408-02301-008	Battery; CR-2450	1	
25	019-55076-105	Wire Harness; ADF (FB); CE	1	FB
26	017-55003-006	Wire Harness; S. ADF	1	1700, 1750
27	017-55072-105	Wire Harness; TPH Signal K	1	1700 (Europe)
27	017-55078-103	Wire Harness; TPH Signal K II		1700 (Other)
27	019-55063-100	Wire Harness; TPH Signal T	1	Other

[illegible]

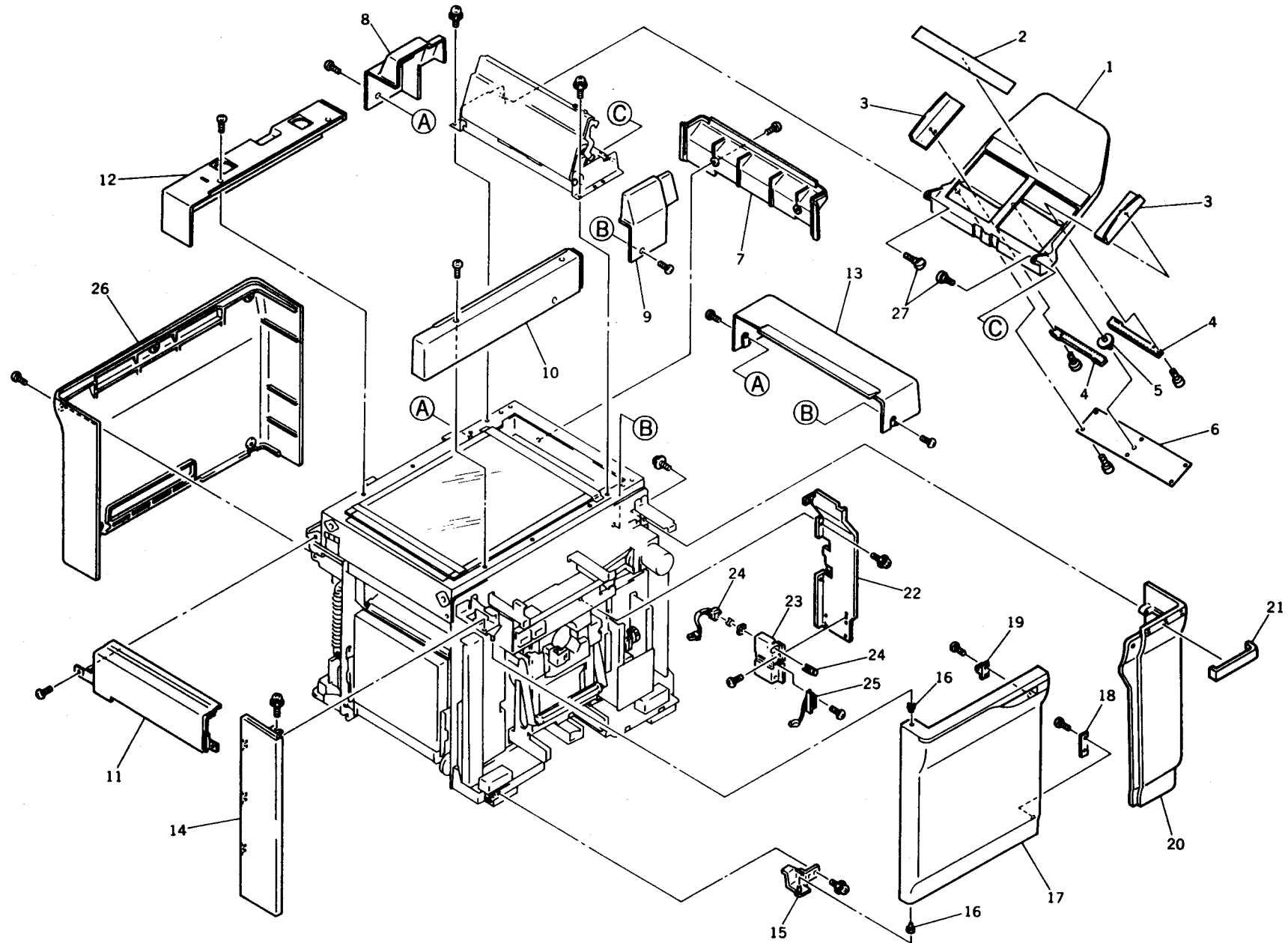
Fig. 45 EXTERIOR COVER AREA (GR1700, GR1750)



I-105

[illegible][illegible]

Fig. 46 EXTERIOR COVER AREA (GR2710, GR2750, GR3750)

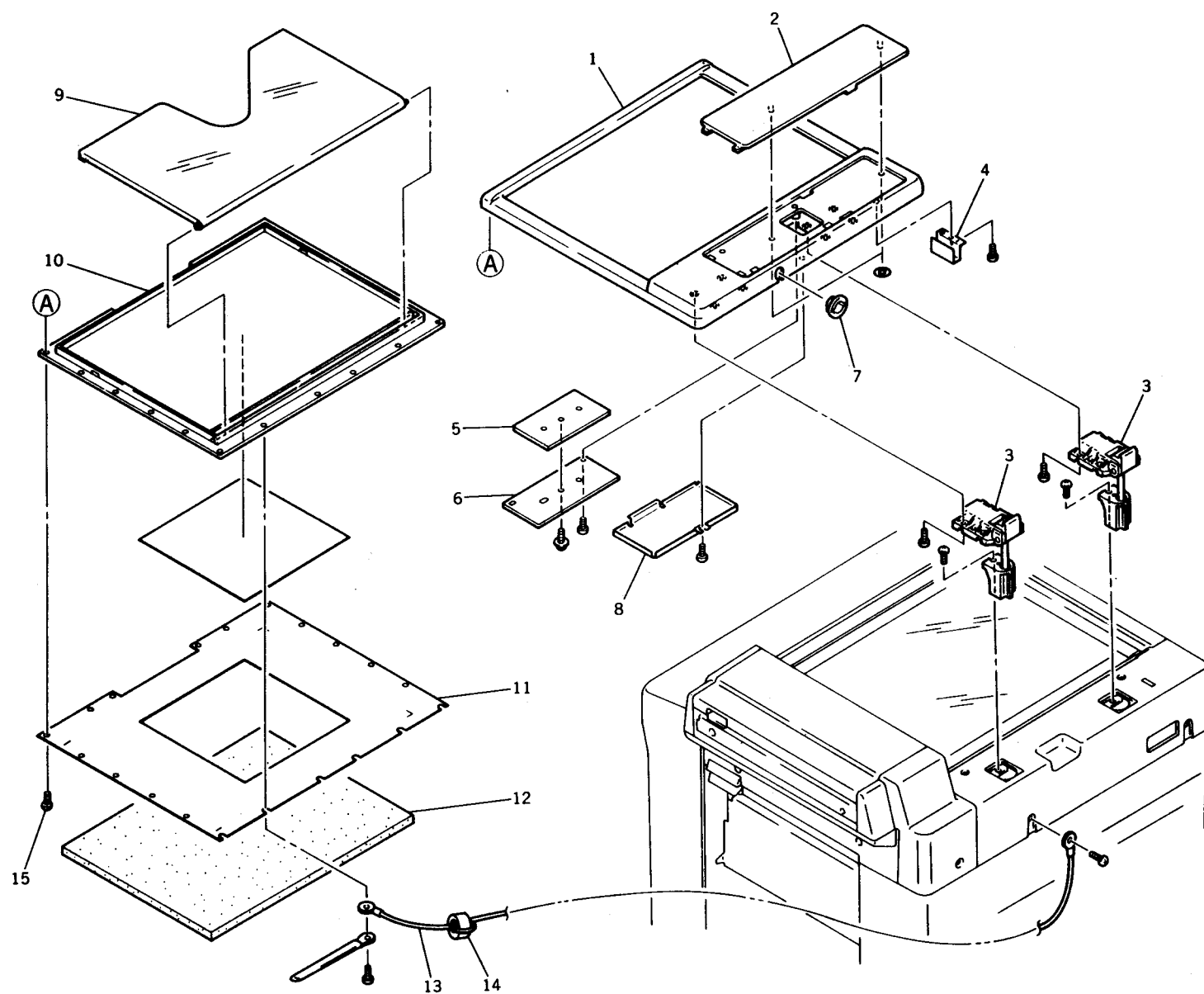


I-107

No.	Part No.	Part Name	Q'ty	Remark
	018-96600-008	Original Tray Ass'y; FB		
1	018-16309-200	*Original Tray; FB	1	
2	550-20682-107	*Seal; Original Size	1	
3	018-16310-101	*Original Side Guide	2	
4	017-17105-008	*Slide Rack; Original Holder	2	
5	005-24114-003	*Shaft Gear; Original Holder	1	
6	017-16021-005	*Rack Cover; ADF Cover	1	
7	018-16308-000	ADF Cover (Right); FB	1	
8	018-16307-003	ADF Cover (R); FB	1	
9	018-16306-007	ADF Cover (F); FB	1	
10	018-16301-307	Scanner Cover (F); FB	1	
11	018-16303-300	Scanner Cover (Left); FB	1	
12	018-16302-303	Scanner Cover (R); FB	1	
13	018-16304-209	Scanner Cover (Right); FB	1	
14	011-17105-101	Front Left Cover	1	
15	019-17215-002	Lower Hinge; Front	1	
16	002-17006-007	Shaft Catch; Front Cover	2	
	019-97200-000	Front Cover Ass'y		
17	019-17100-205	*Front Cover	1	
18	011-17102-005	*Magnet Catch Plate; Front	1	
19	002-17016-002	*Cover Catch A; Front	1	
	550-20998-007	*Seal; Manual Pocket	1	
20	019-17104-308	Front Right Cover	1	
21	018-27204-001	Mole; 2710	1	
21	018-27203-005	Mole; 2750	1	
21	019-27202-103	Mole; 3750	1	
22	019-37201-008	Inner Cover A; CE	1	
23	011-37211-005	Switch Box; CE	1	
24	011-60007-008	Rotation SW; A Position	1	
25	011-60020-004	Front Cover Set SW	1	
26	014-17101-000	Back Cover; A3	1	3750
26	012-17001-109	Back Cover; FB	1	2710, 2750
27	018-16312-007	Shaft; Original Tray	2	

[illegible]

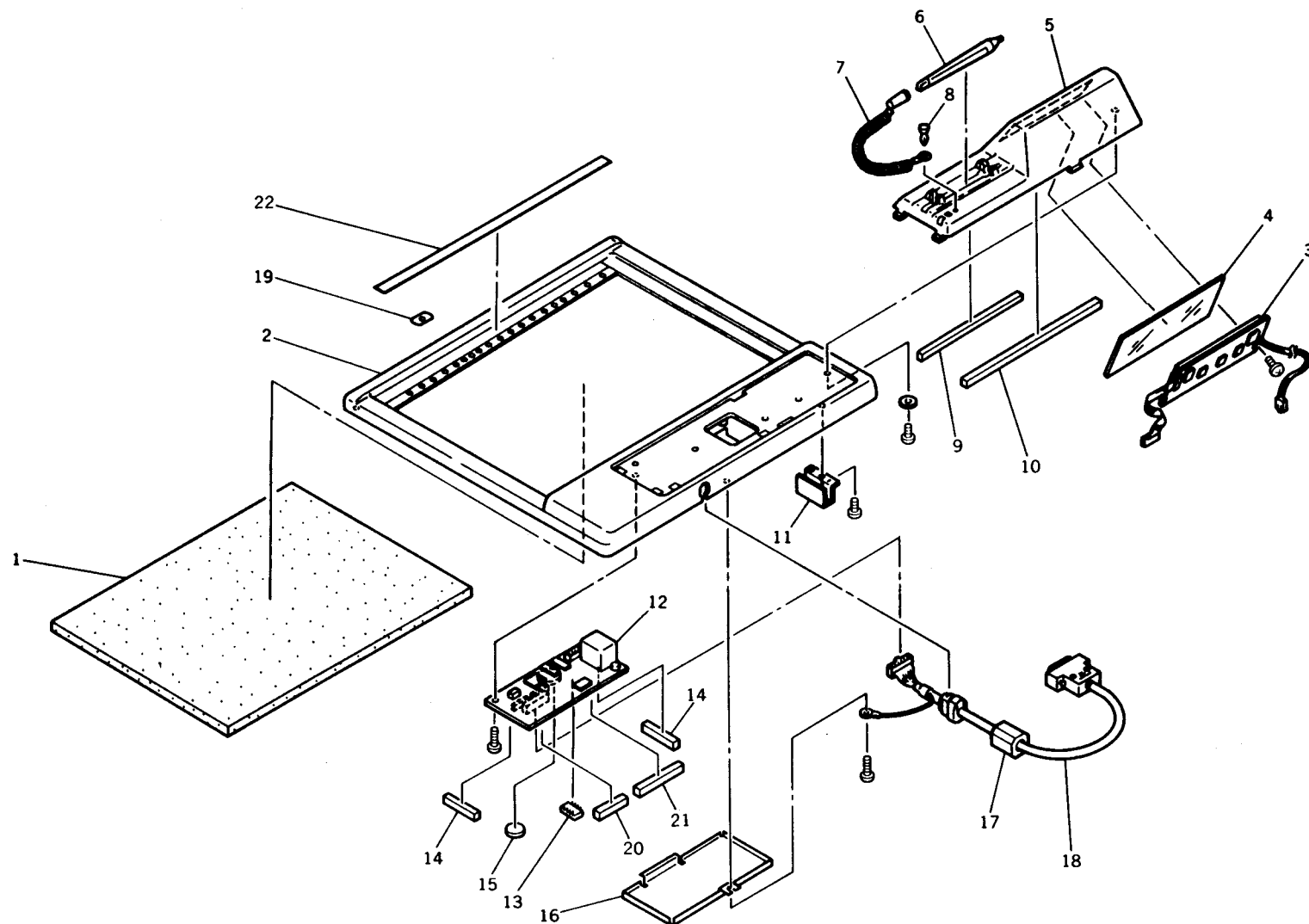
Fig. 47 STAGE COVER



I-109

[illegible][illegible]

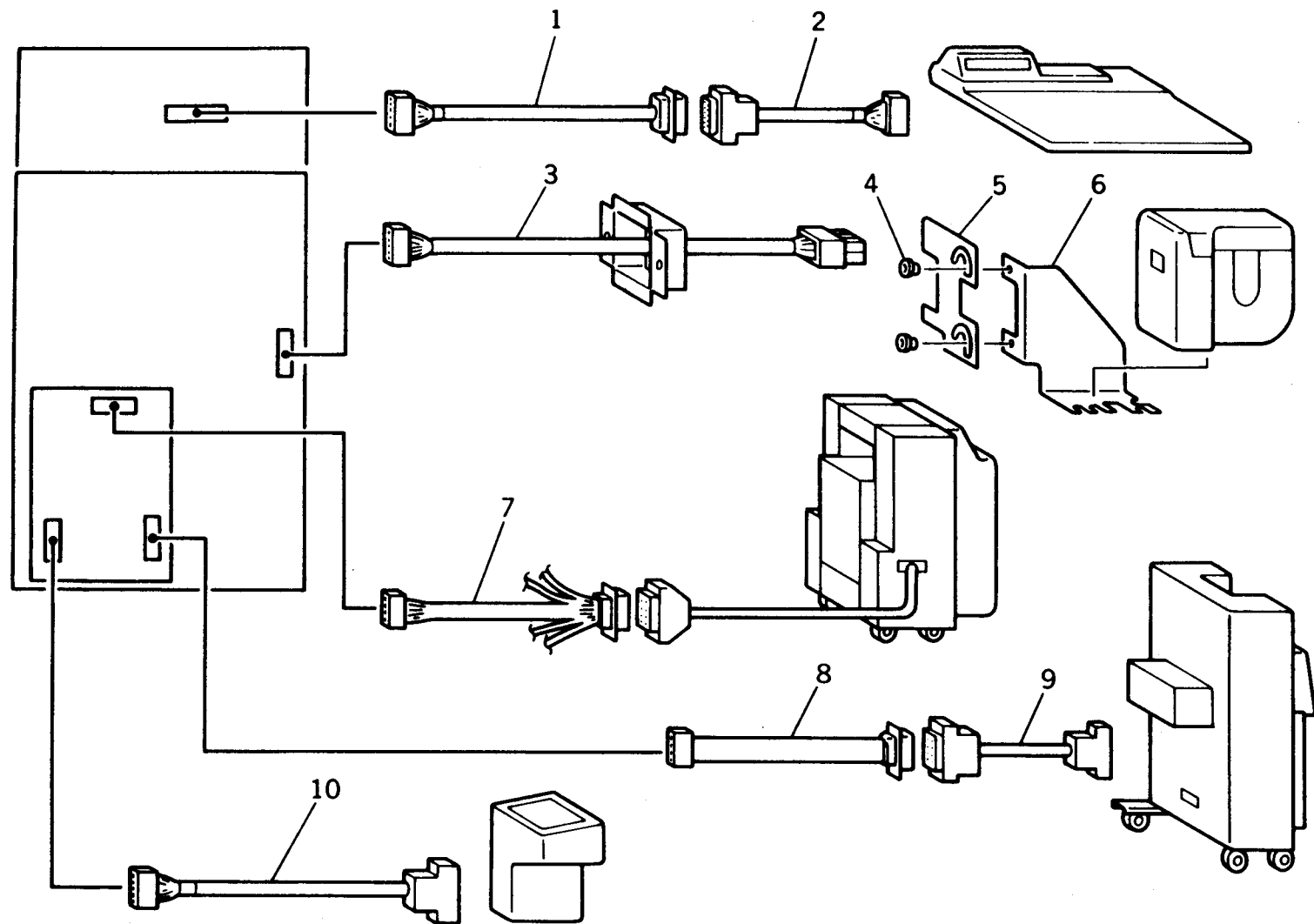
Fig. 48 DIGITIZER



No.	Part No.	Part Name	Q'ty	Remark
1	018-16425-006	Stage Pad (W); Stage Cover	1	
2	018-96230-103	Ass'y/Digitizer Stage Cover; FB; CE	1	
3	011-70508-005	LCD; DMF5005N	1	
4	018-16431-006	LCD Filter; Digitizer	1	
5	018-16435-001	LCD Cover; Digitizer; CE	1	
6	018-16427-203	Stylus Pen III	1	
7	665-09004-006	Stylus Pen Holder	1	
8	665-04951-104	Clip; Stylus Pen Holder	1	
9	481-30012-003	Gasket; LCDF	1	
10	481-30013-000	Gasket; LCDR	1	
11	018-16420-004	Actuator Plate; Stage Cover	1	
12	018-51004-404	Digitizer PCB III	1	
13	018-70018-009	INF ROM (ST); Digitizer	1	Ja, US
13	018-70019-005	INF ROM (OP1); Digitizer	1	Gr, Fr
13	018-70020-003	INF ROM (OP2); Digitizer	1	It, Sp
13	018-70021-000	INF ROM (OP3); Digitizer	1	In, Ch
14	481-30010-000	Gasket; PCB2	2	
15	408-02300-001	Battery	1	
16	018-16406-206	PCB Cover; Stage Cover	1	
17	435-00027-003	Ferrite Core; SFC-10	1	
18	018-55015-001	Wire Harness; Digitizer III ; CE	1	
19	018-16428-005	SW Guide; Digitizer	1	
20	481-30009-002	Gaslet; PCB1	1	
21	481-30011-007	Gaslet; PCB3	1	
22	550-20764-006	Digitizer Seal; Ja, US	1	
22	550-20861-001	Digitizer Seal; Gr	1	
22	550-20862-008	Digitizer Seal; Fr	1	
22	550-20863-004	Digitizer Seal; It	1	
22	550-20864-000	Digitizer Seal; Sp	1	
22	550-20865-007	Digitizer Seal; In	1	
22	550-20866-003	Digitizer Seal; Ch	1	
22	550-20867-000	Digitizer Seal; Kr	1	

[illegible]

Fig. 49 CONNECTING PARTS FOR OPTION



[illegible][illegible]